

SERVICE MANUAL



Indoor unit	Outdoor unit
ASYG18KMTA	AOYG18KMTA
ASYG18KMTB	
ASYG24KMTA	AOYG24KMTA
ASYG24KMTB	

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Specifications (Indoor unit)

Type				Wall mounted		
				Inverter heat pump		
Model name				ASYG18KMTA ASYG18KMTB	ASYG24KMTA ASYG24KMTB	
Power supply				230 V ~ 50 Hz		
Power supply intake				Outdoor unit		
Available voltage range				198—264 V		
Capacity	Cooling	Rated	kW	5.20	7.10	
			Btu/h	17,700	24,200	
		Min.—Max.	kW	0.90—6.00	0.90—8.30	
			Btu/h	3,100—20,500	3,100—28,300	
	Heating	Rated	kW	6.30	8.00	
			Btu/h	21,500	27,200	
		Min.—Max.	kW	0.90—8.70	0.90—10.10	
			Btu/h	3,100—29,600	3,100—34,400	
Input power	Cooling	Rated	kW	1.39	2.08	
				Min.—Max.	0.09—1.66	0.24—3.15
	Heating	Rated		1.56	1.91	
				Min.—Max.	0.09—2.86	0.14—3.00
	Fan	HIGH	W	37.5	61.6	
				MED	22.9	26.7
				LOW	13.3	13.3
				QUIET	8.2	8.2
Current	Cooling	Rated	A	6.1	9.3	
	Heating			7.0	8.6	
EER	Cooling		kW/kW	3.74	3.41	
COP	Heating			4.04	4.19	
Sensible capacity	Cooling		kW	4.05	5.30	
Power factor	Cooling		%	98	98	
	Heating			98	96	
Moisture removal			L/h (pints/h)	1.7 (3.0)	2.7 (4.8)	
Maximum operating current *1		Cooling	A	9.5	13.5	
		Heating		13.5	16.0	
Fan	Airflow rate	Cooling	m³/h	HIGH	980	1,170
				MED	810	850
				LOW	640	640
				QUIET	510	510
		Heating		HIGH	1,020	1,170
				MED	850	850
				LOW	640	640
				QUIET	510	510
	Type × Q'ty		Cross flow fan × 1			
	Motor output		W	59		
Sound pressure level *2	Cooling	dB (A)	HIGH	45	49	
			MED	40	40	
			LOW	35	35	
			QUIET	29	29	
	Heating		HIGH	46	49	
			MED	40	40	
			LOW	35	35	
			QUIET	29	29	
Heat exchanger type	Dimensions (H × W × D)		mm	Main1: 210 × 798 × 26.6, Main2: 135 × 798 × 20 Sub1: 84 × 798 × 13.3, Sub2: 84 × 798 × 13.3		
	Fin pitch			Main1: 1.2, Main2: 1.1 Sub1: 1.4, Sub2: 1.4		
	Rows × Stages			Main1: 2 × 10, Main2: 2 × 8 Sub1: 1 × 4, Sub2: 1 × 4		
	Pipe type			Copper		
	Fin type			Aluminum		
Enclosure	Material			Polystyrene		
	Color			White Approximate color of Munsell N 9.25/		
Dimensions (H × W × D)	Net		mm	280 × 980 × 240		
	Gross			322 × 1,078 × 346		
Weight	Net		kg	12.5		
	Gross			18		
Connection pipe	Size	Liquid	mm (in)	Ø 6.35 (Ø 1/4)		
		Gas		Ø 12.70 (Ø 1/2)		
Drain hose	Method			Flare		
	Material			PP + HDPE		
Operation range	Size		mm	Ø 13.8 (I.D.), Ø 15.8 to Ø 16.7 (O.D.)		
	Cooling			°C	18 to 32	
Heating				%RH	80 or less	
				°C	16 to 30	
Remote control				Wireless remote controller (Option: Wired remote controller, Mobile app*3 [FGLair™])		
NOTES:						
- Specifications are based on the following conditions: - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB. - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB. - Pipe length: 5 m, Height difference: 0 m. (Between outdoor unit and indoor unit.) - Protective function might work when using it outside the operation range. *1: Maximum operating current is the total current of the indoor unit and the outdoor unit. *2: Sound pressure level: - Measured values in manufacturer's anechoic chamber. - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. *3: Available on Google Play™ store or on App Store®. Optional WLAN adapter is also required. For details, refer to the setting manual.						

Specifications (Indoor unit) continues

Specifications for ErP Lot10							
Model name			ASYG18KMTA ASYG18KMTB		ASYG24KMTA ASYG24KMTB		
Energy efficiency class	Cooling		A ⁺⁺				
	Heating (Average)		A ⁺				
Pdesign	Cooling	kW	5.2 (35°C)		7.1 (35°C)		
	Heating (Average)		4.8 (-10°C)		7.1 (-10°C)		
SEER	Cooling	kWh/kWh	7.77		7.28		
SCOP	Heating (Average)		4.56		4.18		
Annual energy consumption	QCE	kWh/a	234		341		
	QHE (Average)		1,472		2,372		
Sound power level	Cooling	HIGH	dB (A)	60		65	
	Heating			61		65	

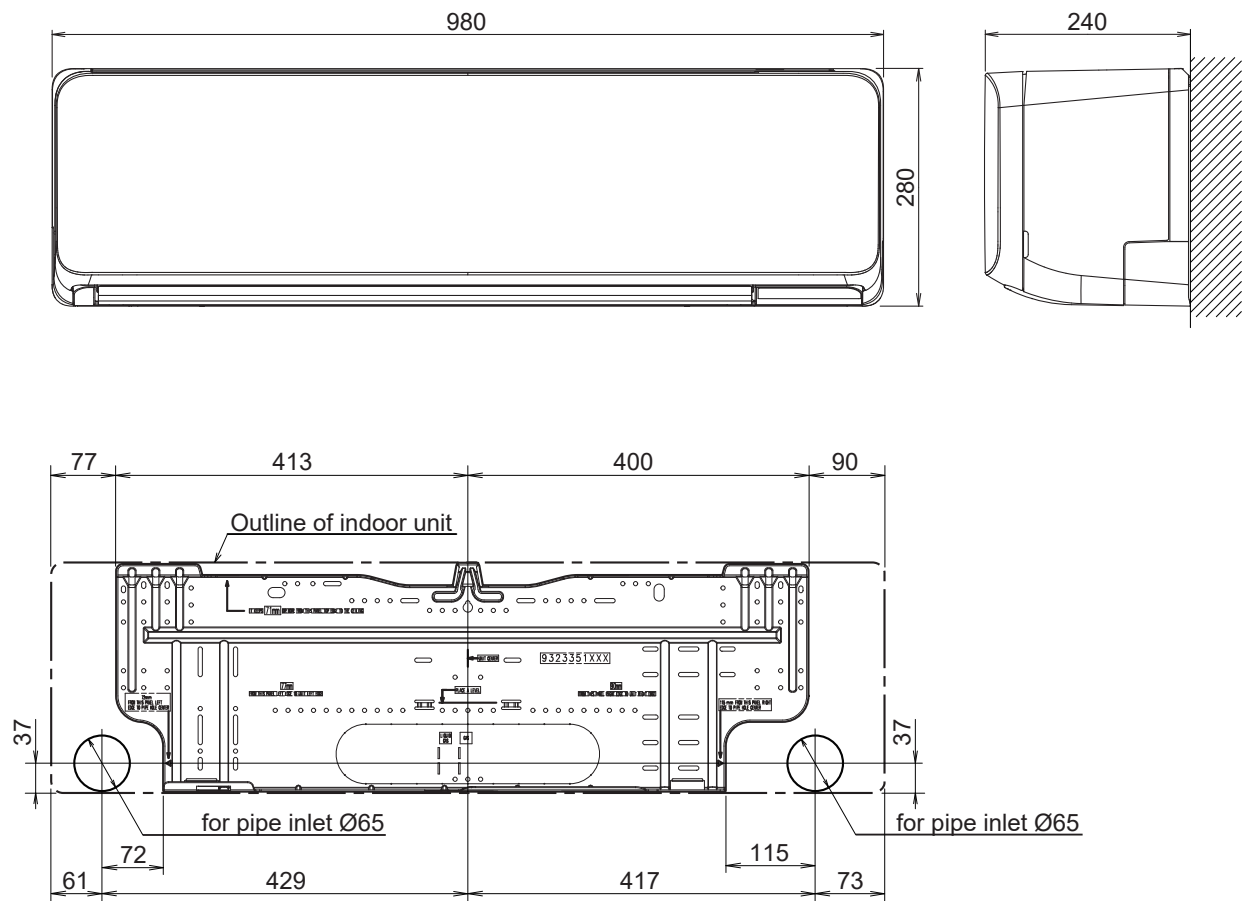
Specifications (Outdoor unit)

Type				Inverter heat pump	
Model name				AOYG18KMTA	AOYG24KMTA
Power supply				230 V ~ 50 Hz	
Power supply intake				Outdoor unit	
Available voltage range				198—264 V	
Starting current			A	7.0	8.6
Fan	Airflow rate	Cooling	m³/h	2,350	3,240
		Heating		2,100	2,820
	Type × Q'ty			Propeller fan × 1	
Motor output			W	49	
Sound pressure level *1		Cooling	dB (A)	50	54
		Heating		50	52
Sound power level		Cooling	dB (A)	65	67
		Heating		65	66
Heat exchanger type		Dimensions (H × W × D)	mm	588 × 881 × 18.19	672 × 881 × 18.19
				588 × 851 × 18.19	672 × 851 × 18.19
		Fin pitch		1.3	
		Rows × Stages		1 × 28	1 × 32
		Pipe type		Copper tube	
		Fin type	Type (Material)	Aluminum	
Surface treatment	PC fin				
Compressor	Type	DC twin rotary			
	Motor output	W	900	1,060	
Refrigerant		Type (Global warming potential)	R32 (675)		
		Charge	g	1,020	1,320
Refrigerant oil		Type	FW68S		RmM68AF
		Amount	cm³	350	400
Enclosure		Material	Steel sheet		
		Color	Beige		
			Approximate color of Munsell 10YR 7.5/1.0		
Dimensions (H × W × D)	Net	mm	632 × 799 × 290		716 × 820 × 315
	Gross		692 × 940 × 375		776 × 961 × 450
Weight	Net	kg	36		42
	Gross		40		46
Connection pipe	Size	Liquid	mm (in)	Ø 6.35 (Ø 1/4)	
		Gas		Ø 12.70 (Ø 1/2)	
	Method		Flare		
	Pre-charge length		m	15	
	Max. length			25	30
	Max. height difference			20	25
Operation range		Cooling	°C	-10 to 46	
		Heating		-15 to 24	
Drain hose		Material	PP		
		Size	mm	Ø 13.0 (I. D.), Ø 16.0 to Ø 16.7 (O. D.)	
NOTES:					
- Specifications are based on the following conditions: - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB. - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB. - Pipe length: 5 m, Height difference: 0 m. - Protective function might work when using it outside the operation range. *1: Sound pressure level - Measured values in manufacturer's anechoic chamber. - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.					

Dimensions

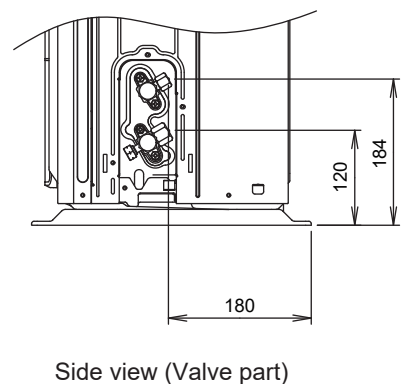
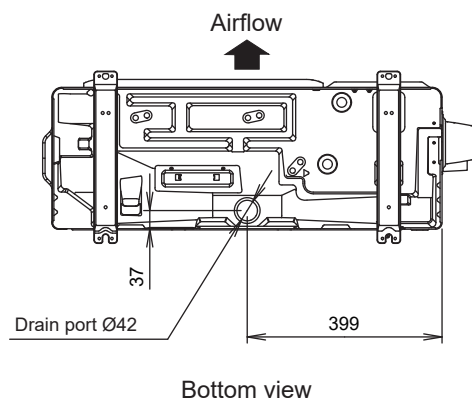
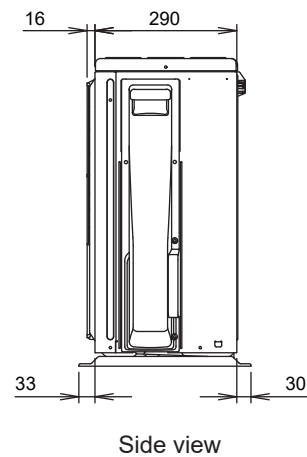
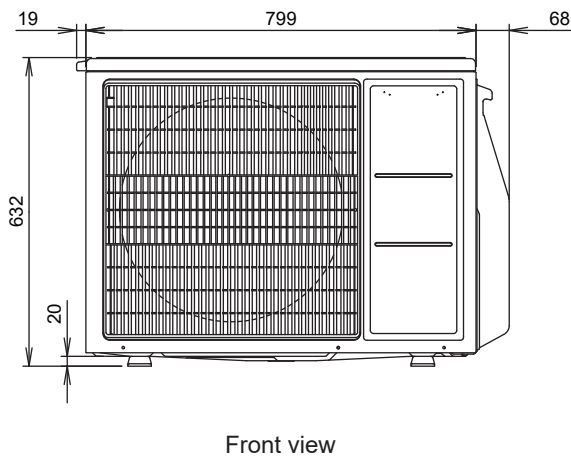
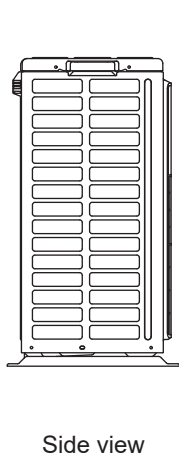
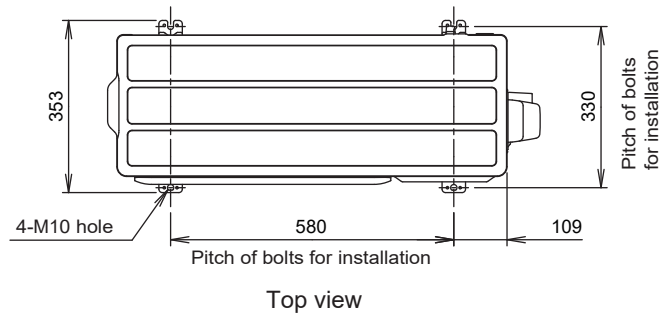
Models: ASYG18KMTA, ASYG18KMTB, ASYG24KMTA, and ASYG24KMTB

Unit: mm



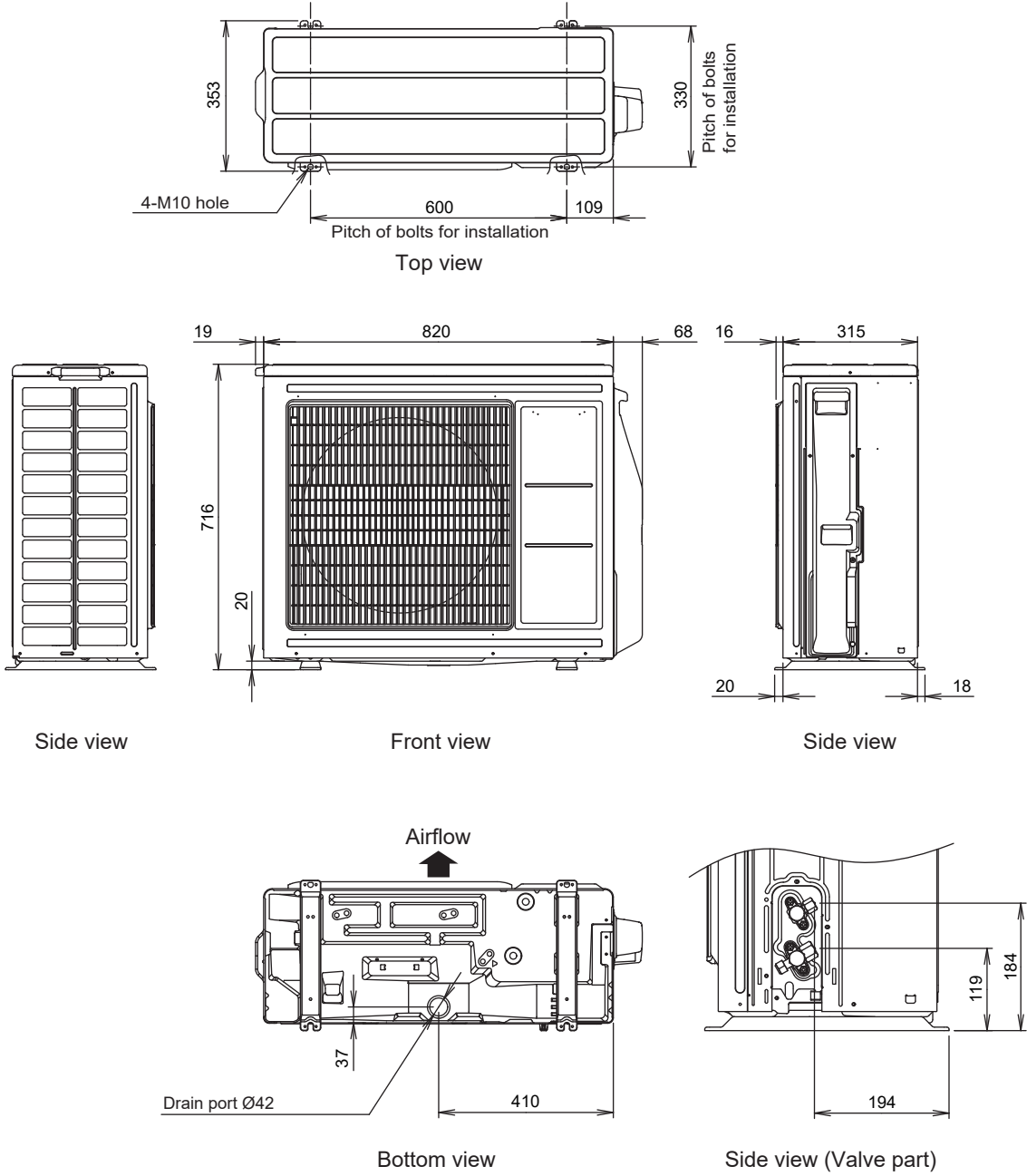
Model: AOYG18KMTA

Unit: mm



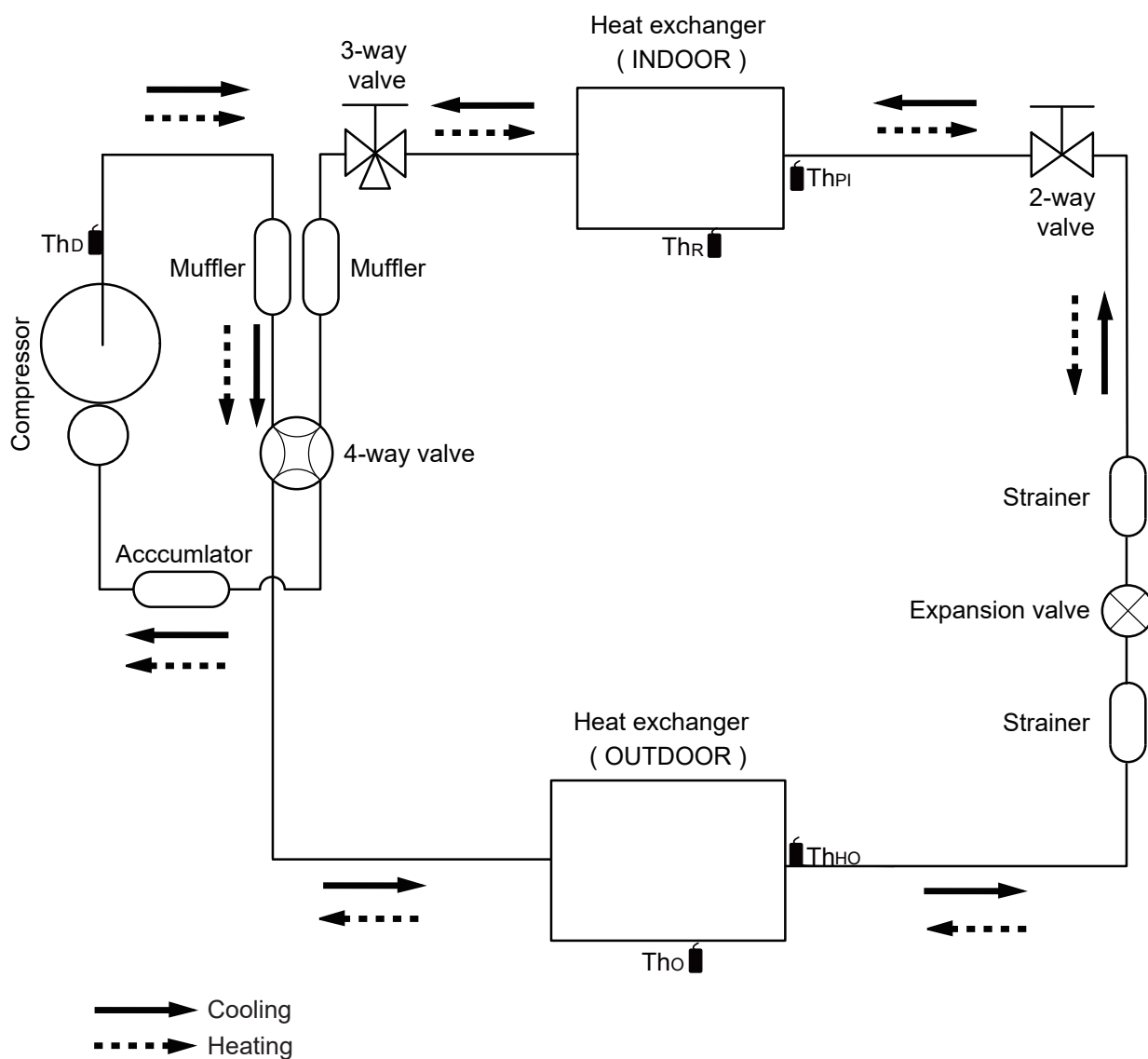
Model: AOYG24KMTA

Unit: mm



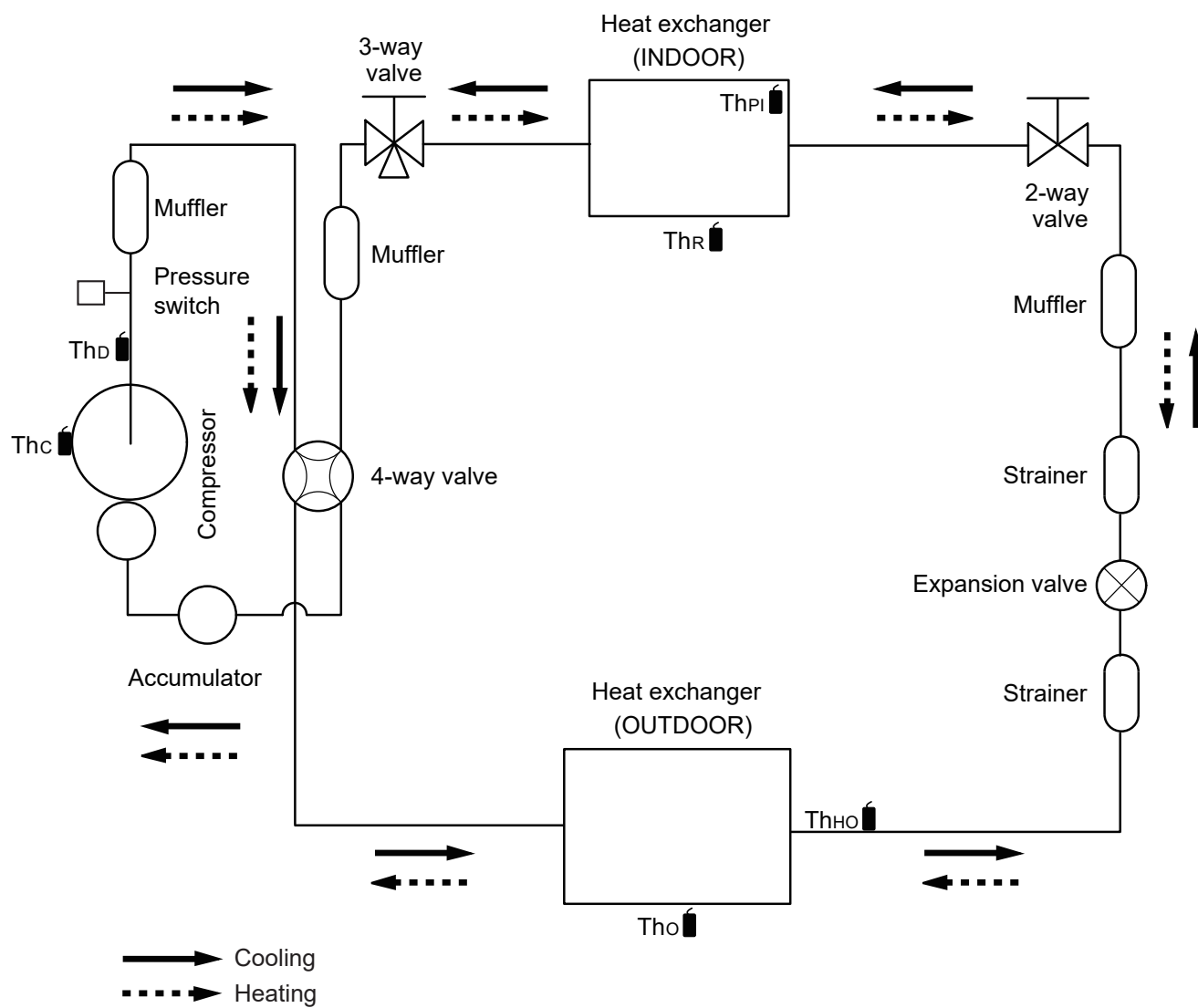
Refrigerant circuit

Models: AOYG18KMTA



Th_D : Thermistor (Discharge temperature)
 Th_O : Thermistor (Outdoor temperature)
 Th_{HO} : Thermistor (Heat exchanger out temperature)
 Th_R : Thermistor (Room temperature)
 Th_{PI} : Thermistor (Pipe temperature)

Models: AOYG24KMTA



- Th_c : Thermistor (Compressor temperature)
- Th_d : Thermistor (Discharge temperature)
- Th_o : Thermistor (Outdoor temperature)
- Th_{HO} : Thermistor (Heat exchanger out temperature)
- Th_R : Thermistor (Room temperature)
- Th_{PI} : Thermistor (Pipe temperature)

INDOOR PRINTED CIRCUIT BOARD
CIRCUIT DIAGRAM

Models : ASYG18KMT*
ASYG24KMT*

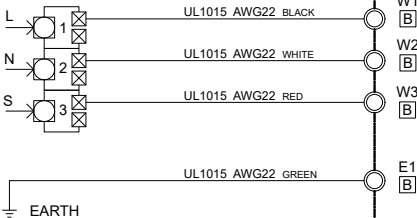
CONTROL UNIT
ASYG18KMTA : EZ-0183AHSE
ASYG18KMTB : EZ-02006HSE
ASYG24KMTA : EZ-0183BHSE
ASYG24KMTB : EZ-02008HSE

2-WIRE REMOTE CONTROL UNIT (OPTION)
UTY-TWRXZ2

CN5 DC Fan motor

Pin No.	Terminal code	Function of terminal	Lead wire color
1	Vm	Motor power voltage input	Red
2	—	—	—
3	—	—	—
4	GND	GND	Black
5	Vcc	Control power voltage input	White
6	Vsp	Speed control voltage input	Yellow
7	FG	Revolution pulse output	Blue

OUTDOOR UNIT



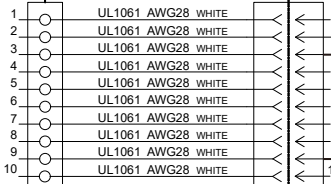
F1
3.15A
250V

MAIN PCB

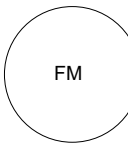
ASYG18KMTA : K18RA-180AHSE-C1
ASYG18KMTB : K18RA-2009HSE-C1
ASYG24KMTA : K18RA-180BHSE-C1
ASYG24KMTB : K18RA-200BHSE-C1

INDICATOR PCB
K18RB-1800HSE-D0

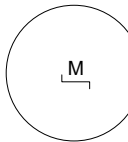
CN200
S10B-PASK-2
WHITE



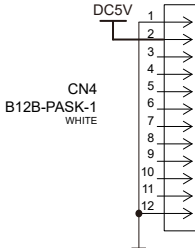
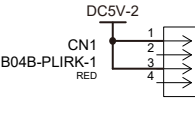
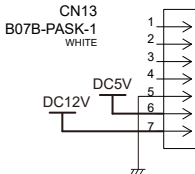
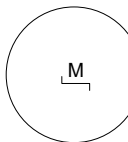
DC FAN MOTOR



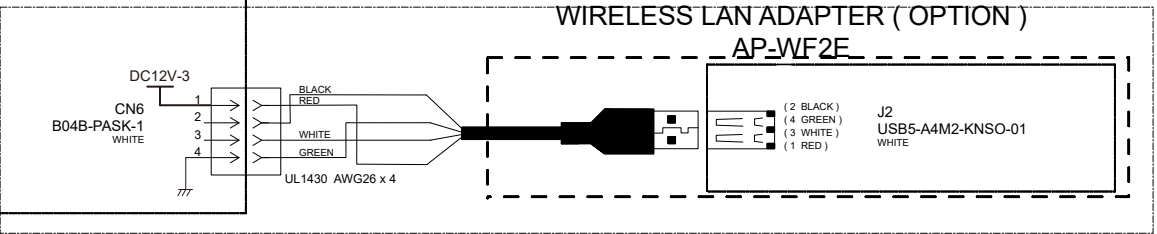
LOUVER (UP / DOWN)



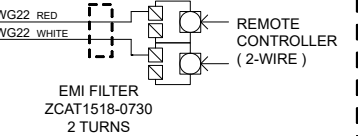
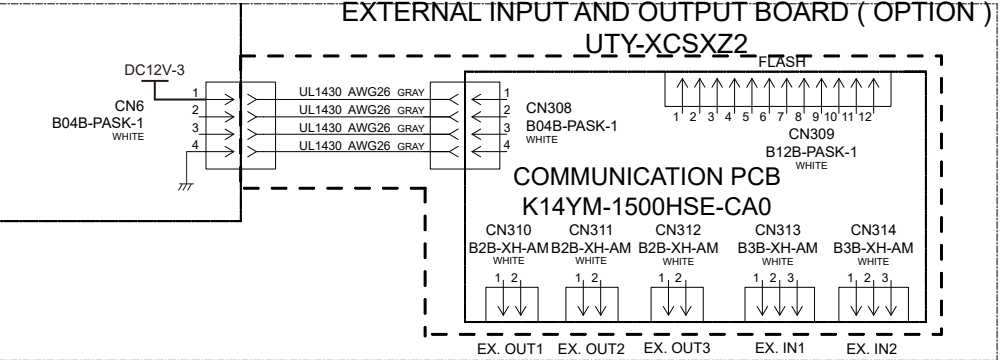
LOUVER (RIGHT / LEFT)



TYPE A



TYPE B



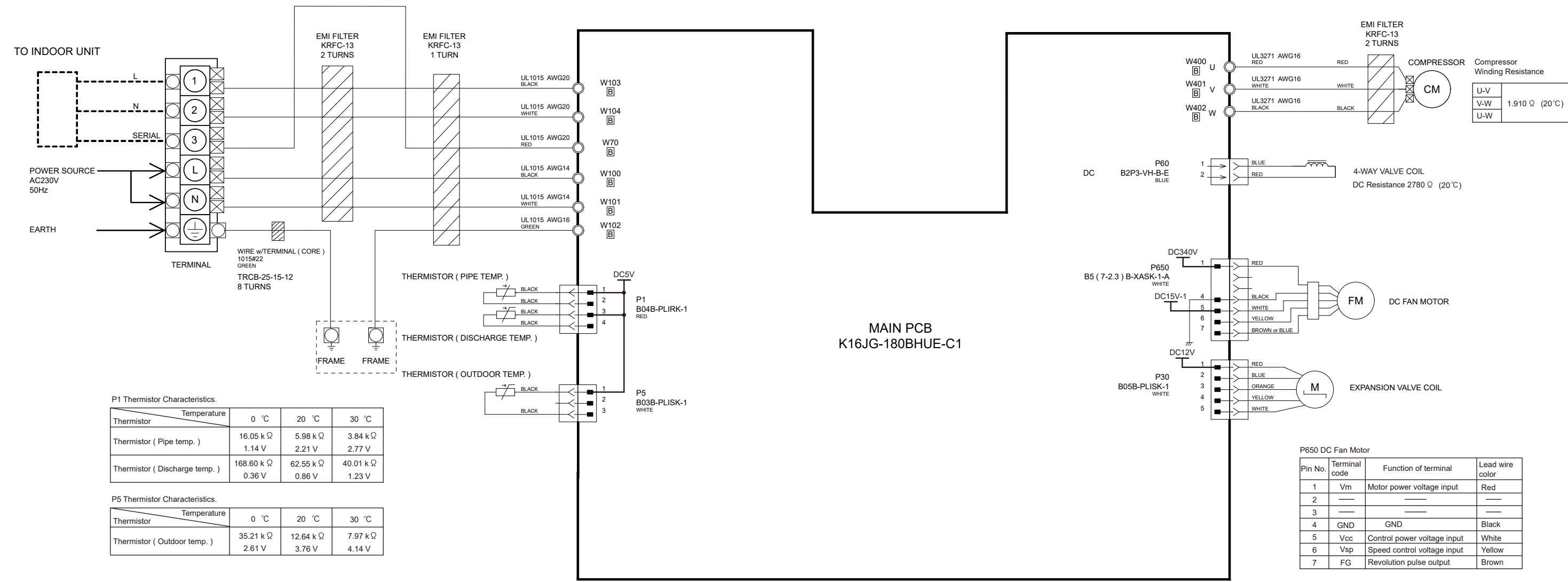
CN1 Thermistor Characteristics.

Thermistor	Temperature		
	(0℃)	(20℃)	(30℃)
Thermistor (Pipe temp.)	176.03 k Ω	62.91 k Ω	39.57 k Ω
	1.10 V	2.21 V	2.79 V
Thermistor (Room temp.)	33.62 k Ω	12.54 k Ω	8.04 k Ω
	1.15 V	2.22 V	2.77 V

OUTDOOR PRINTED CIRCUIT BOARD
CIRCUIT DIAGRAM

Model : AOYG18KMTA

INVERTER ASSEMBLY
EZ-01827HUE



P1 Thermistor Characteristics.

Thermistor	Temperature	0 °C	20 °C	30 °C
Thermistor (Pipe temp.)		16.05 k Ω 1.14 V	5.98 k Ω 2.21 V	3.84 k Ω 2.77 V
Thermistor (Discharge temp.)		168.60 k Ω 0.36 V	62.55 k Ω 0.86 V	40.01 k Ω 1.23 V

P5 Thermistor Characteristics.

Thermistor	Temperature	0 °C	20 °C	30 °C
Thermistor (Outdoor temp.)		35.21 k Ω 2.61 V	12.64 k Ω 3.76 V	7.97 k Ω 4.14 V

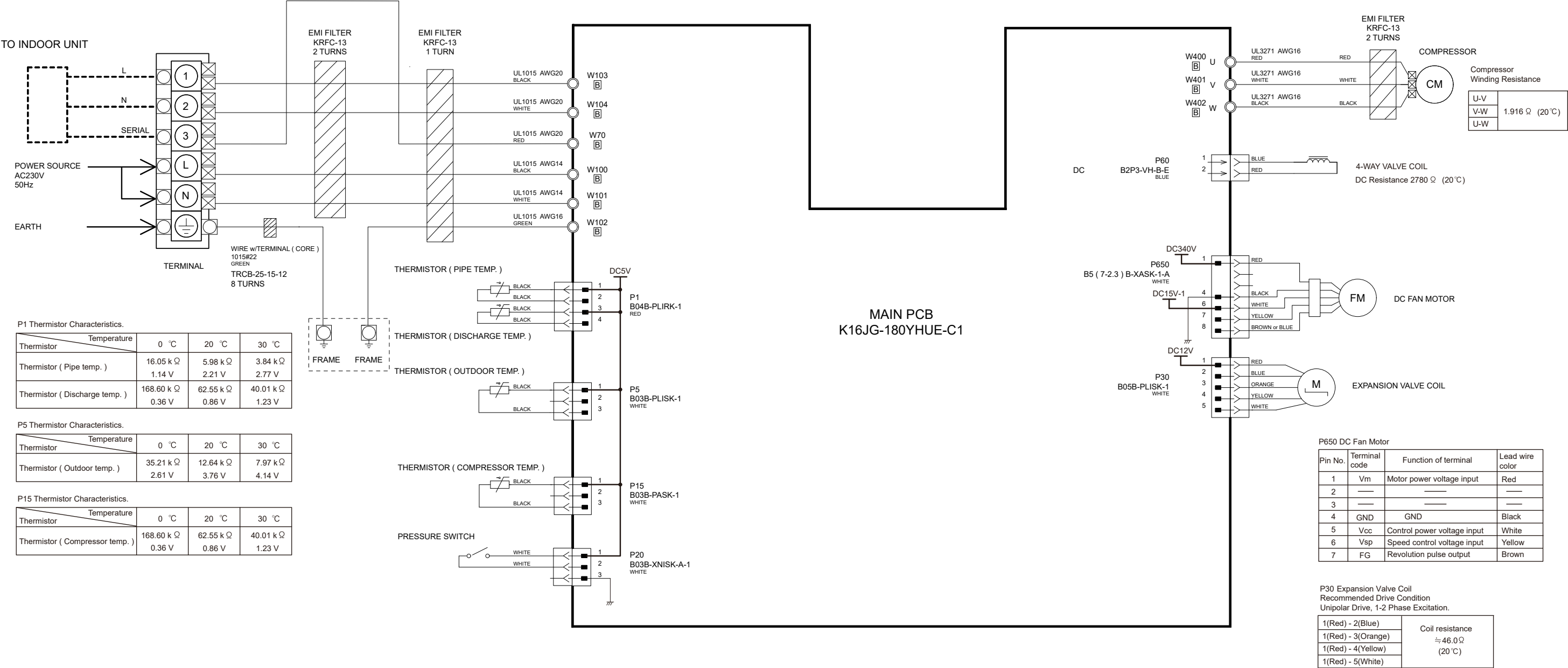
P650 DC Fan Motor

Pin No.	Terminal code	Function of terminal	Lead wire color
1	Vm	Motor power voltage input	Red
2	—	—	—
3	—	—	—
4	GND	GND	Black
5	Vcc	Control power voltage input	White
6	Vsp	Speed control voltage input	Yellow
7	FG	Revolution pulse output	Brown

P30 Expansion Valve Coil
Recommended Drive Condition
Unipolar Drive, 1-2 Phase Excitation.

1(Red) - 2(Blue)	Coil resistance $\approx$ 46.0 Ω (20 °C)
1(Red) - 3(Orange)	
1(Red) - 4(Yellow)	
1(Red) - 5(White)	

INVERTER ASSEMBLY
EZ-0182YHUE



Error detection

Error display			Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(2)	●(6)	◇	26	Indoor unit address setting error
●(2)	●(7)	◇	27	Primary unit, secondary unit setup error [Simultaneous Multi]
●(2)	●(9)	◇	29	Connection unit number error in wired remote controller system
●(3)	●(1)	◇	31	Power supply interruption error
●(3)	●(2)	◇	32	Indoor unit PCB model information error
●(3)	●(3)	◇	33	Indoor unit motor electricity consumption detection error
●(3)	●(5)	◇	35	Manual auto switch error
●(3)	●(9)	◇	39	Indoor unit power supply error for fan motor
●(3)	●(10)	◇	3A	Indoor unit communication circuit (wired remote controller) error
●(4)	●(1)	◇	41	Room temp. sensor error
●(4)	●(2)	◇	42	Indoor unit heat ex. middle temp. sensor error
●(5)	●(1)	◇	51	Indoor unit fan motor error
●(5)	●(3)	◇	53	Drain pump error
●(5)	●(4)	◇	54	Electric air cleaner reverse VDD error
●(5)	●(5)	◇	55	Filter set error
●(5)	●(7)	◇	57	Damper error
●(5)	●(8)	◇	58	Intake grille error
●(5)	●(9)	◇	59	Indoor unit fan motor 2 error (Left side fan)
●(5)	●(10)	◇	5A	Indoor unit fan motor 3 error (Right side fan)
●(5)	●(15)	◇	5U	Indoor unit error
●(6)	●(1)	◇	61	Outdoor unit reverse/missing phase and wiring error
●(6)	●(2)	◇	62	Outdoor unit main PCB model information error or communication error
●(6)	●(3)	◇	63	Inverter error
●(6)	●(4)	◇	64	Active filter error, PFC circuit error
●(6)	●(5)	◇	65	Trip terminal L error
●(6)	●(8)	◇	68	Outdoor unit rush current limiting resistor temp. rise error
●(6)	●(10)	◇	6A	Display PCB microcomputers communication error
●(7)	●(1)	◇	71	Discharge temp. sensor error
●(7)	●(2)	◇	72	Compressor temp. sensor error
●(7)	●(3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
●(7)	●(4)	◇	74	Outdoor temp. sensor error
●(7)	●(5)	◇	75	Suction Gas temp. sensor error
●(7)	●(6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
●(7)	●(7)	◇	77	Heat sink temp. sensor error

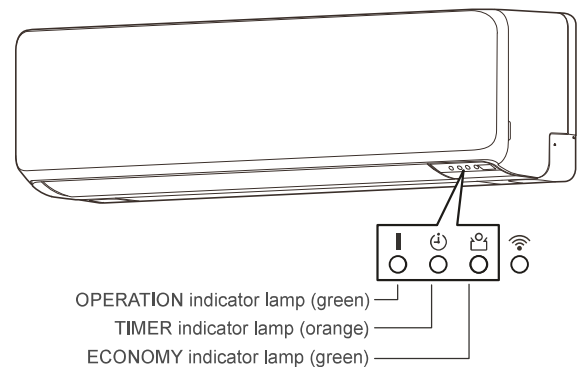
Error display			Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(8)	●(2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
●(8)	●(3)	◇	83	Liquid pipe temp. sensor error
●(8)	●(4)	◇	84	Current sensor error
●(8)	●(6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
●(9)	●(4)	◇	94	Trip detection
●(9)	●(5)	◇	95	Compressor rotor position detection error (permanent stop)
●(9)	●(7)	◇	97	Outdoor unit fan motor 1 error
●(9)	●(8)	◇	98	Outdoor unit fan motor 2 error
●(9)	●(9)	◇	99	4-way valve error
●(9)	●(10)	◇	9A	Coil (expansion valve) error
●(10)	●(1)	◇	A1	Discharge temp. error
●(10)	●(3)	◇	A3	Compressor temp. error
●(10)	●(4)	◇	A4	High pressure error
●(10)	●(5)	◇	A5	Low pressure error
●(13)	●(2)	◇	12	Branch boxes error [Flexible Multi]

Display mode ● : 0.5s ON / 0.5s OFF

◇ : 0.1s ON / 0.1s OFF

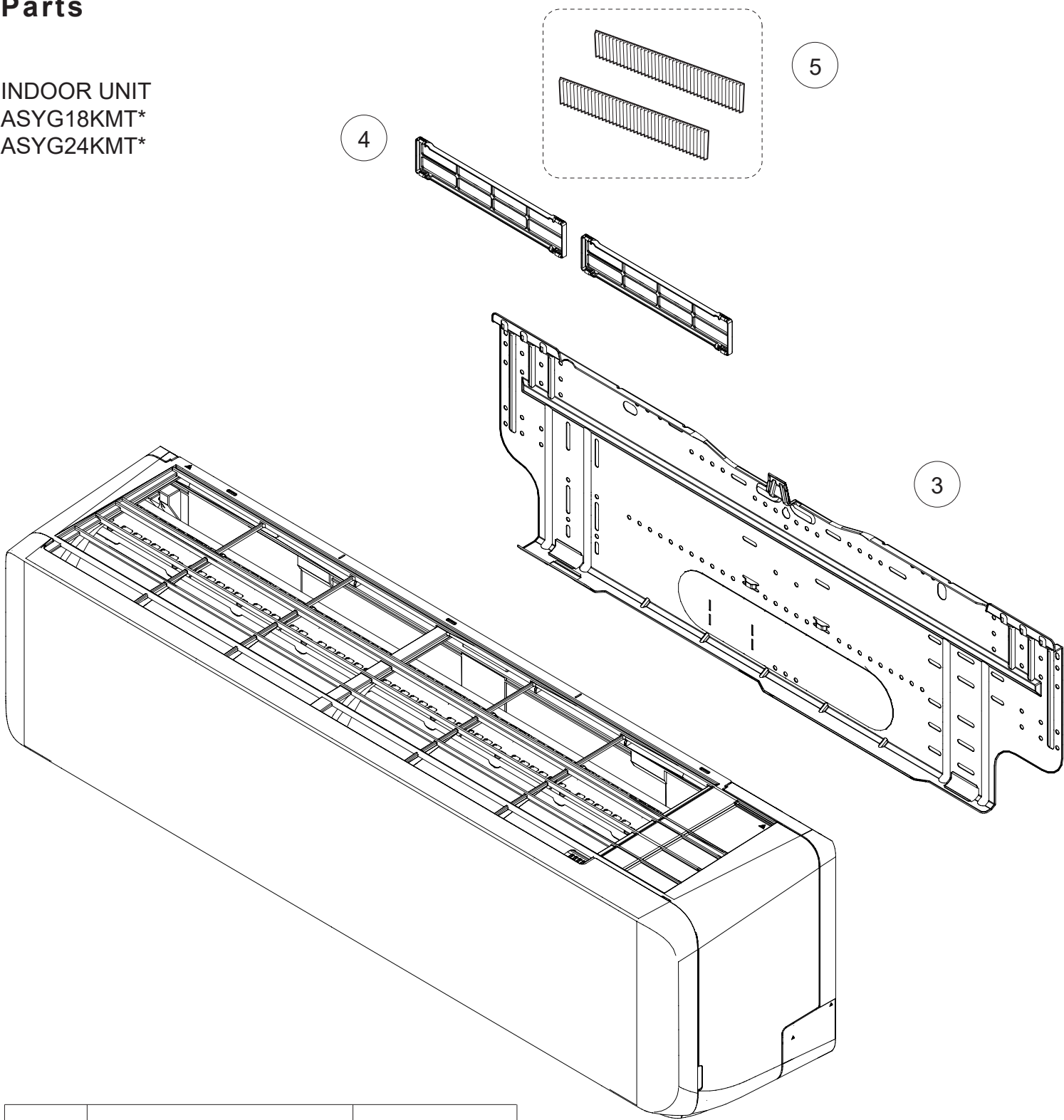
() : Number of flashing

■ Error display on the indoor unit

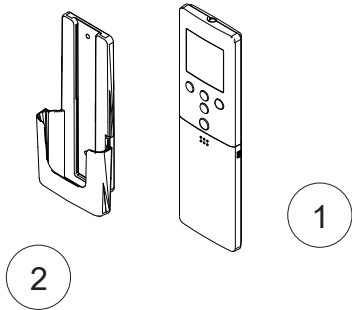


Parts

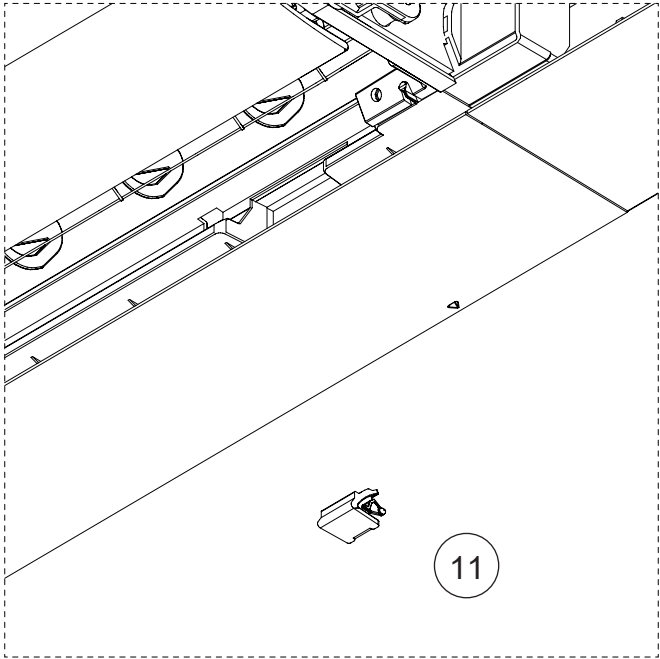
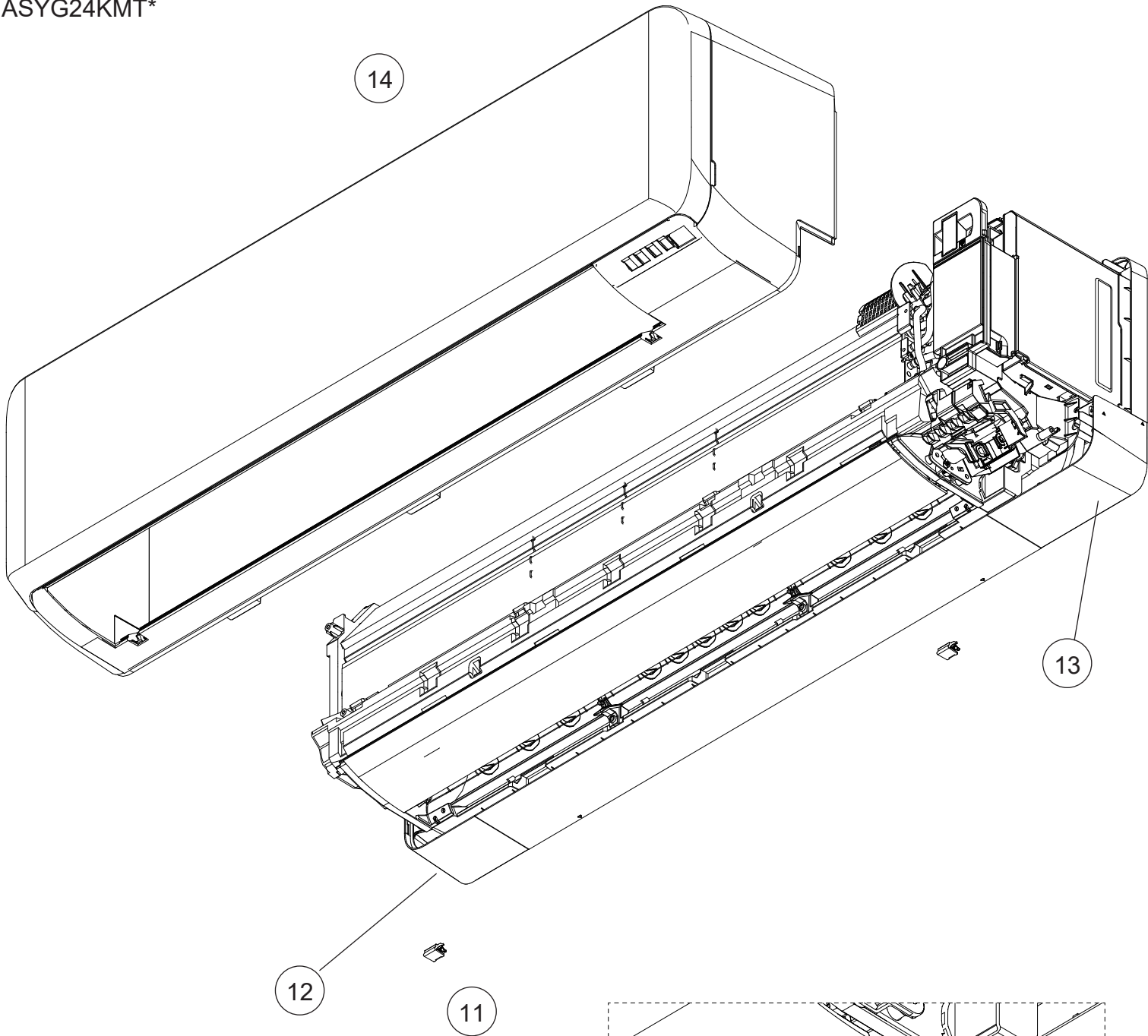
INDOOR UNIT
ASYG18KMT*
ASYG24KMT*



Ref.	Description	Part number
1	Remote control (no brand)	9383712012
2	Remote control holder	9318912005
3	Bracket panel	9323351004
4	Electric filter holder	9332911008
5	Air clean filter assy	9317250009



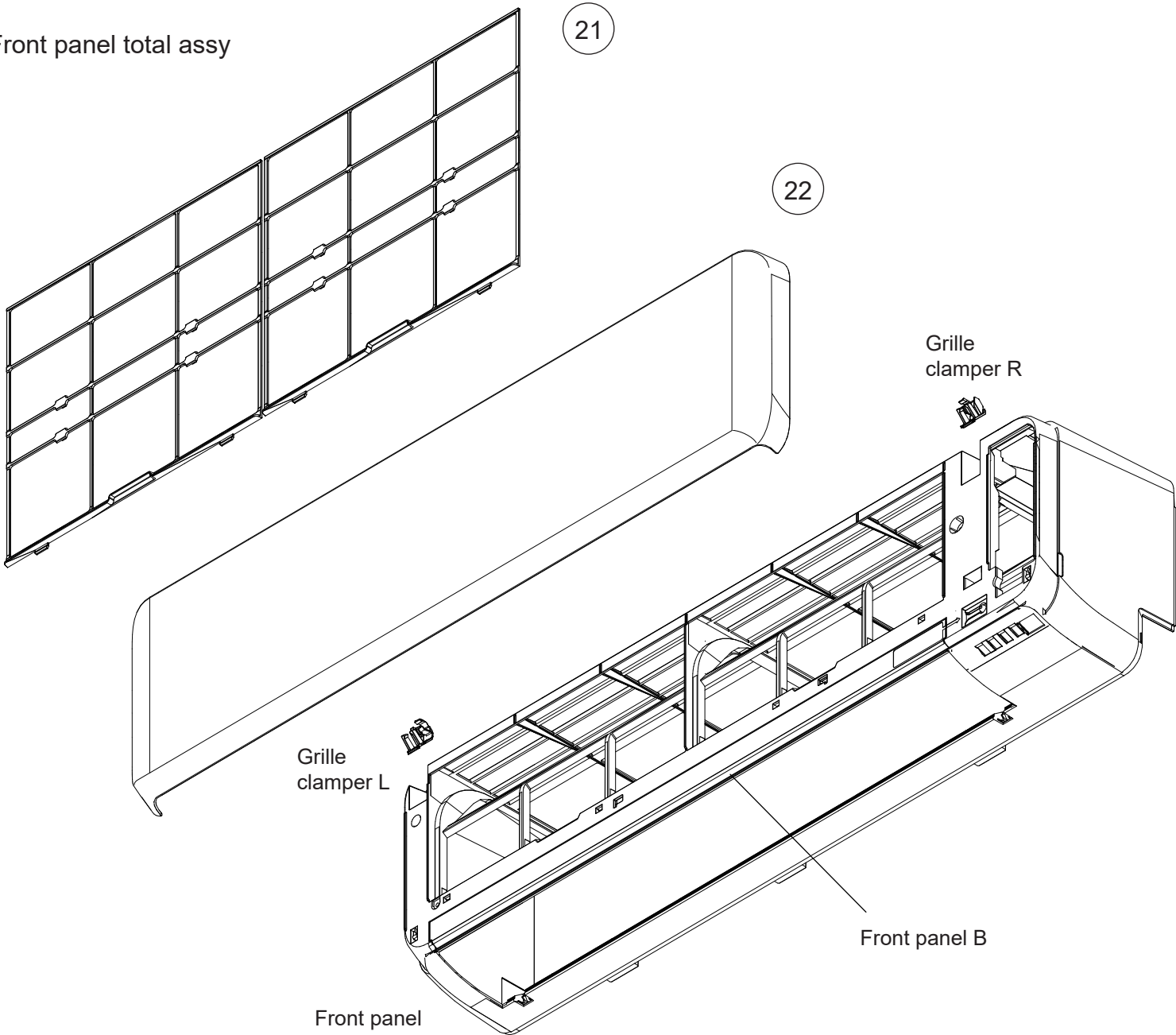
INDOOR UNIT
ASYG18KMT*
ASYG24KMT*



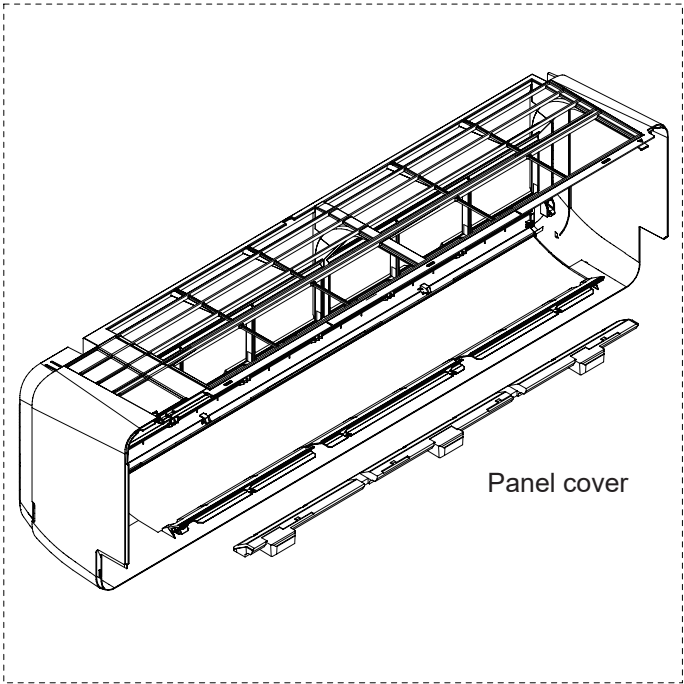
Ref.	Description	Part number
11	Screw cap	9387476002
12	Under cover L	9323341012
13	Under cover R	9323342019
14	Front panel total assy	9387596236

INDOOR UNIT
ASYG18KMT*
ASYG24KMT*

Front panel total assy

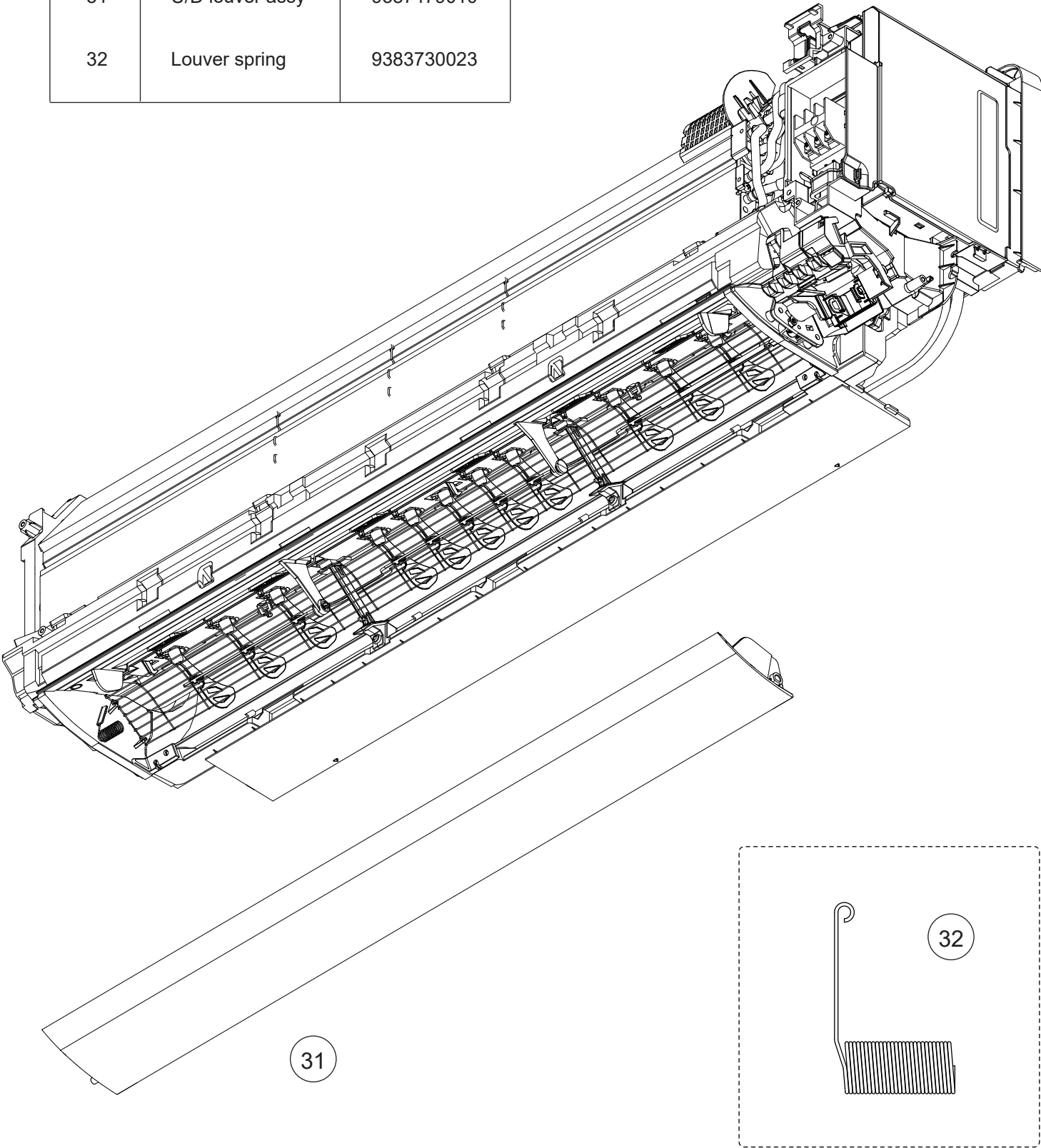
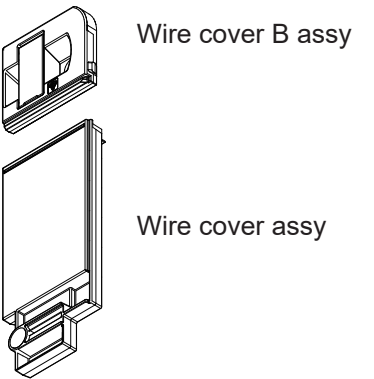


Ref.	Description	Part number
21	Air filter	9323340008
22	Intake grille assy (FUJITSU)	9387756067



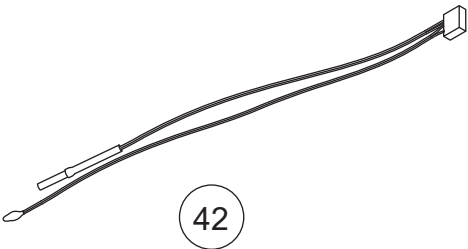
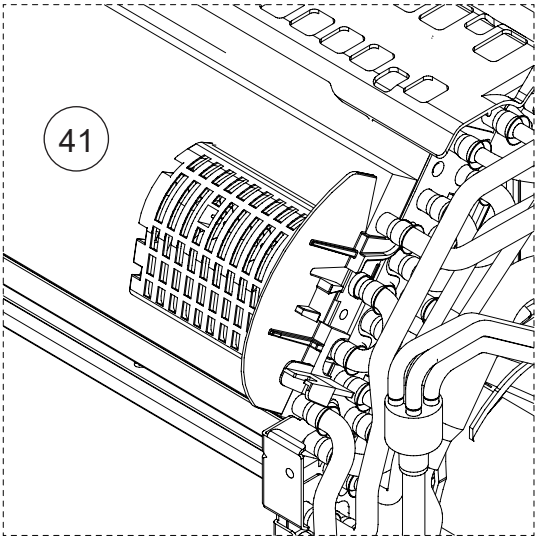
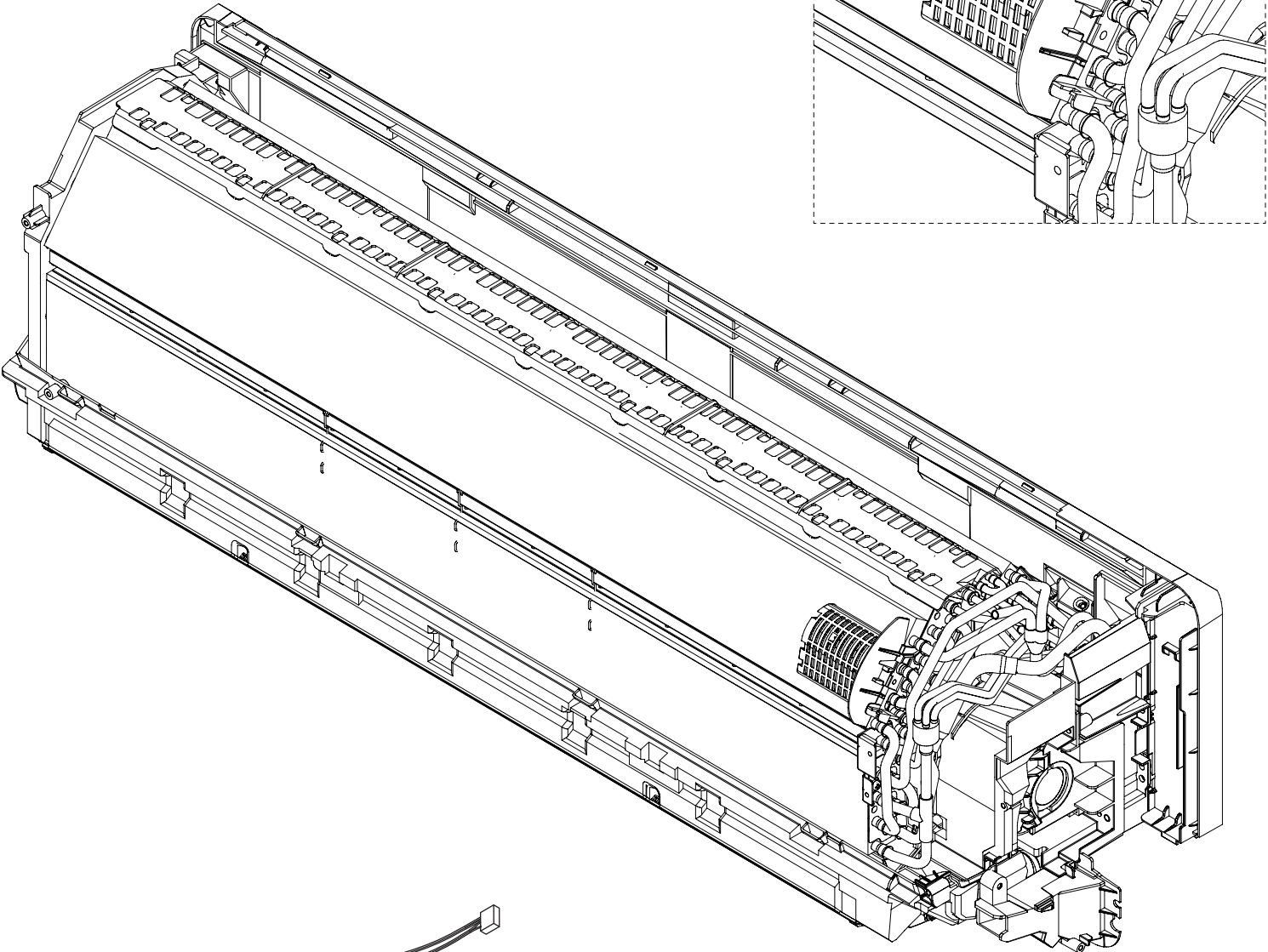
INDOOR UNIT
ASYG18KMT*
ASYG24KMT*

Ref.	Description	Part number
31	U/D louver assy	9387479010
32	Louver spring	9383730023

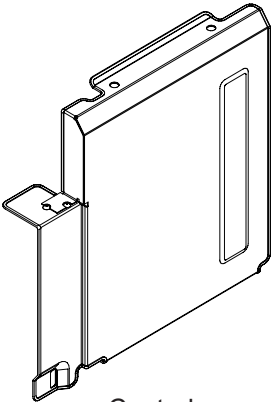
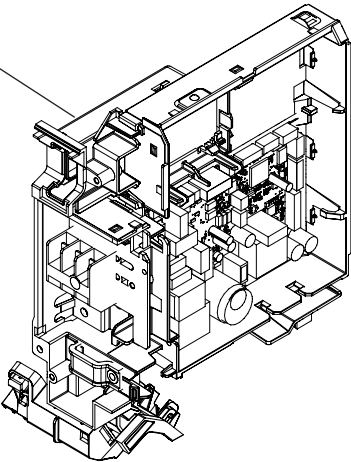


INDOOR UNIT
ASYG18KMT*
ASYG24KMT*

Control box



Wifi holder assy

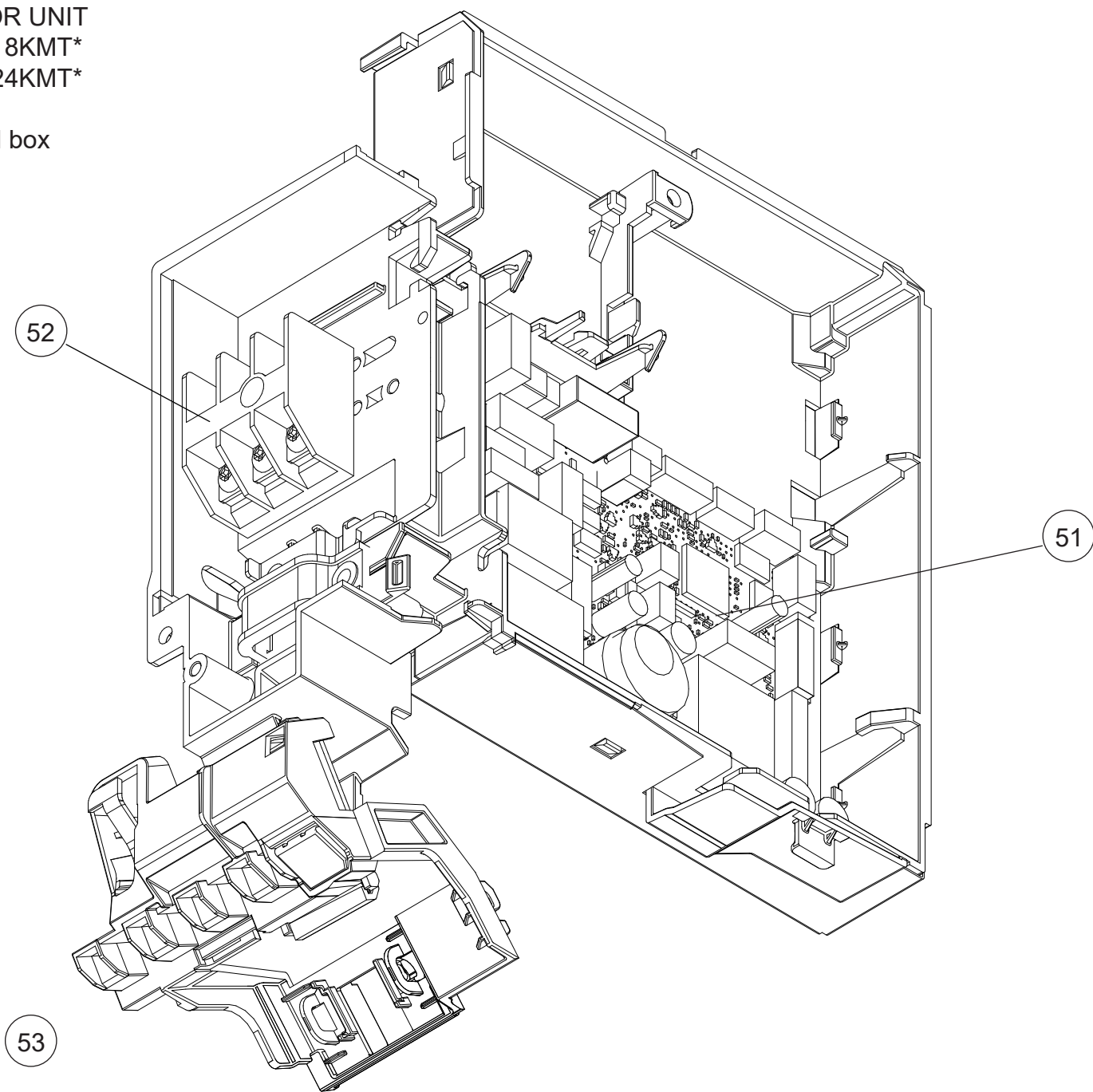


Control cover

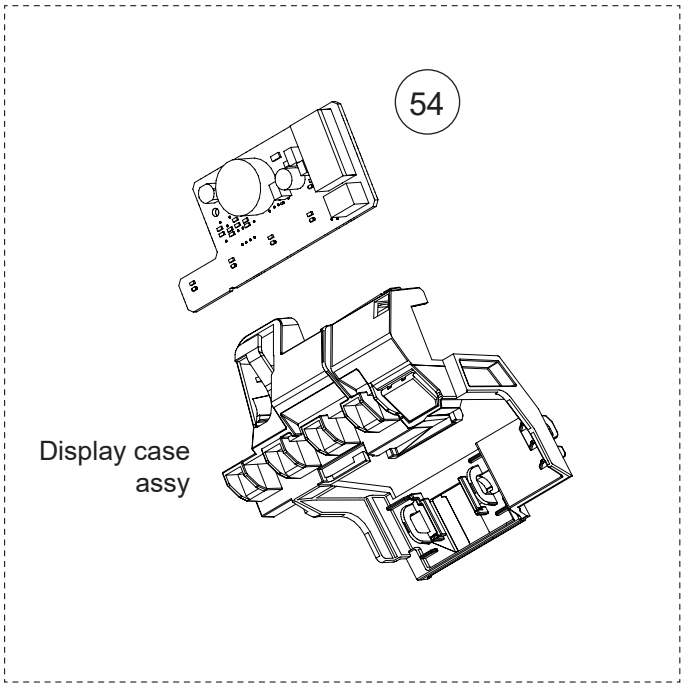
Ref.	Description	Part number
41	Room thermistor holder	9387467000
42	Thermistor assy	9900627041

INDOOR UNIT
ASYG18KMT*
ASYG24KMT*

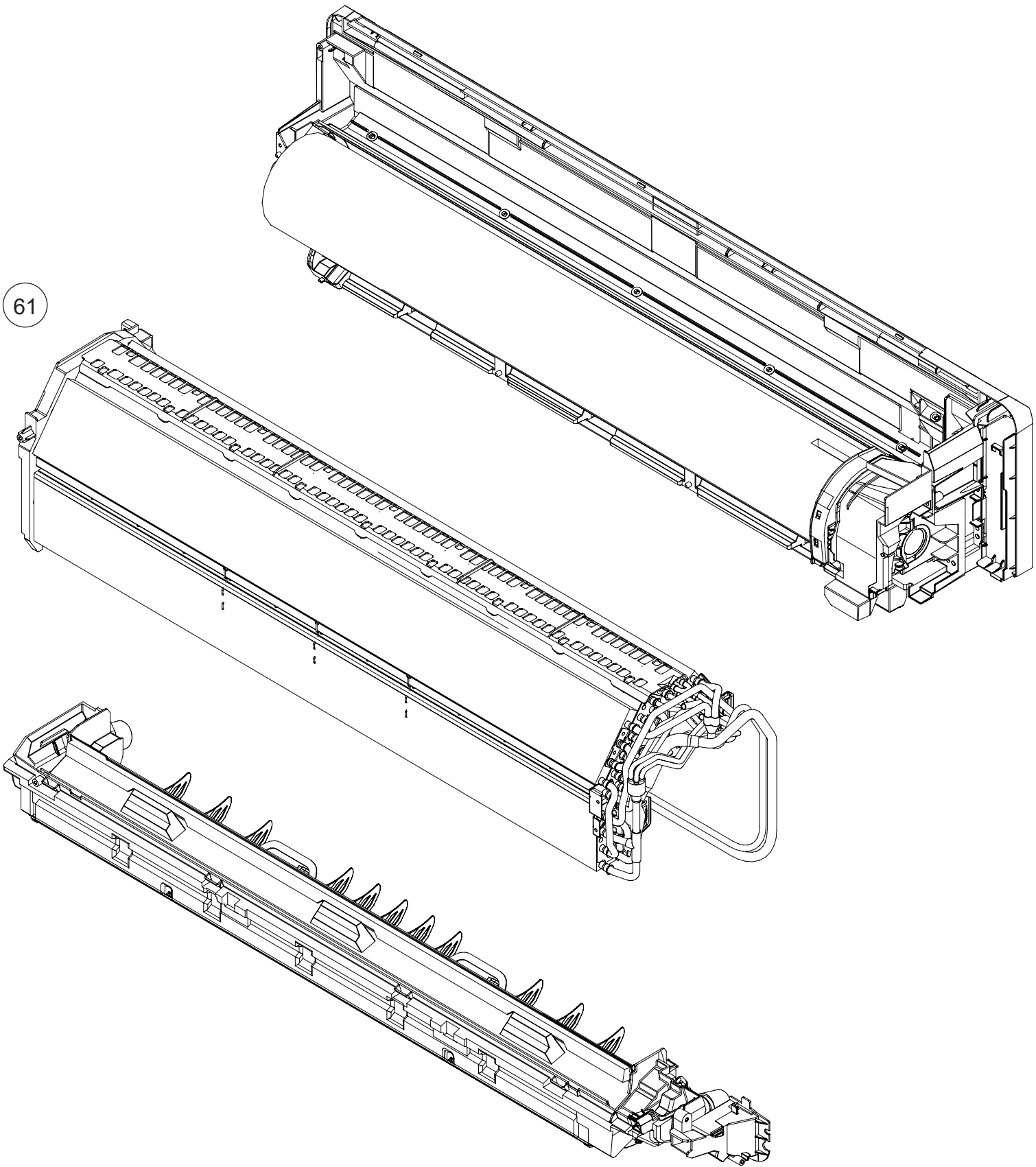
Control box



Ref.	Description	Part number
51	Main PCB (18KMTA)	9711141118
51	Main PCB (18KMTB)	9711141538
51	Main PCB (24KMTA)	9711141125
51	Main PCB (24KMTB)	9711141552
52	Terminal	9306489045
53	Display assy	9711146052
54	Indicator PCB	9711147011



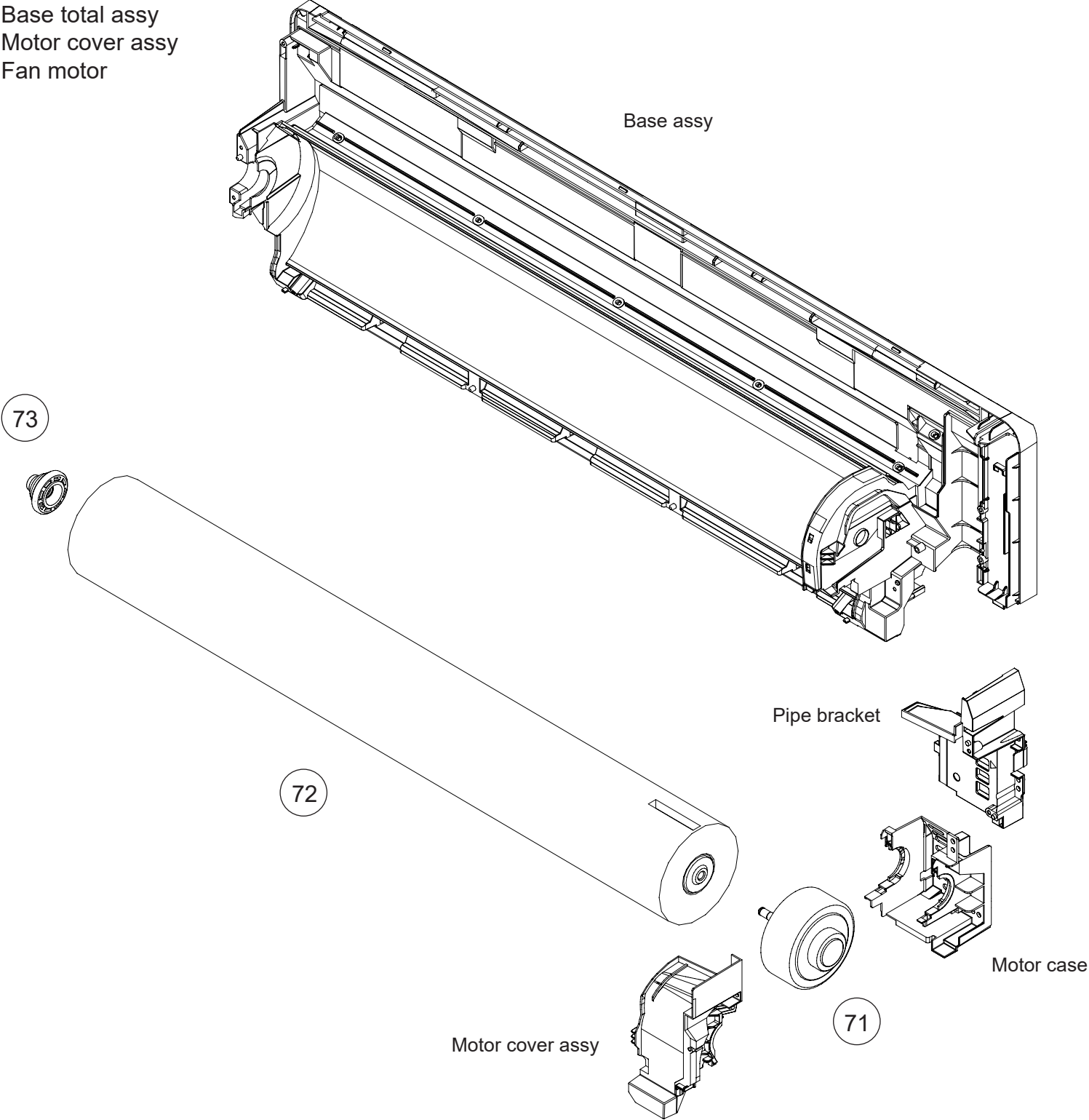
INDOOR UNIT
ASYG18KMT*
ASYG24KMT*



Ref.	Description	Part number
61	Evaporator total assy	9383735011

INDOOR UNIT
ASYG18KMT*
ASYG24KMT*

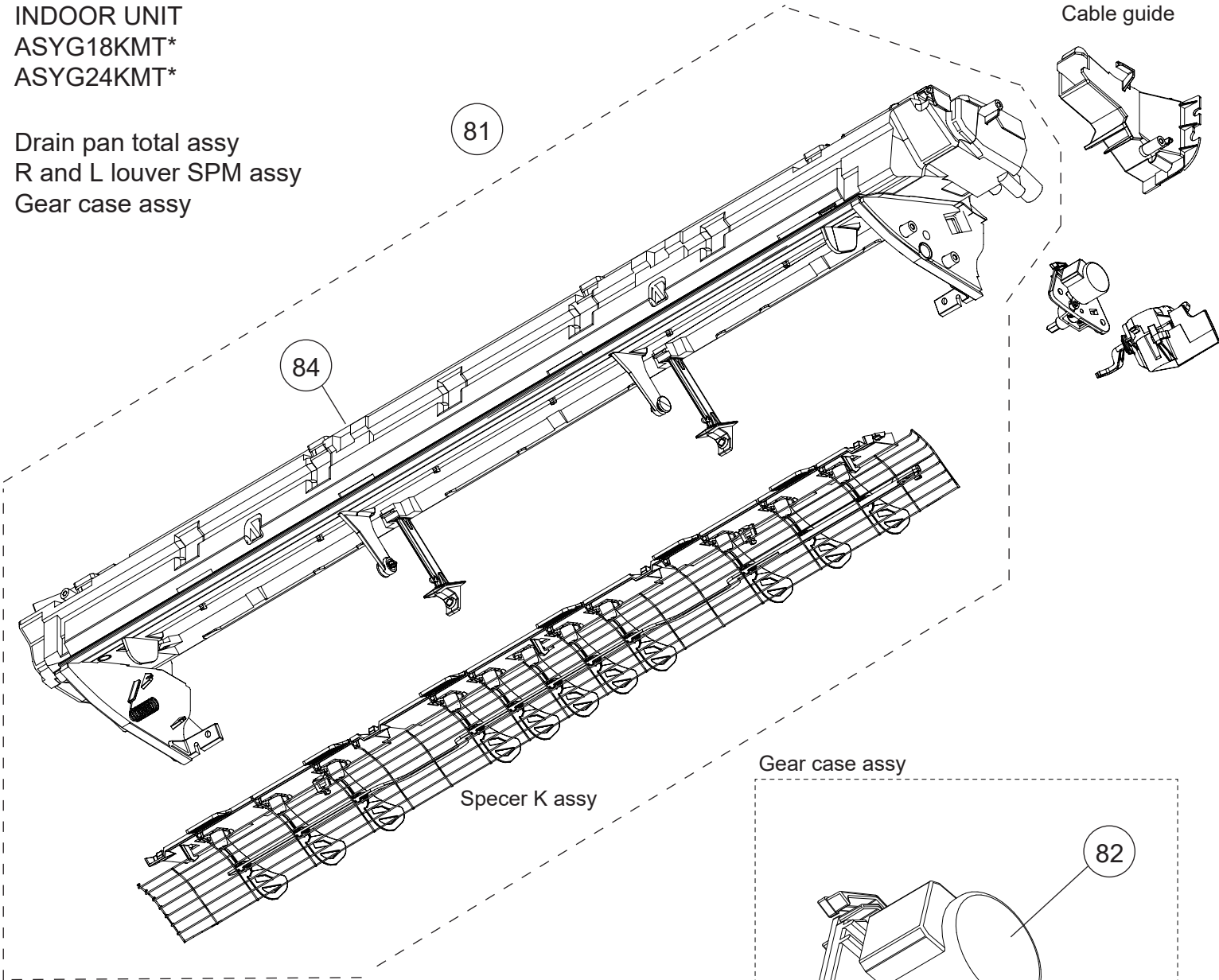
Base total assy
Motor cover assy
Fan motor



Ref.	Description	Part number
71	Brushless motor	9603631000
72	Crossflow fan assy	9387055030
73	Bearing D assy	9333628004

INDOOR UNIT
ASYG18KMT*
ASYG24KMT*

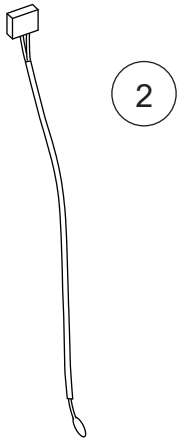
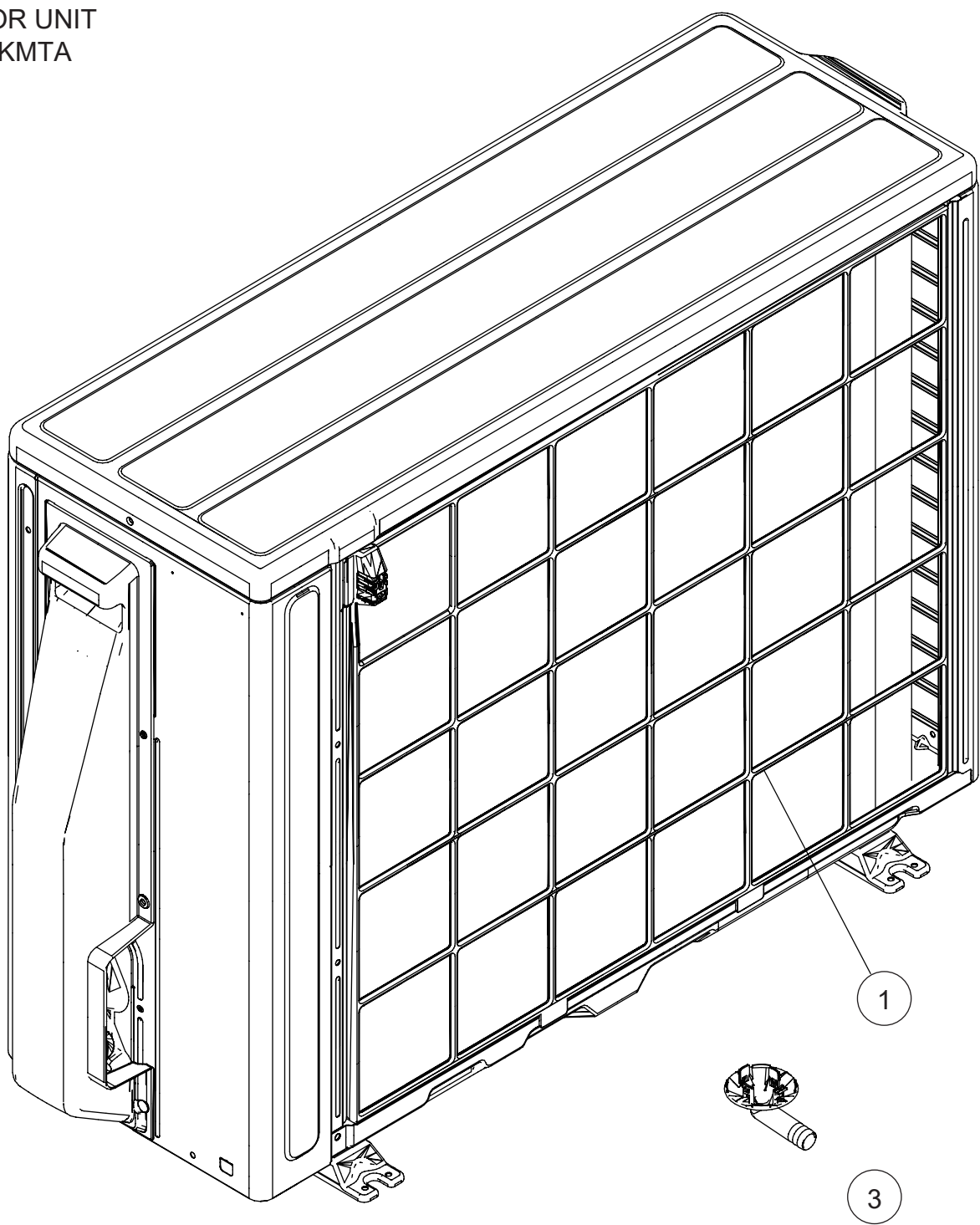
Drain pan total assy
R and L louver SPM assy
Gear case assy



Ref.	Description	Part number
81	Drain pan total assy	9387590142
82	Stepping motor	9901011016
83	Stepping motor	9901011023
84	Drain pan assy	9387591019

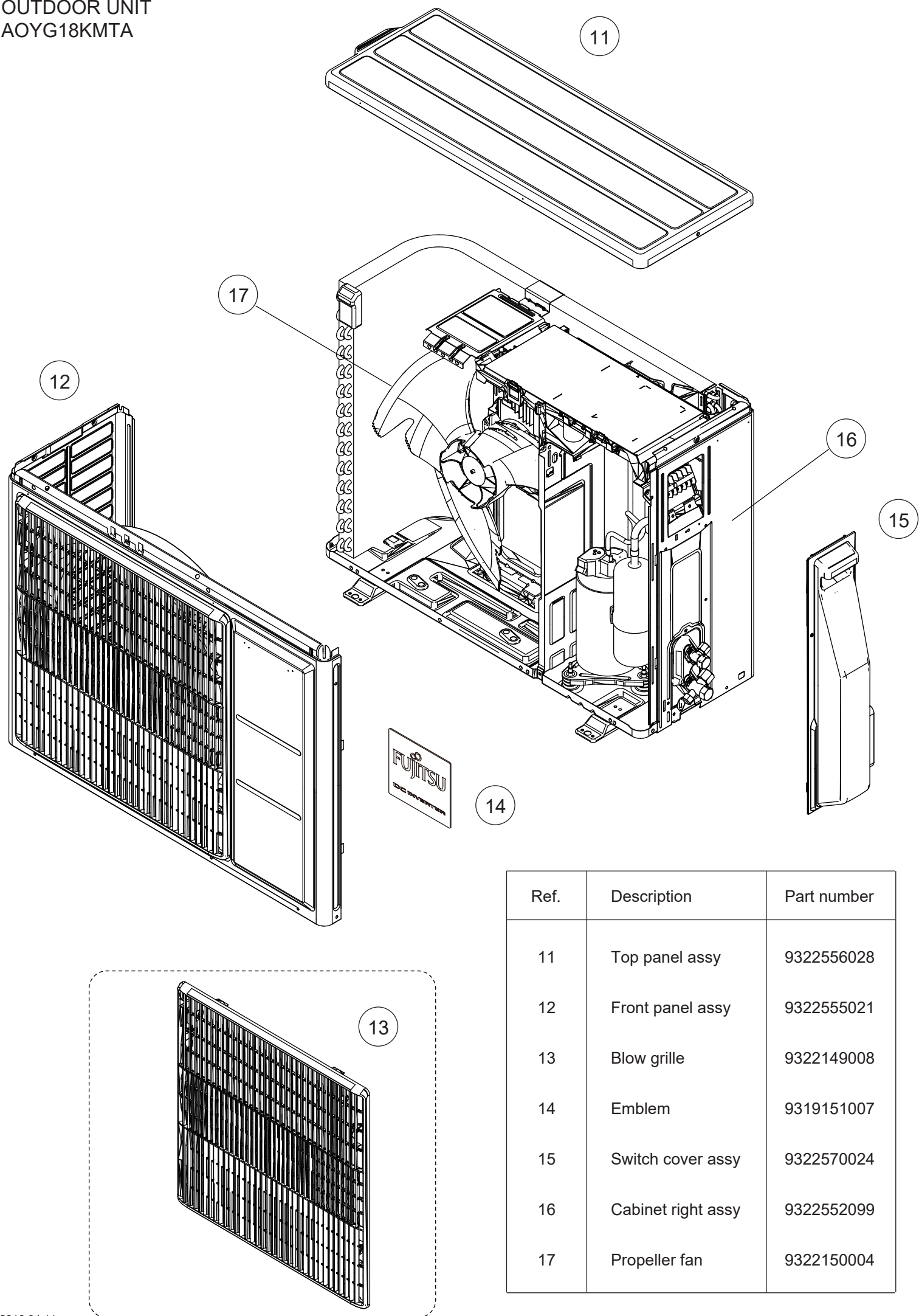
Parts

OUTDOOR UNIT
AOYG18KMTA



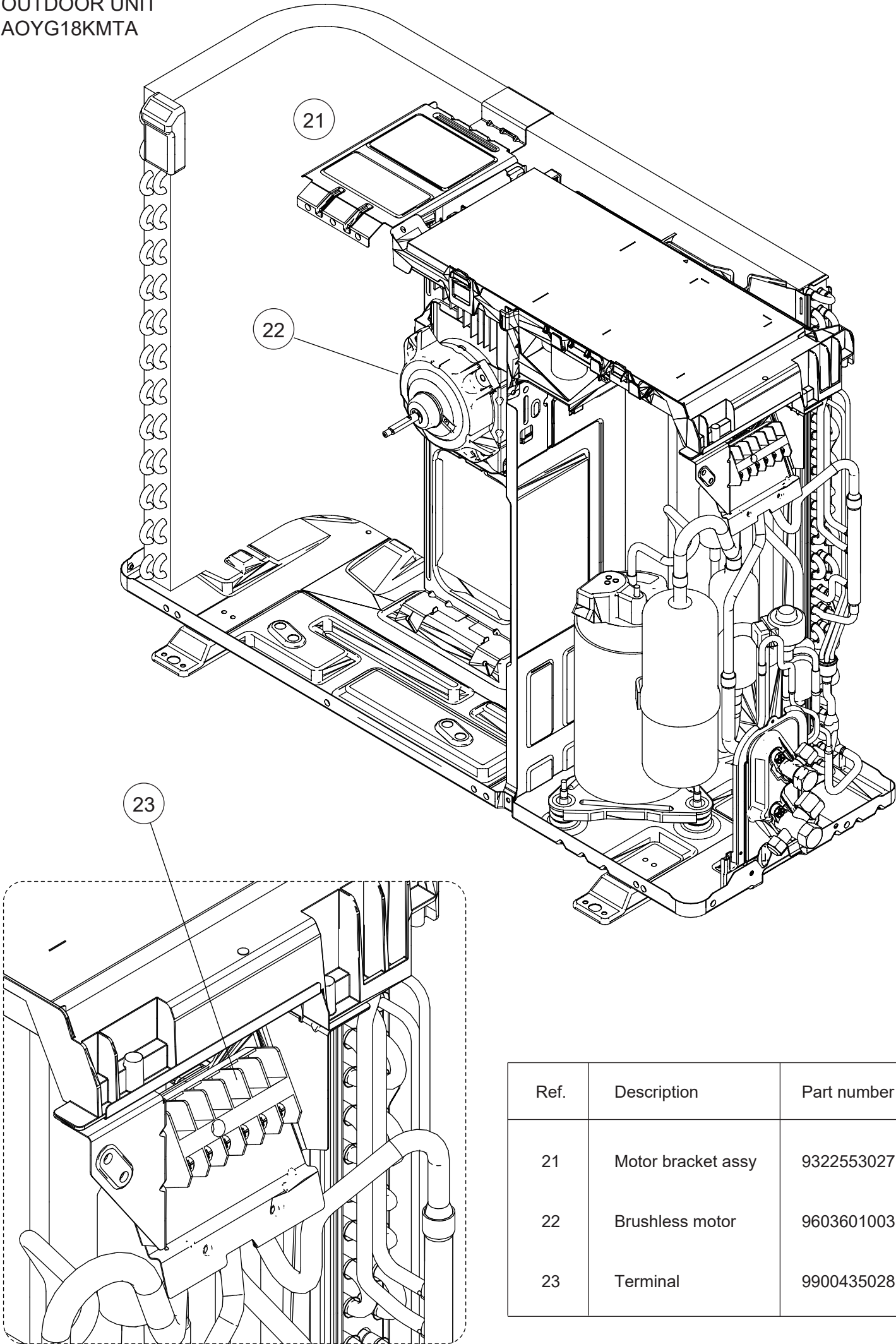
Ref.	Description	Part number
1	Protective net assy	9322811028
2	Outdoor thermistor	9900565060
3	Drain pipe	9322144003

OUTDOOR UNIT
AOYG18KMTA



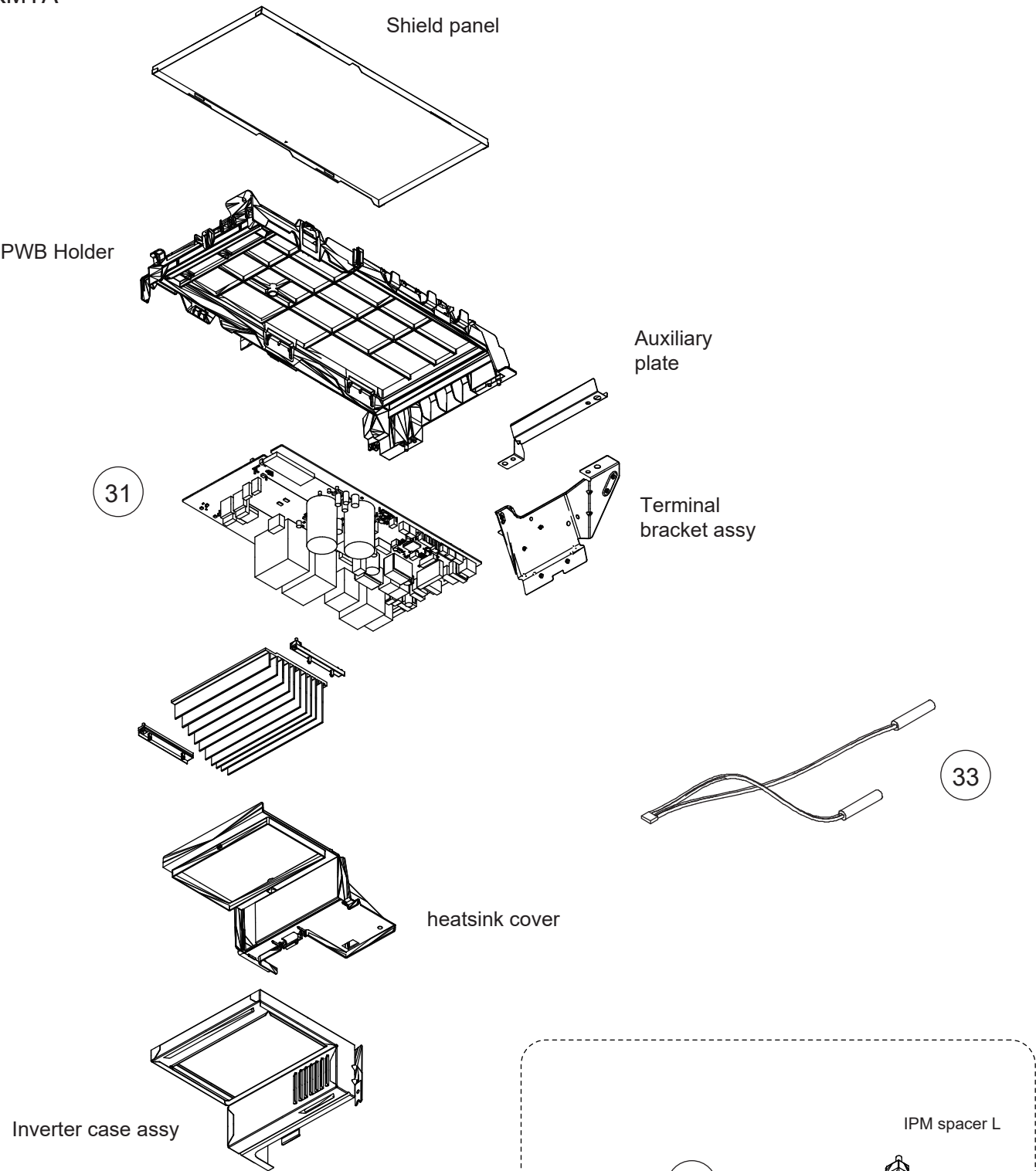
Ref.	Description	Part number
11	Top panel assy	9322556028
12	Front panel assy	9322555021
13	Blow grille	9322149008
14	Emblem	9319151007
15	Switch cover assy	9322570024
16	Cabinet right assy	9322552099
17	Propeller fan	9322150004

OUTDOOR UNIT
AOYG18KMTA



Ref.	Description	Part number
21	Motor bracket assy	9322553027
22	Brushless motor	9603601003
23	Terminal	9900435028

OUTDOOR UNIT
AOYG18KMTA

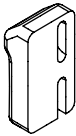


Ref.	Description	Part number
31	Main PCB	9710802140
32	Heatsink	9322420039
33	Thermistor assy	9900727079

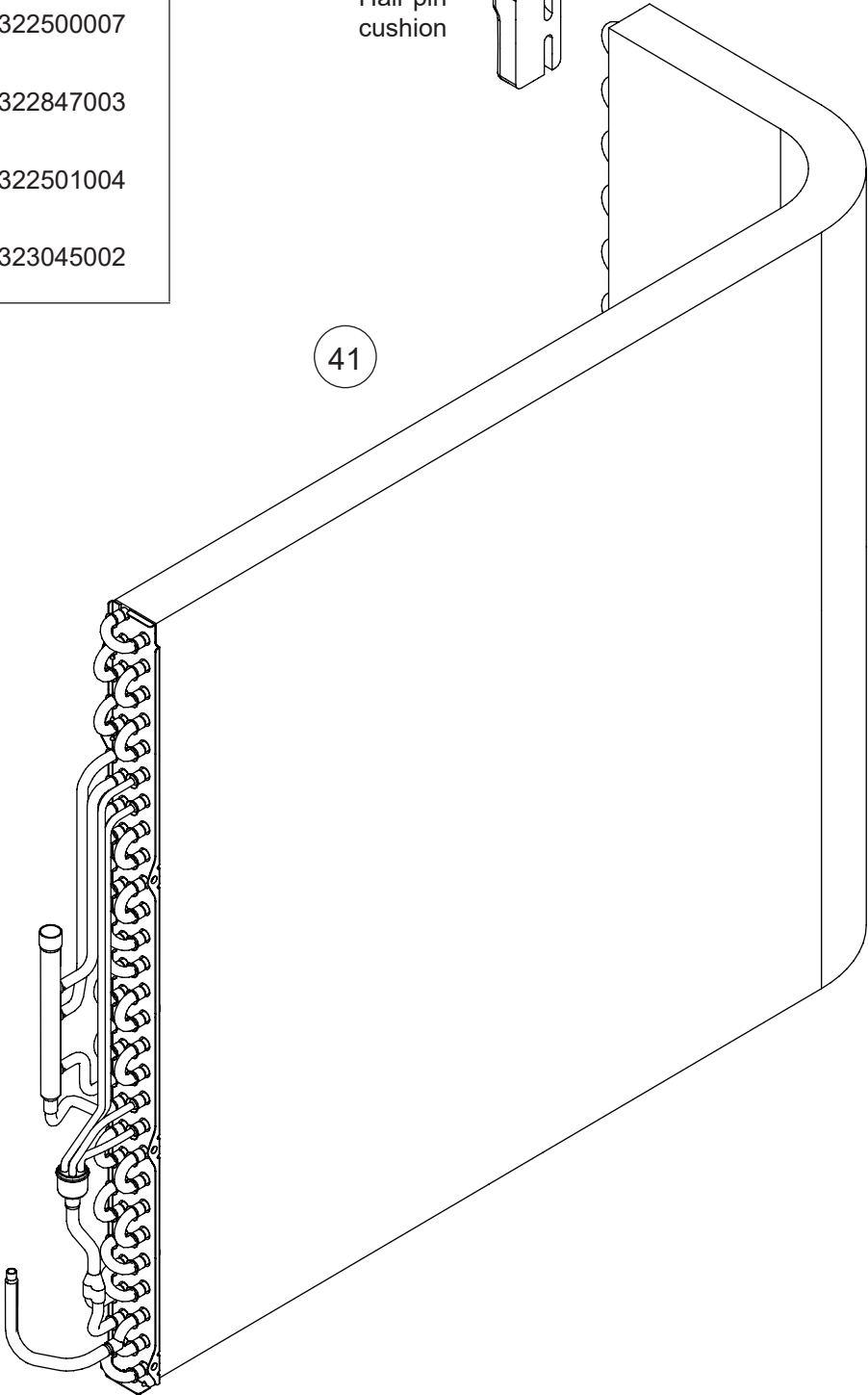
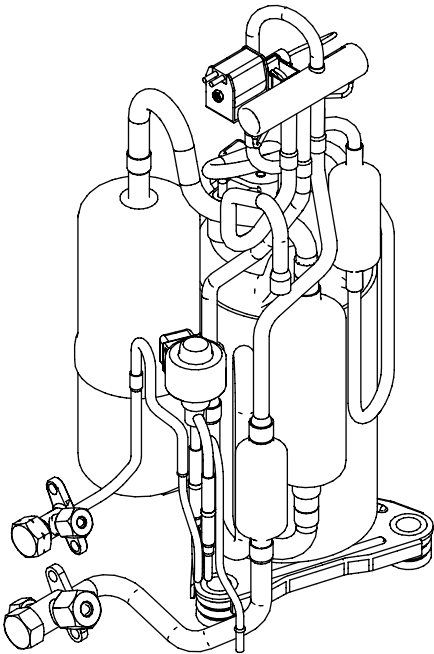
OUTDOOR UNIT
AOYG18KMTA

Ref.	Description	Part number
41	Condenser total assy	9317089616
-	S-insulator B	9322500007
-	S-insulator F	9322847003
-	S-insulator H	9322501004
-	S-insulator V	9323045002

Hair pin
cushion

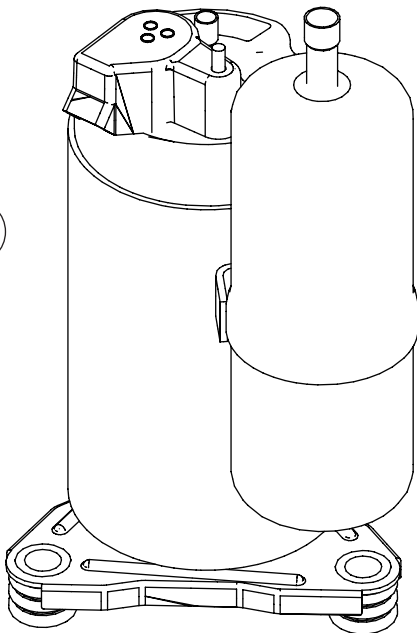


41



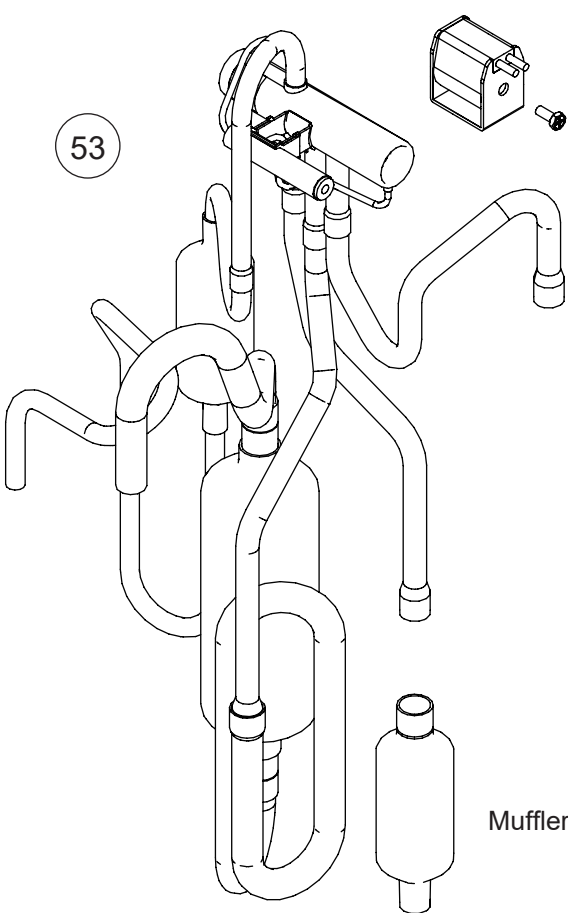
OUTDOOR UNIT
AOYG18KMTA

51



Rubber
cushion

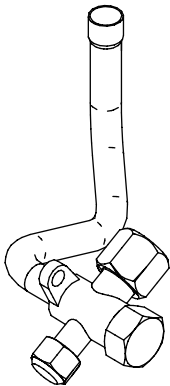
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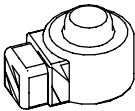
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Muffler

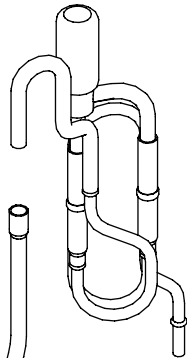
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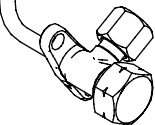
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57



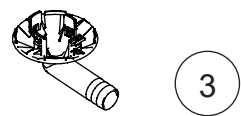
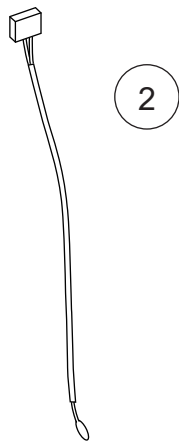
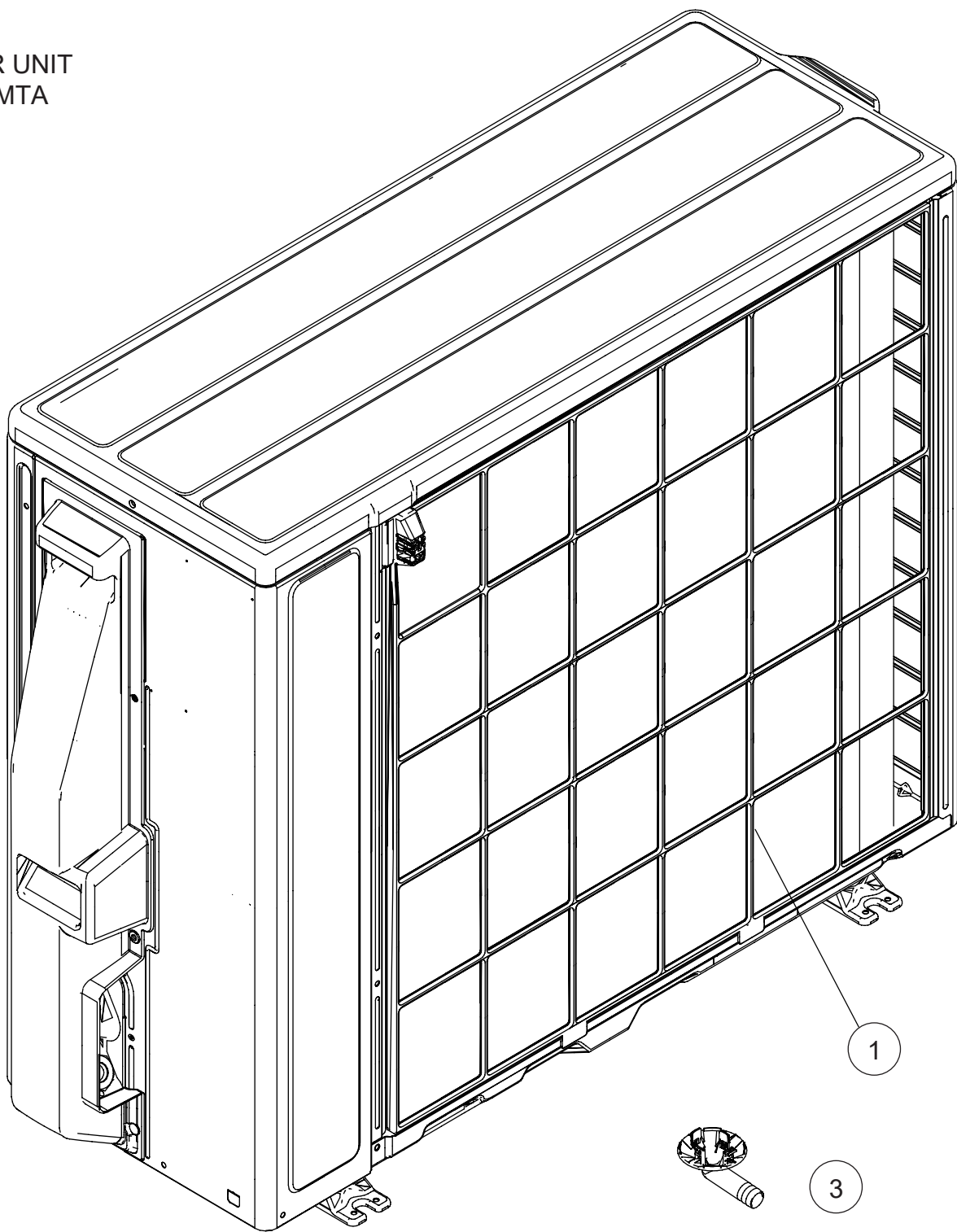
58



Ref.	Description	Part number
51	Compressor assy	9322433008
52	Solenoid	9970195006
53	4-way valve assy	9322783004
55	3-way valve assy	9387831016
56	Expansion valve coil	9970173028
57	Pulse motor valve assy	9322463029
58	2-way valve assy	9322474001

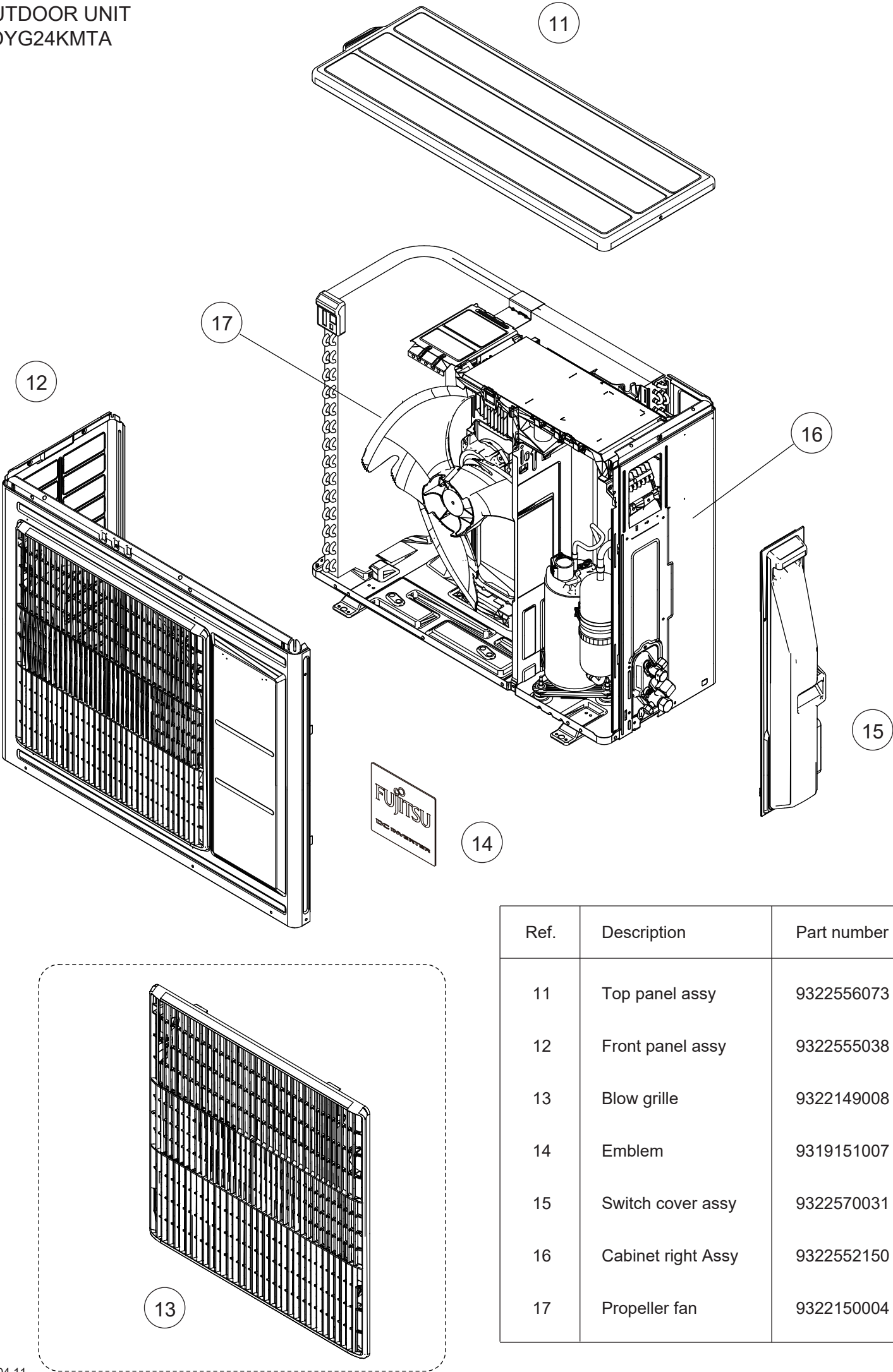
Parts

OUTDOOR UNIT
AOYG24KMTA



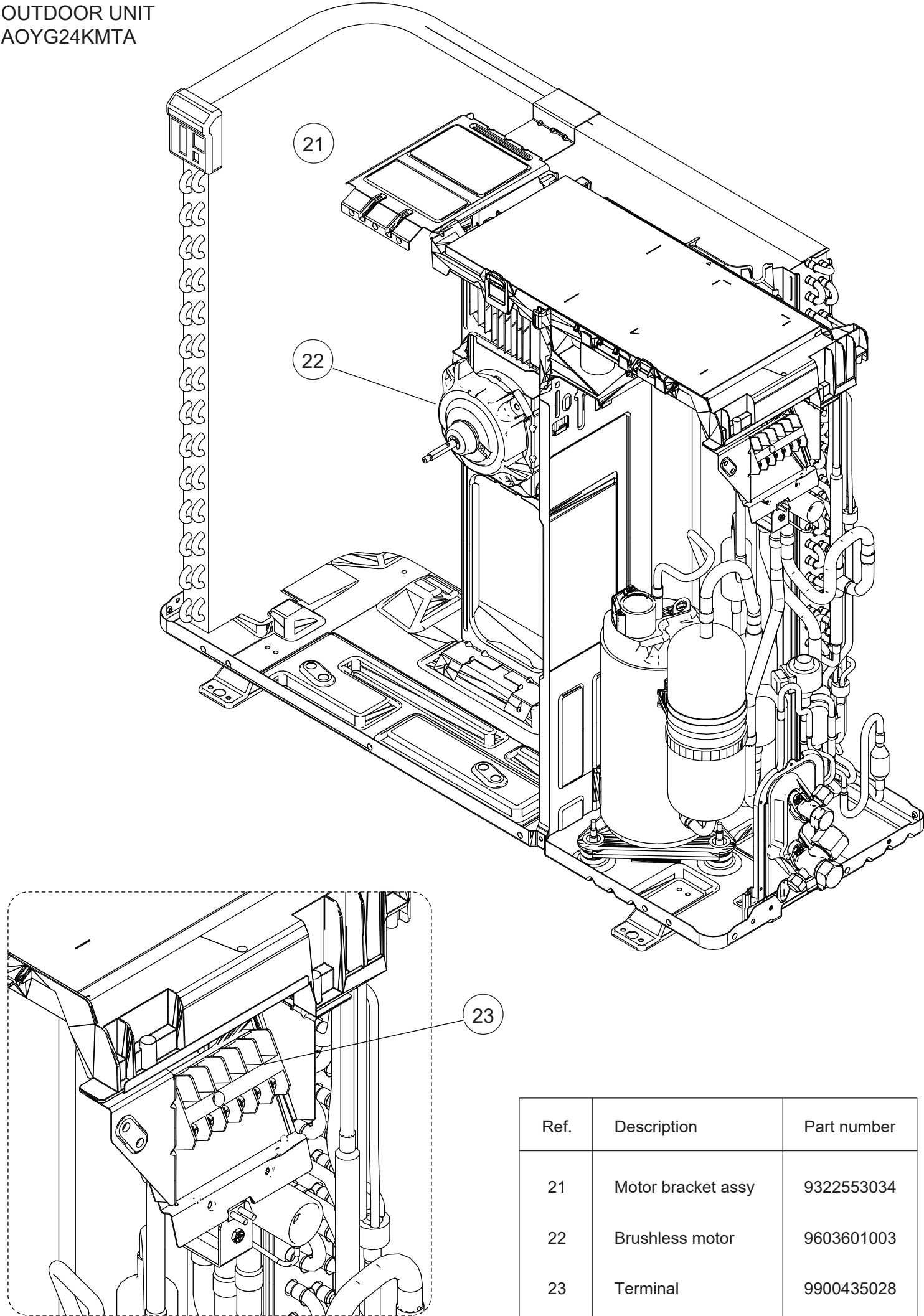
Ref.	Description	Part number
1	Protective net assy	9322811042
2	Outdoor thermistor	9900565060
3	Drain pipe	9322144003

OUTDOOR UNIT
AOYG24KMTA



Ref.	Description	Part number
11	Top panel assy	9322556073
12	Front panel assy	9322555038
13	Blow grille	9322149008
14	Emblem	9319151007
15	Switch cover assy	9322570031
16	Cabinet right Assy	9322552150
17	Propeller fan	9322150004

OUTDOOR UNIT
AOYG24KMTA



Ref.	Description	Part number
21	Motor bracket assy	9322553034
22	Brushless motor	9603601003
23	Terminal	9900435028

OUTDOOR UNIT
AOYG24KMTA

Shield panel

PWB Holder

Auxiliary
plate

Terminal
bracket assy

33

34

32

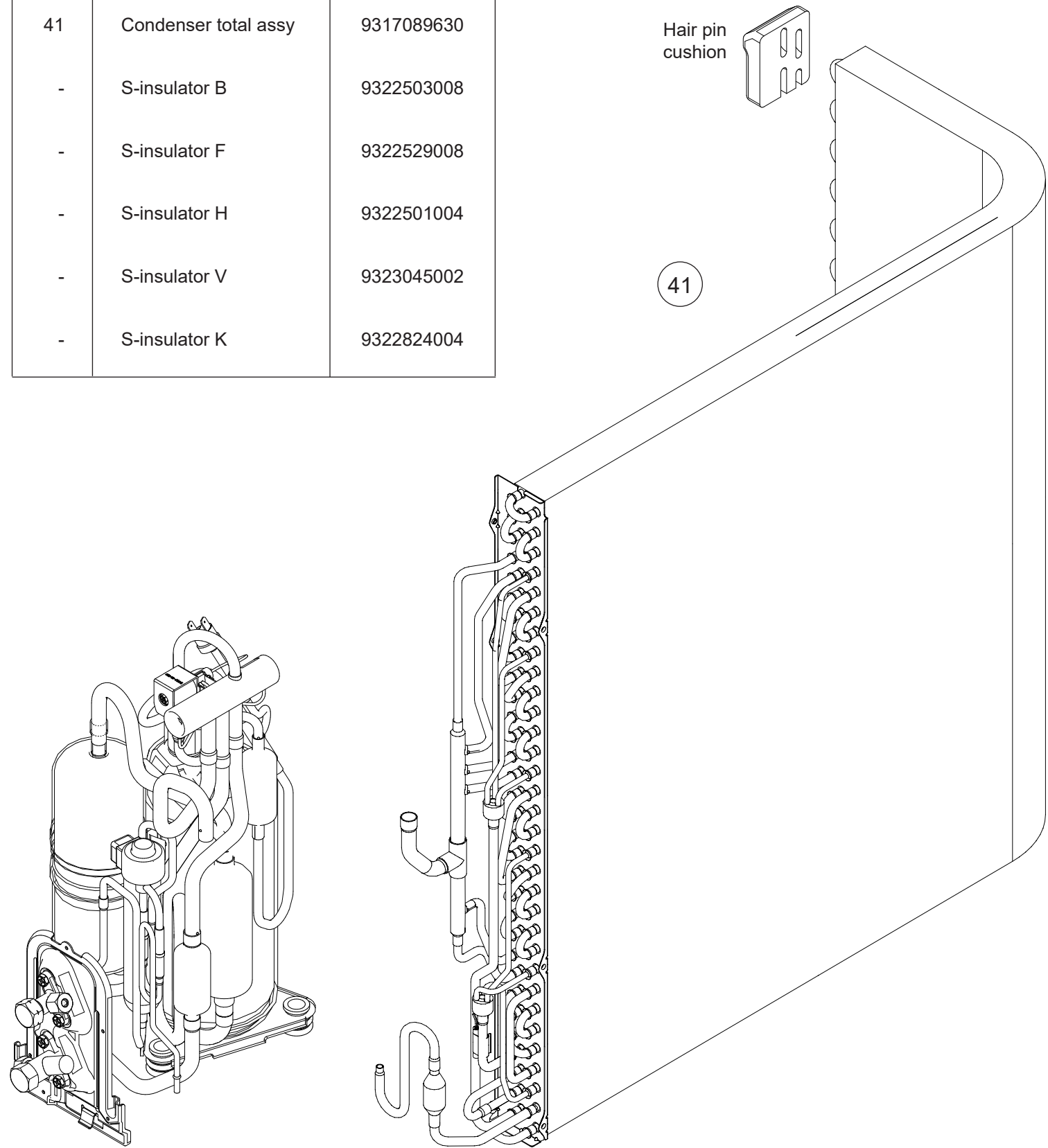
IPM spacer L

IPM
spacer R

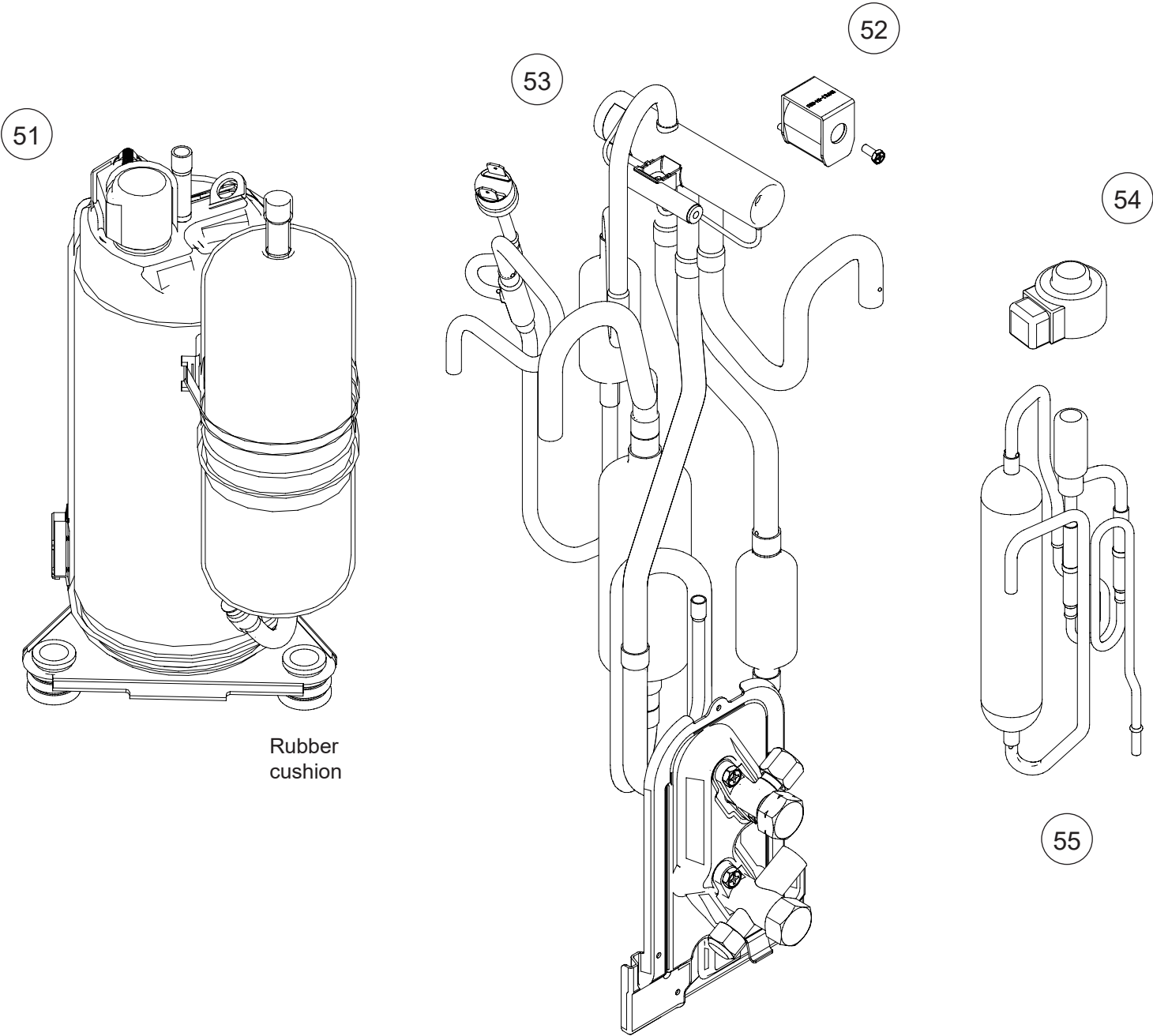
Ref.	Description	Part number
31	Main PCB	9710802270
32	Heatsink	9322421043
33	Thermistor assy	9900727116
34	Compressor thermistor	9900985011

OUTDOOR UNIT
AOYG24KMTA

Ref.	Description	Part number
41	Condenser total assy	9317089630
-	S-insulator B	9322503008
-	S-insulator F	9322529008
-	S-insulator H	9322501004
-	S-insulator V	9323045002
-	S-insulator K	9322824004



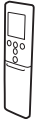
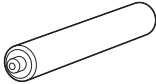
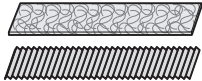
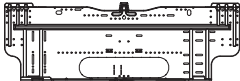
OUTDOOR UNIT
AOYG24KMTA



Ref.	Description	Part number
51	Compressor	9810521002
52	Solenoid	9970206009
53	4-way valve assy	9383948008
54	Expansion valve coil	9970173028
55	Pulse motor valve assy	9322462015

Accessories

Models: ASYG18KMTA, ASYG18KMTB, ASYG24KMTA, and ASYG24KMTB

Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Operating manual		1	Tapping screw (large)		5
Installation manual		1	Tapping screw (small)		2
Remote controller		1	Battery		2
Remote controller holder		1	Filter holder		2
Cloth tape		1	Air cleaning filters		1
Wall hook bracket		1			

Models: AOYG18KMTA and AOYG24KMTA

Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Installation manual		1	Drain pipe		1

1905G4816