

SERVICE MANUAL

Indoor unit	Outdoor unit
RC-40SB	RO-40SB
RC-40RSA	RO-40RSB
RC-50SA	RO-50SB
RC-50RSA	RO-50RSC

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S P E C I F I C A T I O N S

TYPE		COOLING	COOLING & HEATING	COOLING	COOLING & HEATING
INDOOR UNIT		RC-40SB	RC-40RSA	RC-50SA	RC-50RSA
OUTDOOR UNIT		RO-40SB	RO-40RSB	RO-50SB	RO-50RSC
COOLING CAPACITY	(kW)	9.00	9.00	10.5	10.5
HEATING CAPACITY		—	10.5	—	14.0

ELECTRICAL DATA

POWER SOURCE (V)		1 ~ 220	1 ~ 220	3 ~ 220	3 ~ 220
FREQUENCY (Hz)		60			
RUNNING CURRENT (A)	COOLING	22.0	23.5	17.4	17.4
	HEATING	—	16.5	—	15.5
INPUT WATTS (kW)	COOLING	4.70	5.00	5.80	5.80
	HEATING	—	3.55	—	5.15
E.E.R. (kW/kW)	COOLING	1.92	1.80	1.81	1.81
	HEATING	—	2.96	—	2.72
STARTING CURRENT (A)		104		124	
MOISTURE REMOVAL (ℓ /hr)		2.2		2.8	

COMPRESSOR

TYPE	Hermetic type, 2 poles, 3 phase, Induction motor			
CODE	ZR40K3-PFV-501		ZR54KC-TF5-599	

FAN SPEED (r.p.m.)	INDOOR	HIGH	580		620	
		MED	500		550	
		LOW	420		470	
	OUTDOOR		750		770	
AIR FLOW	INDOOR	(m³/h)	1,500		1,650	
	OUTDOOR		5,900		5,600	
DIMENSIONS H x W x D (mm)	NET	IN	296 x 830 x 830			
		GRILLE	30 x 940 x 940			
		OUT	1,152 x 940 x 370			
WEIGHT [NET/GROSS] (kg)		IN	40 / 53			
		OUT	89 / 103	94 / 108	107 / 121	108 / 122
MAX PIPE LENGTH/HEIGHT		(m)	50 / 30			
REMOTE CONTROLLER TYPE			WIRED			

REFRIGERANT CHARGE (R-22)

PIPE LENGTH		7.5 m (25 ft)	10 m (33 ft)	20 m (66 ft)	30 m (99 ft)	40 m (132 ft)	50 m (164 ft)	g / m (oz / ft)
FULL CHARGE AMOUNT	RC-40SB / RO-40SB	2,100 g (74.1 oz.)	2,187.5 g (77.2 oz.)	2,537.5 g (89.5 oz.)	2,887.5 g (101.9 oz.)	3,237.5 g (114.2 oz.)	3,587.5 g (126.5 oz.)	35g/m (1.23oz/3.3ft)
	RC-40RSA / RO-40RSB	3,000 g (105.8 oz.)			3,400 g (119.9 oz.)	3,800 g (134.0 oz.)	4,200 g (148.1 oz.)	40g/m (1.41oz/3.3ft)
	RC-50SA / RO-50SB	3,800 g (134.0 oz.)			4,200 g (148.1 oz.)	4,600 g (162.3 oz.)	5,000 g (176.4 oz.)	
	RC-50RSA / RO-50RSC	3,500 g (123.5 oz.)			3,900 g (137.6 oz.)	4,300 g (151.7 oz.)	4,700 g (165.8 oz.)	

Notes : When the piping is longer than 7.5 m (RC-40SB) and 20 m (other models), additional charge is necessary as the criteria, with 35 g (1.23 oz) / 1 m (3.3 ft) for RC-40SB, 40 g (1.41 oz) / 1 m (3.3 ft) for other models.

INDOOR UNIT

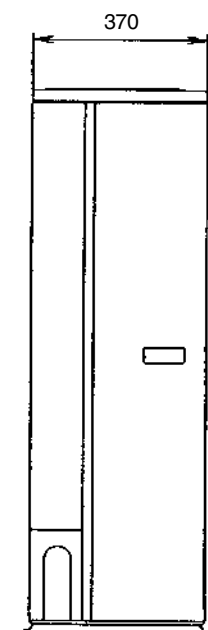
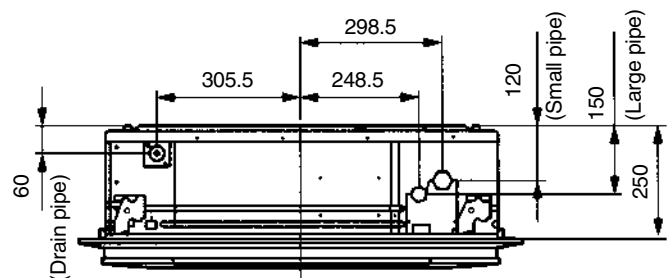
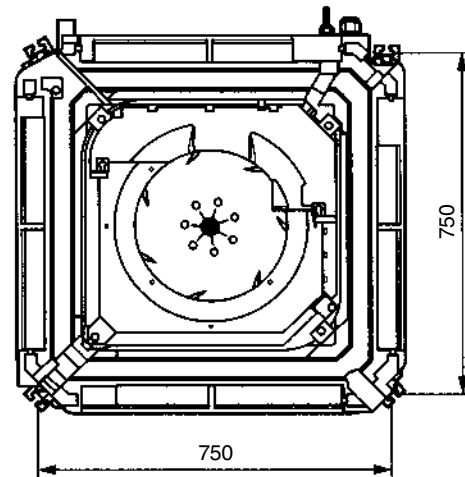
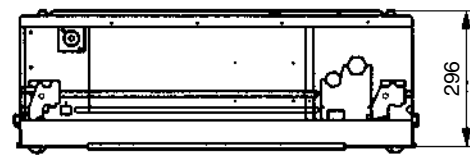
Technical drawing of the SPS-1000A unit, showing top, side, and front views with dimensions.

Top View Dimensions:

- Overall width: 940
- Overall height: 940
- Thickness: 30

Front View Dimensions:

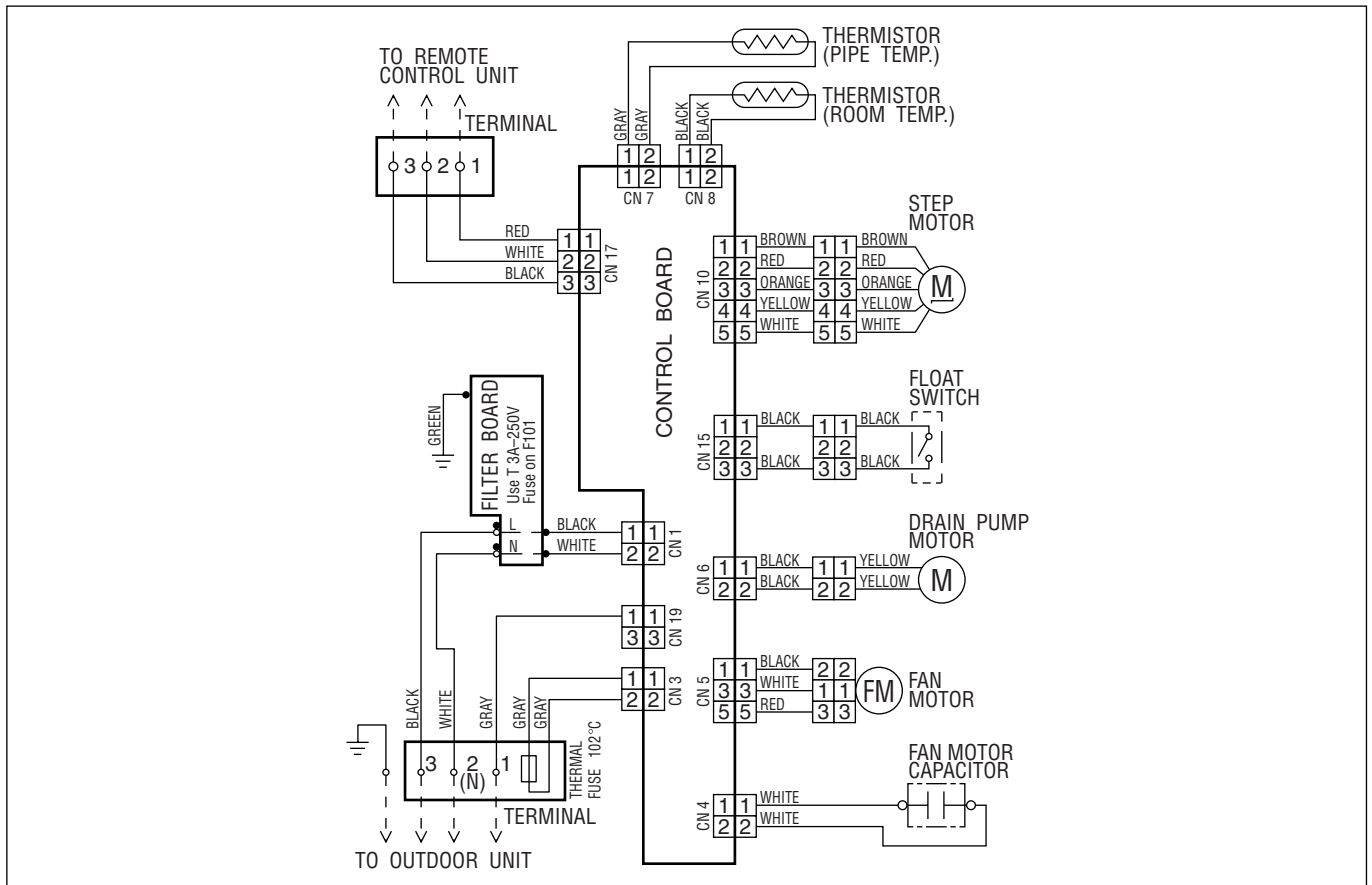
- Overall width: 940
- Overall height: 285
- Top panel height: 120
- Bottom panel height: 150
- Distance from top edge to bottom panel: 298.5
- Distance from top edge to top of bottom panel: 248.5
- Distance from left edge to center of drain: 305.5
- Drain Inside Dia. ϕ 32
- Drain Outside Dia. ϕ 37
- Drain pipe connection: (Drain pipe)
- Small pipe connection: (Small pipe)
- Large pipe connection: (Large pipe)



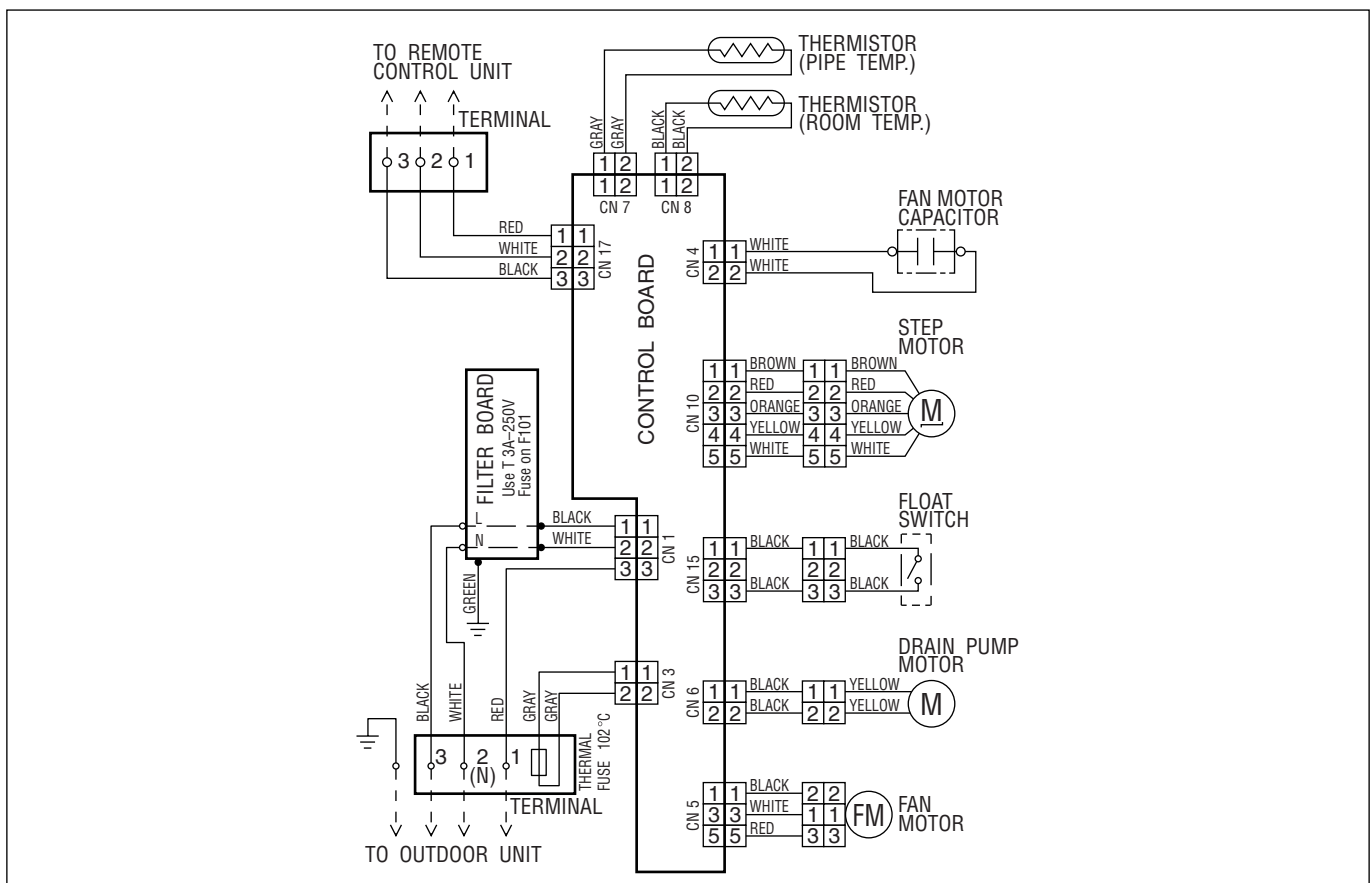
CIRCUIT DIAGRAM

INDOOR UNIT

Models : RC-40SB, RC-50SA

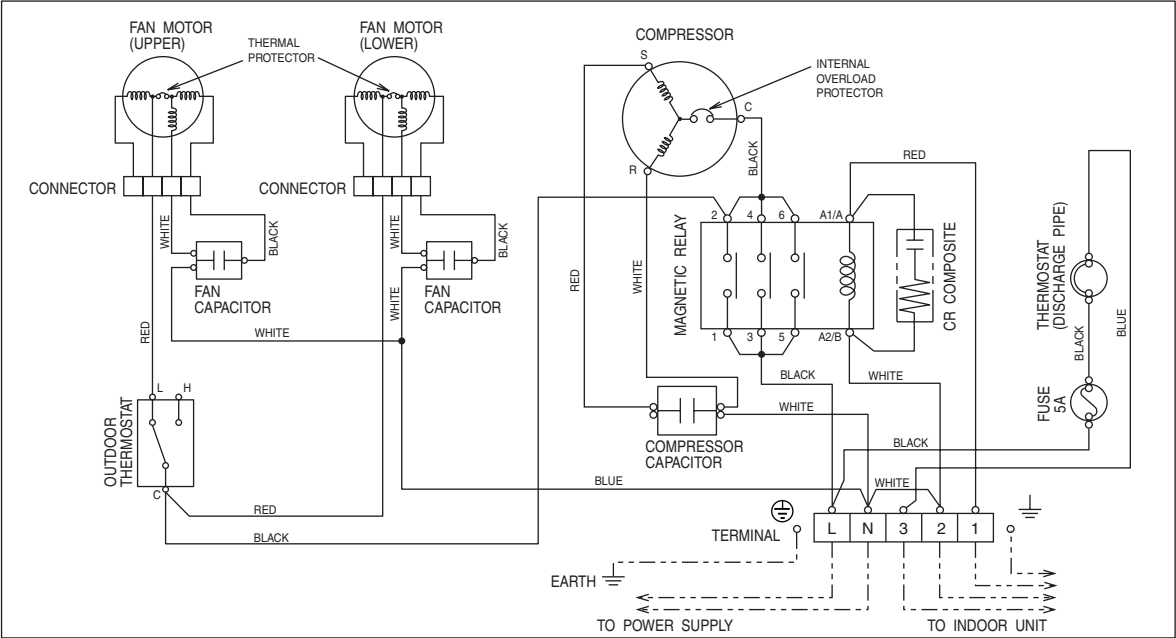


Models : RC-40RSA, RC-50RSA



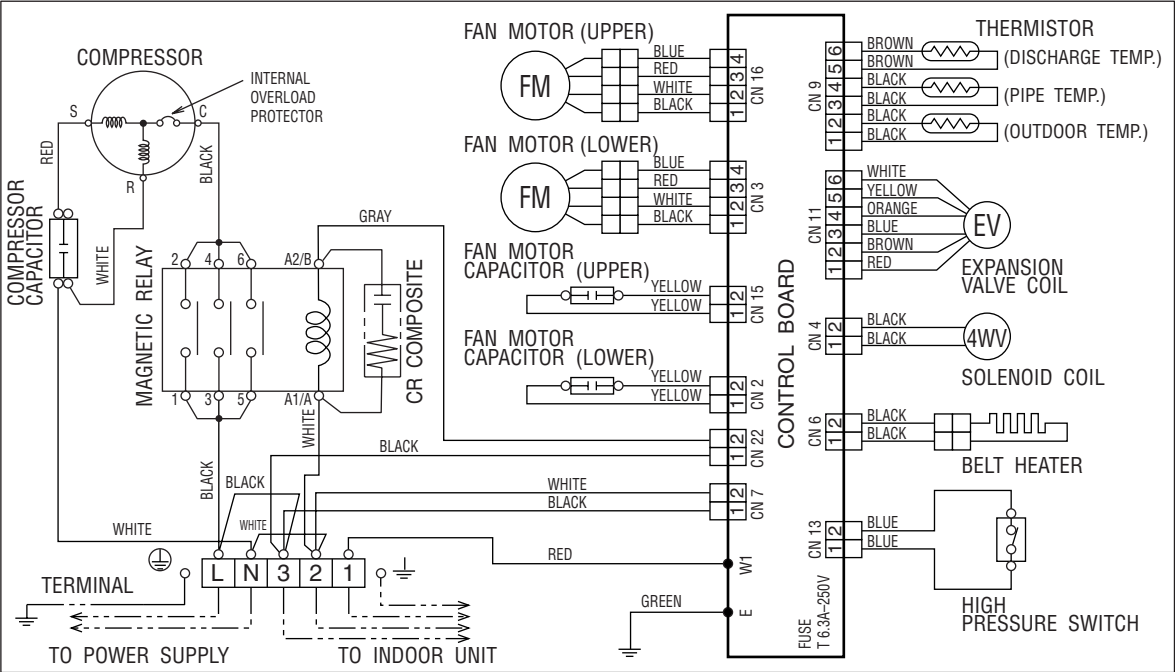
OUTDOOR UNIT

Model : RO-40SB



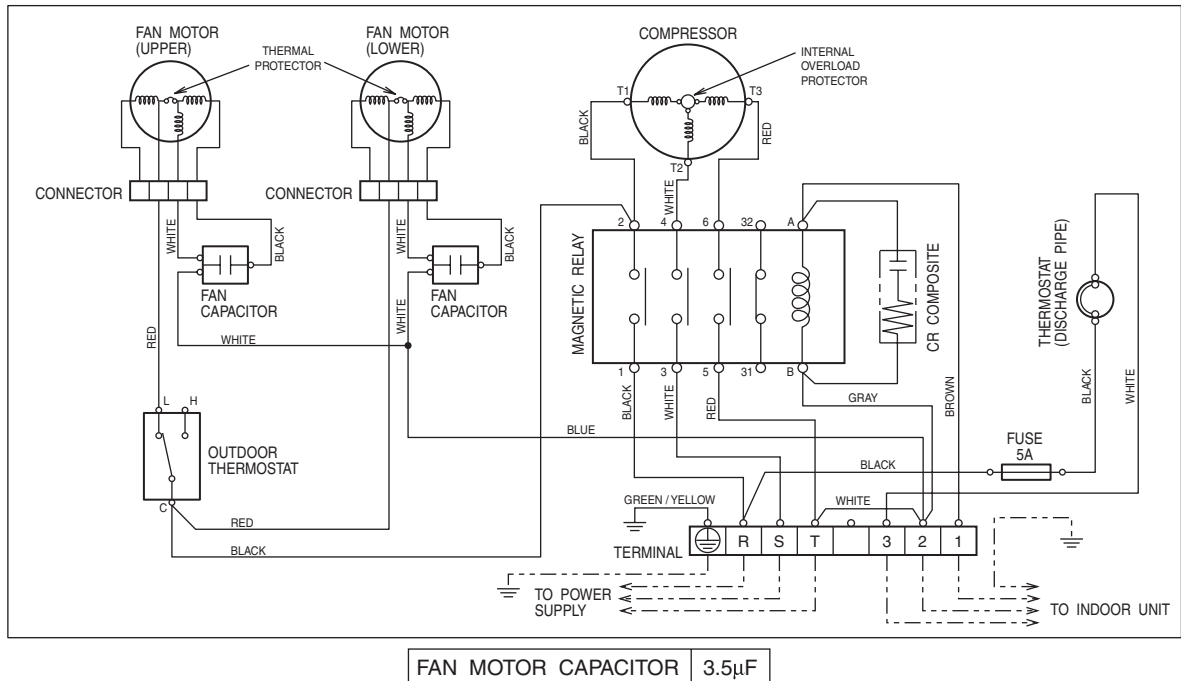
FAN MOTOR CAPACITOR	3.5µF
COMPRESSOR CAPACITOR	55µF

Model : RO-40RSB

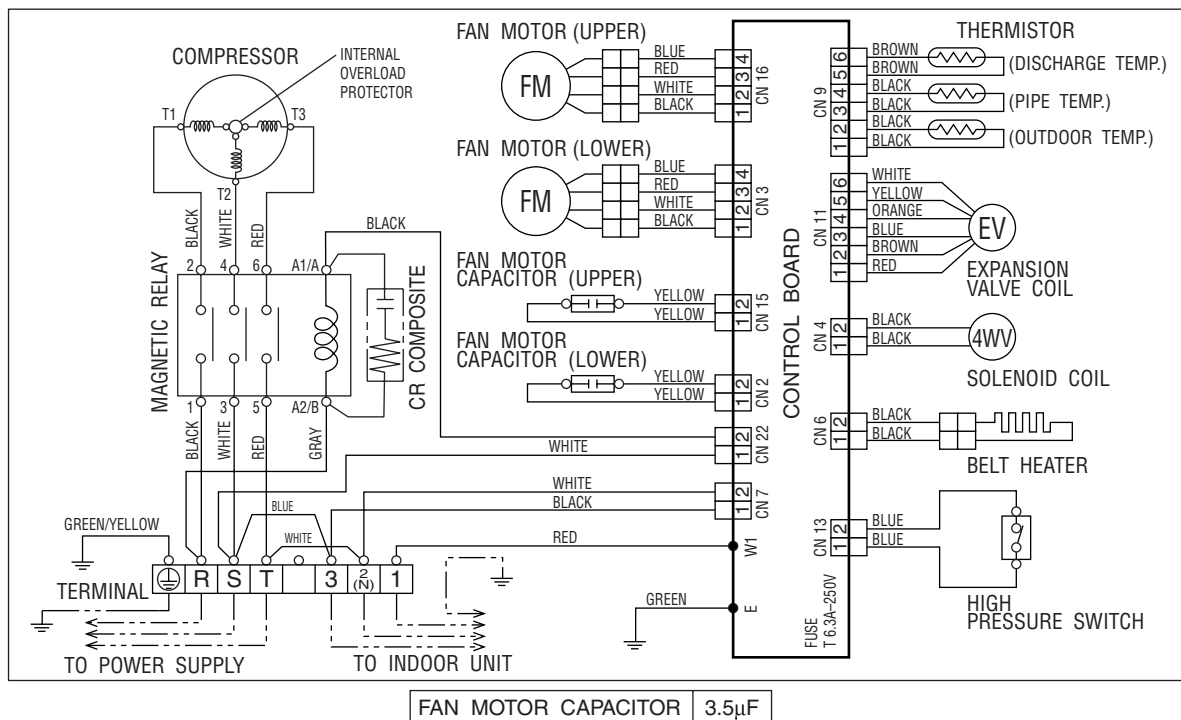


FAN MOTOR CAPACITOR	3.5µF
COMPRESSOR CAPACITOR	55µF

Model : RO-50SB



Model : RO-50RSC



ERROR CONTENTS

1. REMOTE CONTROLLER

- When EE : EE blinks at the current time display, there is an error inside the air conditioner. If the SET TIME button (▼) and TEMP./DAY button (▼) are pressed simultaneously for more than three seconds, the self diagnosis check will start and the error contents will be displayed at the current time display. When the operation lamp lights, press the START/STOP button and after operation lamp goes off, perform the same operation. Process the error contents by referring to (Table 1).

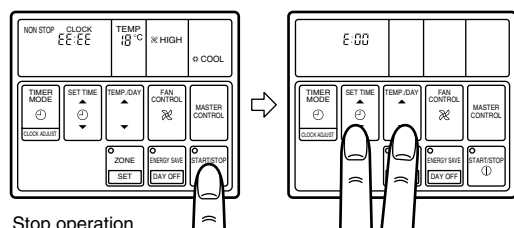


Table 1

Error code	Error contents
E:00	Communication error (indoor unit ↔ remote controller)
E:01	Communication error (indoor unit ↔ outdoor unit)
E:02	Room temperature sensor open
E:03	Room temperature sensor short-circuited
E:04	Indoor heat exchanger temperature sensor open
E:05	Indoor heat exchanger temperature sensor short-circuited
E:06	Outdoor heat exchanger temperature sensor open
E:07	Outdoor heat exchanger temperature sensor short-circuited
E:08	Power source connection error
E:09	Float switch operated
E:0A	Outdoor temperature sensor open
E:0B	Outdoor temperature sensor short-circuited
E:0C	Discharge pipe temperature sensor open
E:0d	Discharge pipe temperature sensor short-circuited
E:0E	Outdoor high pressure abnormal
E:0F	Discharge pipe temperature abnormal
E:11	Model abnormal
E:12	Indoor fan abnormal
E:13	Outdoor signal abnormal
E:14	Outdoor EEPROM abnormal

- To stop test running, press the START/STOP button.
- For the operation method, refer to the operating manual and perform operation check.
- Check that there are no abnormal sounds or vibration sounds during test running.

2. OUTDOOR UNIT

When the outdoor temperature drops, the outdoor unit's fans may switch to low speed, or one of the fans may stop intermittently.

ERROR : Heat & Cool model (Reverse cycle) only

The LED lamps operate as follows (Table 2) according to the error contents.

The LED lamps are on the outdoor unit board.

Table 2

Error contents	LED1	LED2	LED3	LED4	LED5	LED6
Signal abnormal	—	—	X	○	X	X
Indoor unit abnormal	—	—	X	X	○	X
Discharge pipe temperature abnormal	—	—	X	X	X	○
Outdoor heat exchanger temperature abnormal	—	—	X	X	○	○
Outdoor temperature abnormal	—	—	X	○	X	○
Power source connection error	—	—	○	X	X	X
EEPROM abnormal	—	—	○	○	○	○
	◎	◎	◎	◎	◎	◎
Outdoor high pressure abnormal	○	—	—	—	—	—
Discharge pipe temperature abnormal	—	○	—	—	—	—

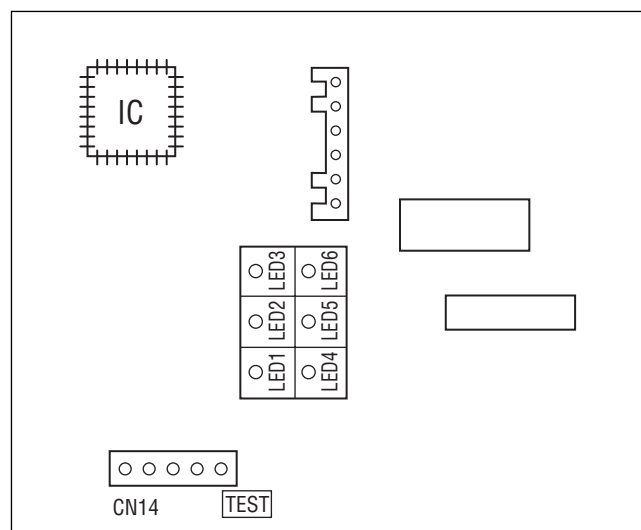
○ : 0.5s ON / 0.5s OFF (flash) X : OFF

◎ : 0.1s ON / 0.1s OFF (flash) — : Indefinite

When the fault is cleared, the LED lamp goes off.

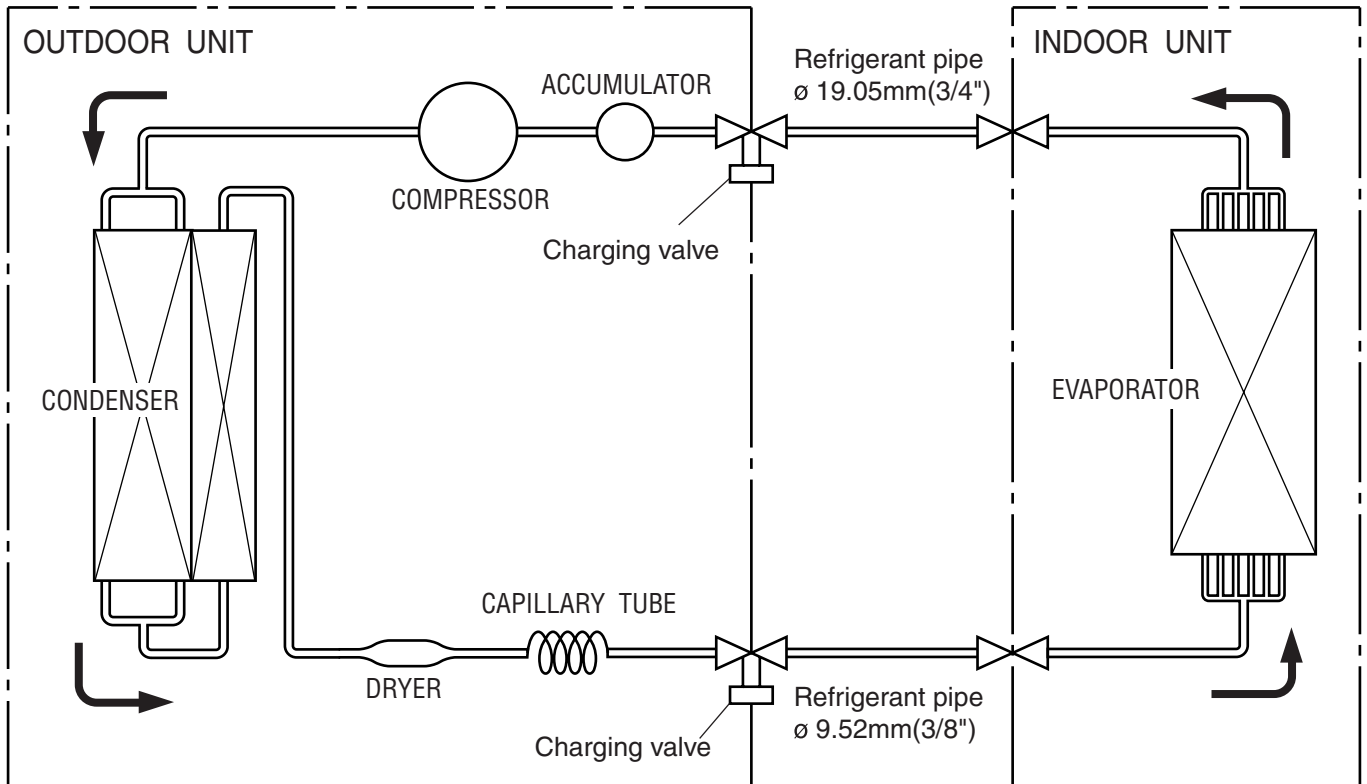
However, for discharge pipe temperature abnormal and high pressure abnormal, the LED lamp lights continuously for 24 hours, as long as the power is not turned off.

ERROR LED DISPLAY LAYOUT

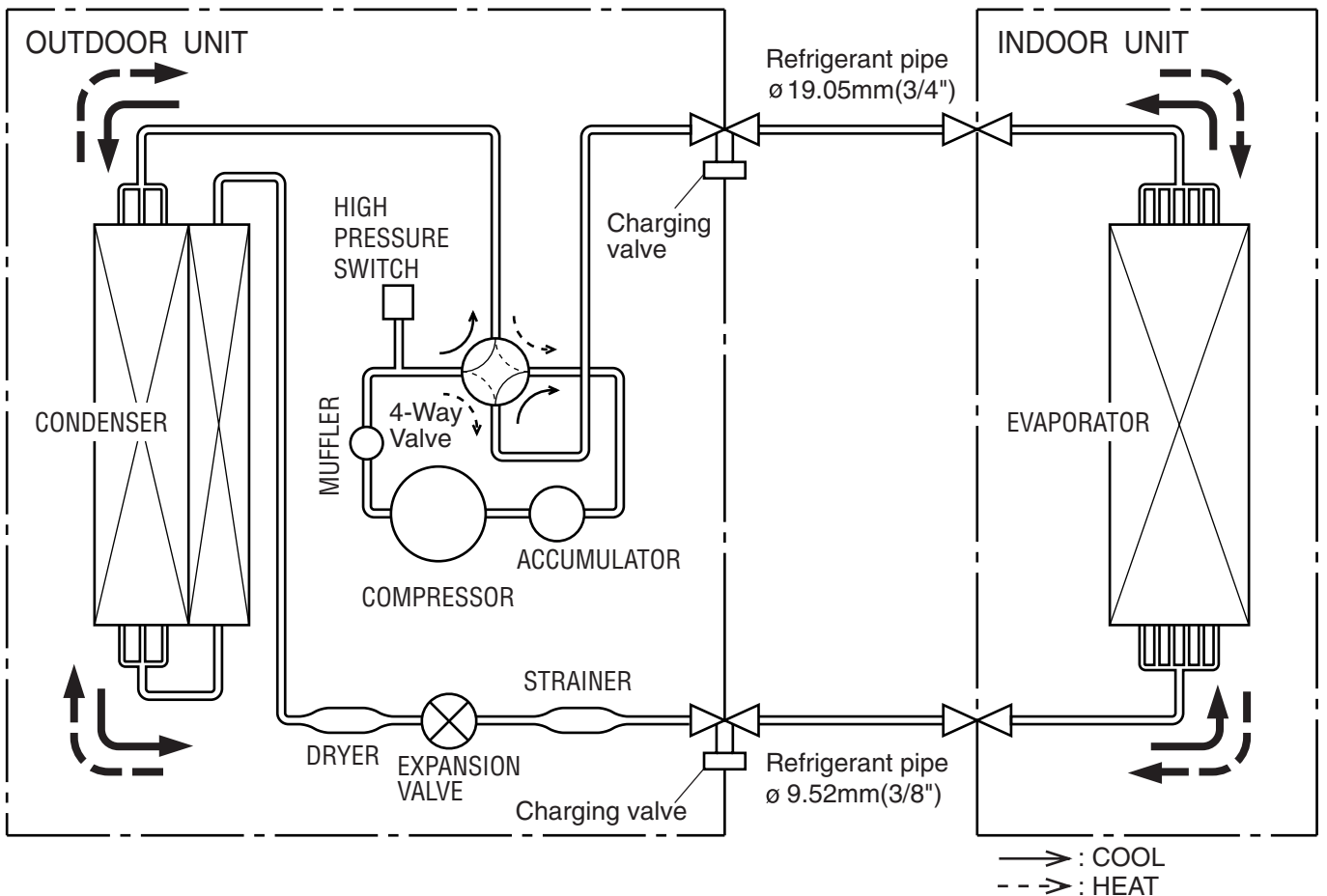


REFRIGERANT SYSTEM DIAGRAM

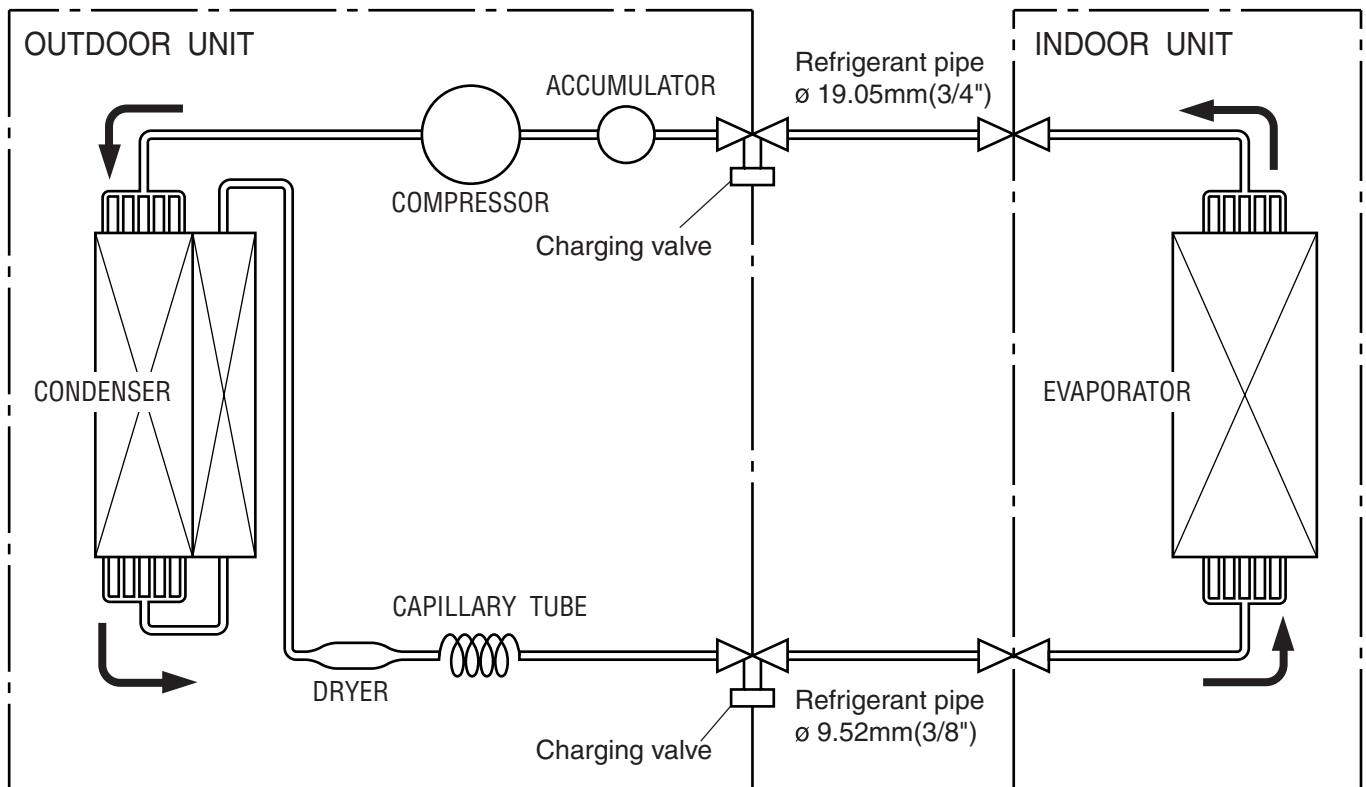
Models : RC-40SB / RO-40SB



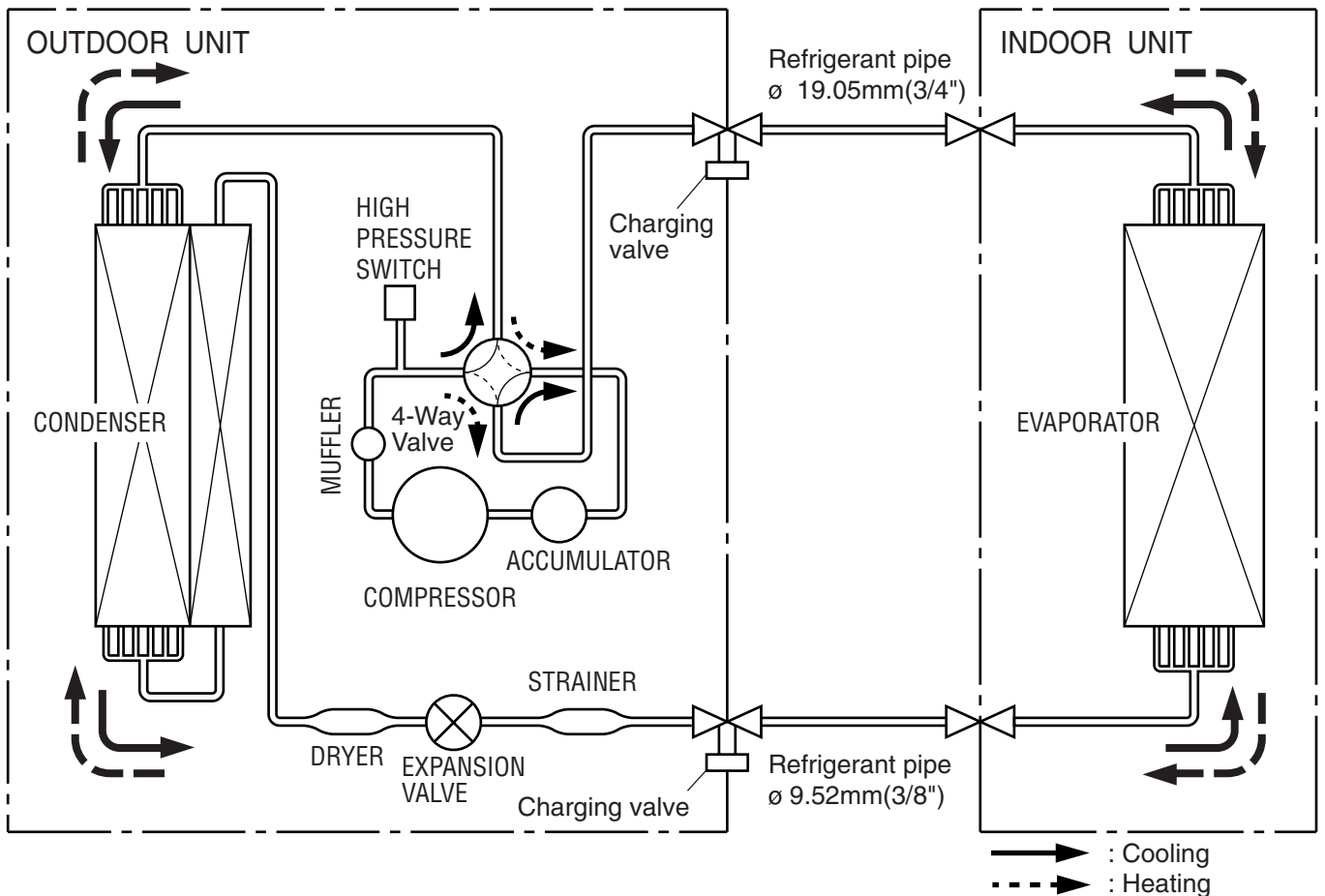
Models : RC-40RSA / RO-40RSB



Models : RC-50SA / RO-50SB



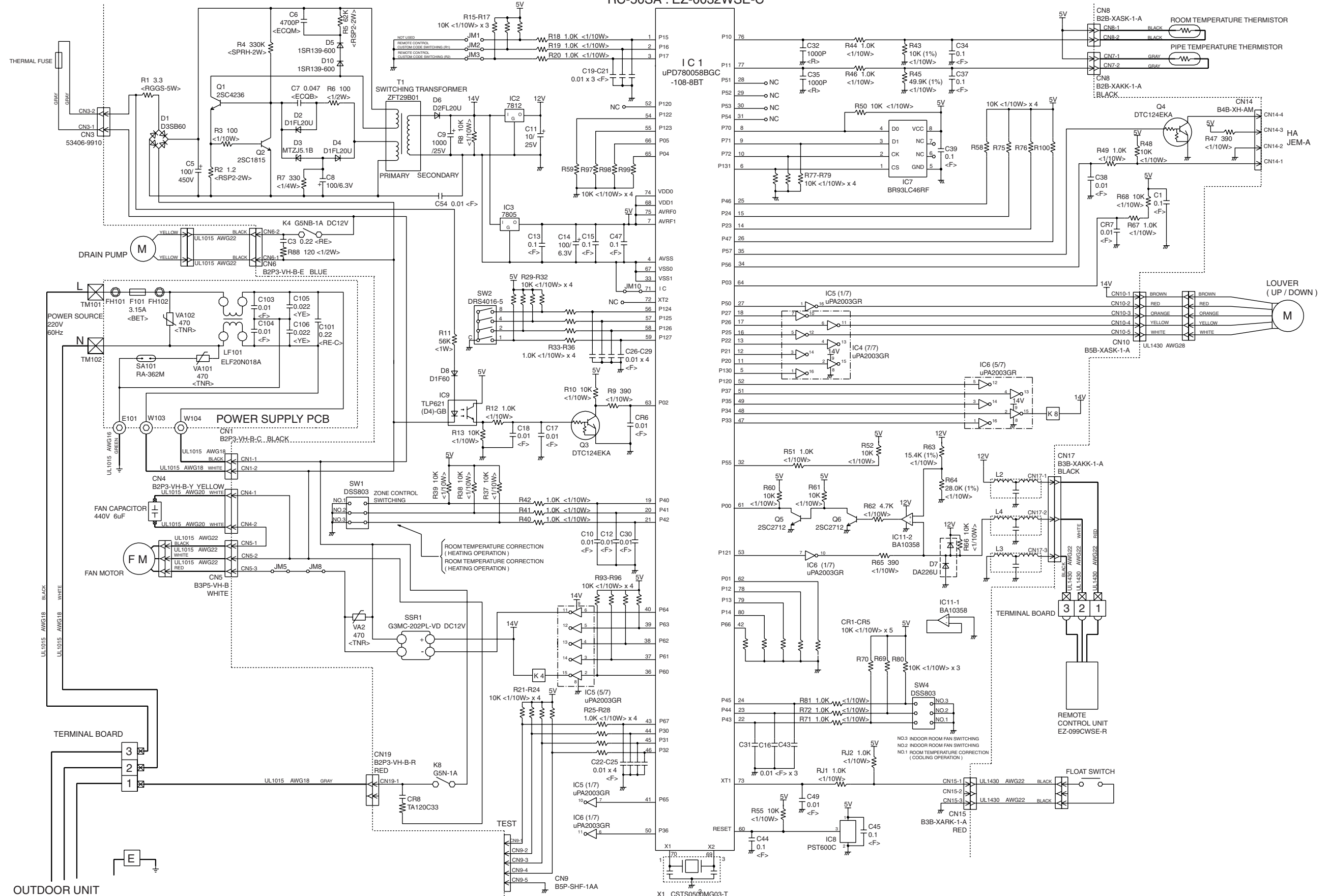
Models : RC-50RSA / RO-50RSC



INDOOR PRINTED CIRCUIT BOARD CIRCUIT DIAGRAM

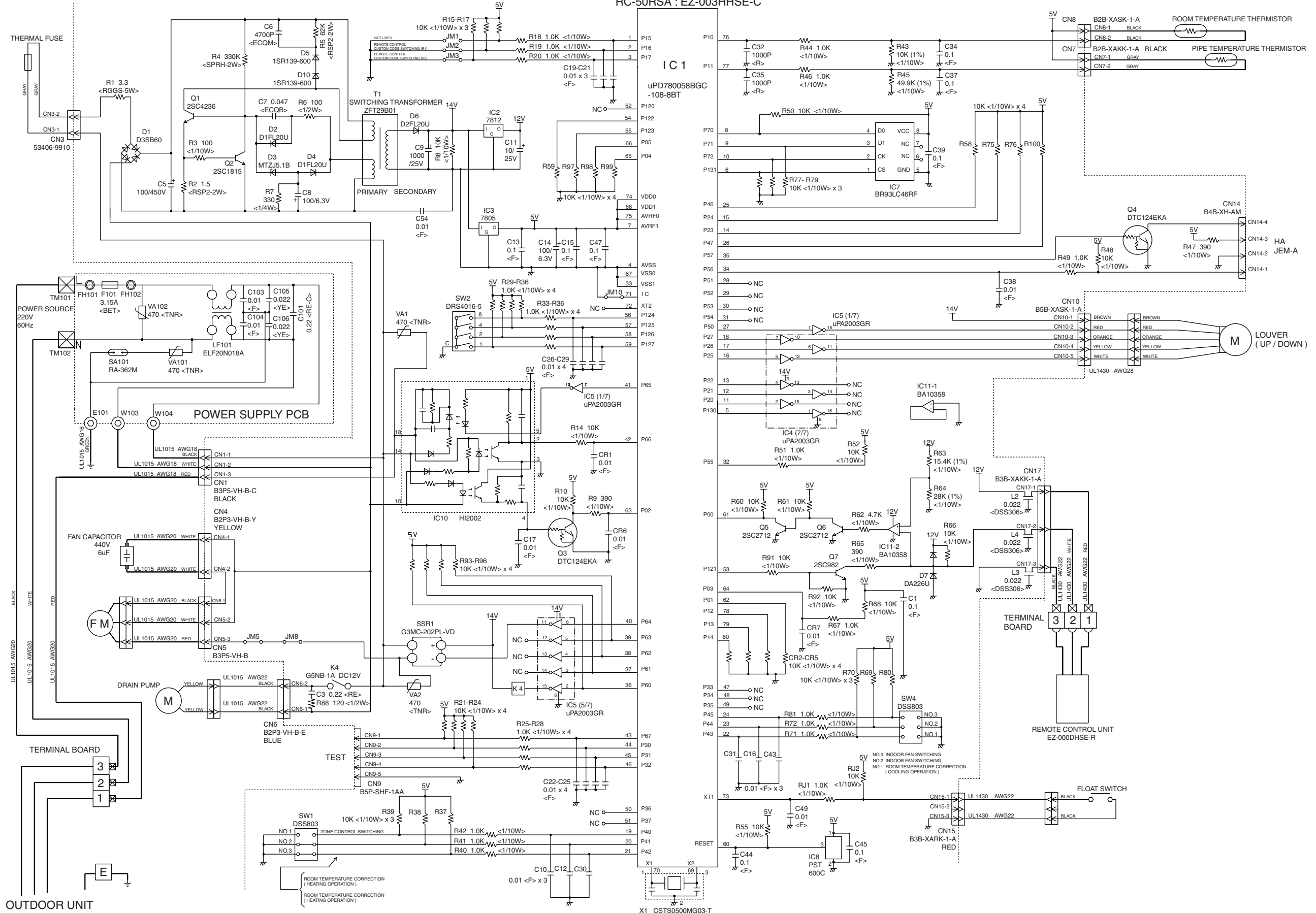
Models : RC-40SB
RC-50SA

CONTROLLER PCB ASSEMBLY (MAIN PCB)
RC-40SB : EZ-003BWSE-C
RC-50SA : EZ-0032WSE-C



Models : RC-40RSA
RC-50RSA

CONTROLLER PCB ASSEMBLY (MAIN PCB)
RC-40RSA : EZ-003GHSE-C
RC-50RSA : EZ-003HHSE-C



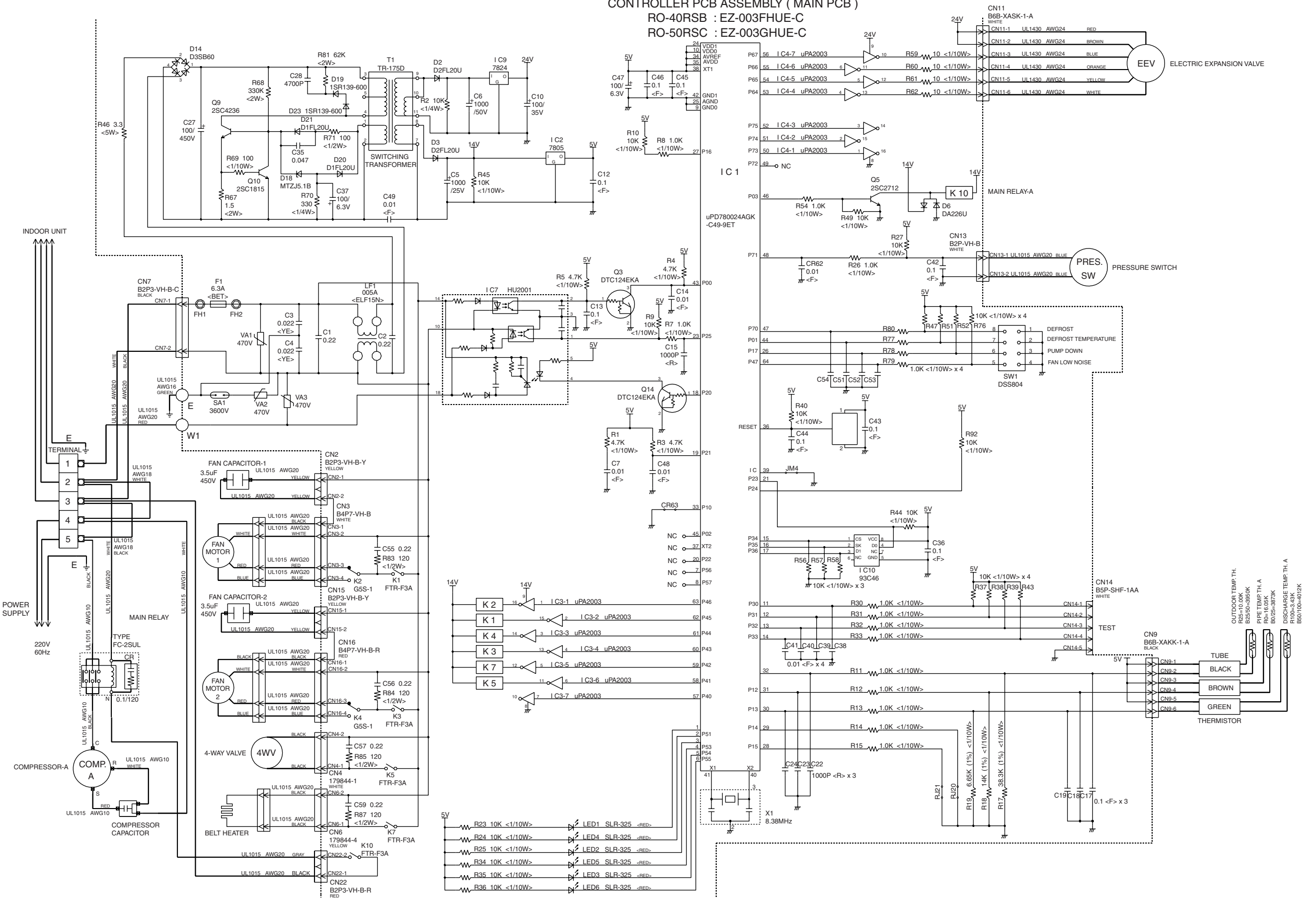
OUTDOOR PRINTED CIRCUIT BOARD CIRCUIT DIAGRAM

Models : RO-40RSB
RO-50RSC

CONTROLLER PCB ASSEMBLY (MAIN PCB)

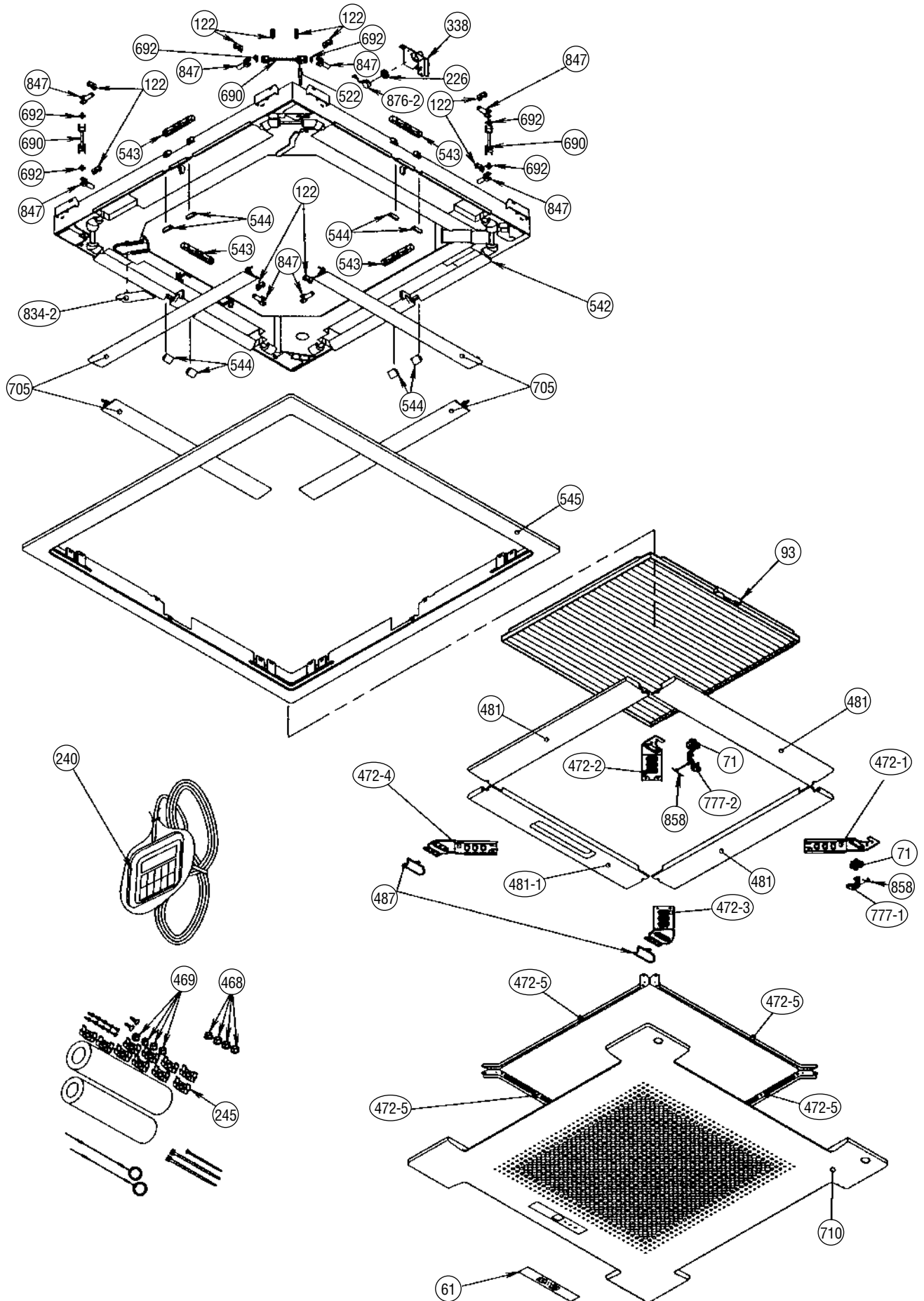
RO-40RSB : EZ-003FHUE-C

RO-50RSC : EZ-003GHUE-C

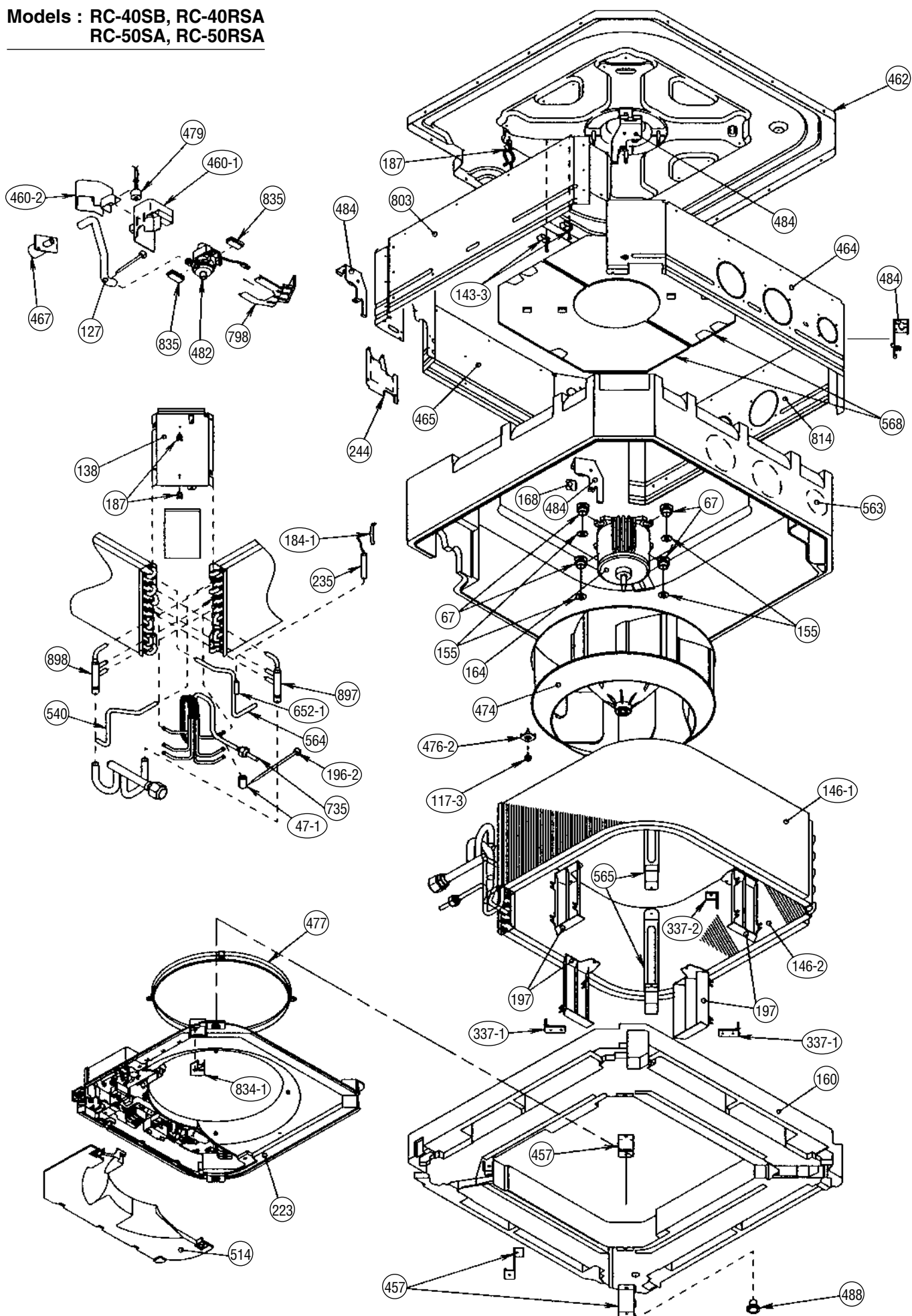


DISASSEMBLY ILLUSTRATION

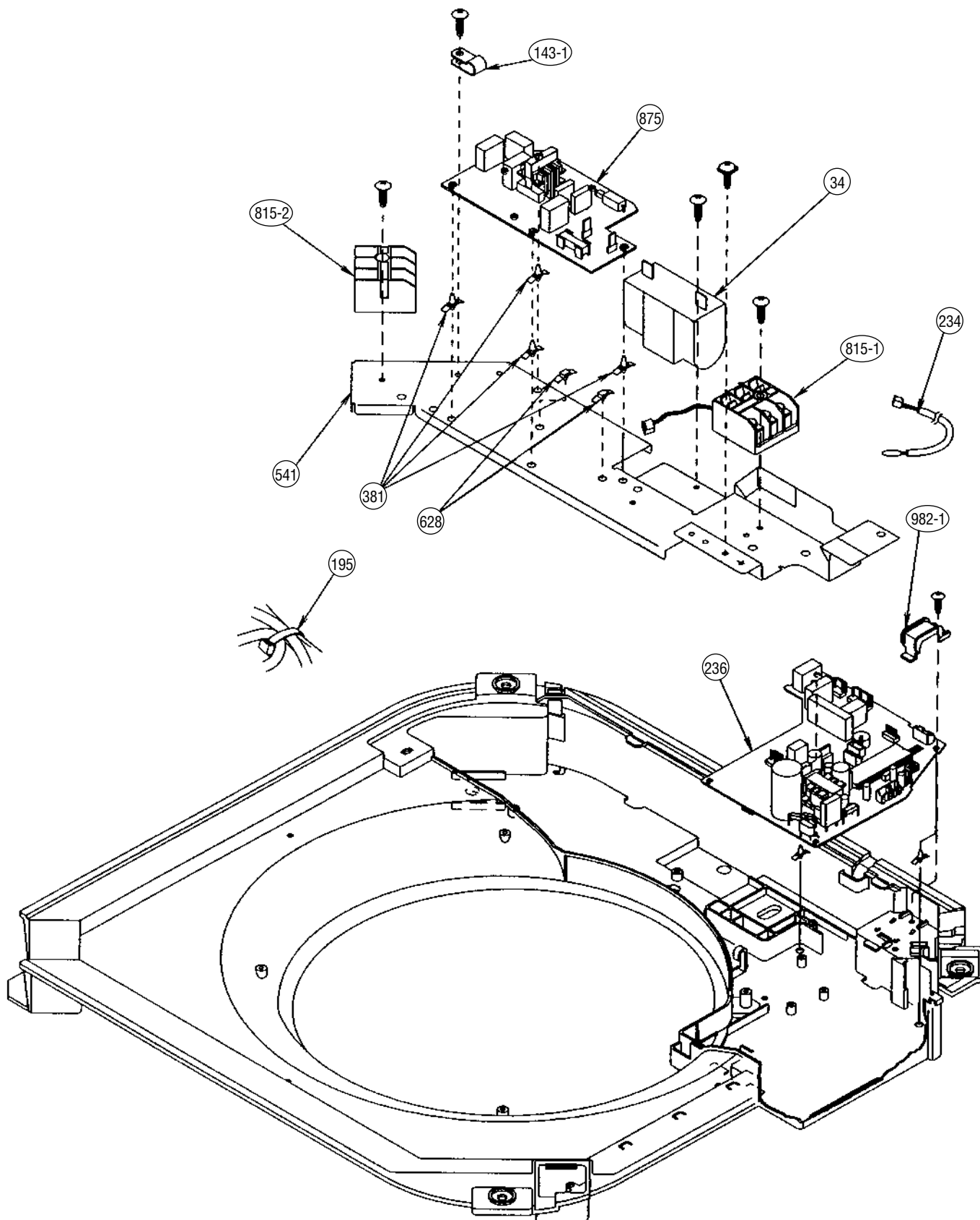
Models : RC-40SB, RC-40RSA
RC-50SA, RC-50RSA



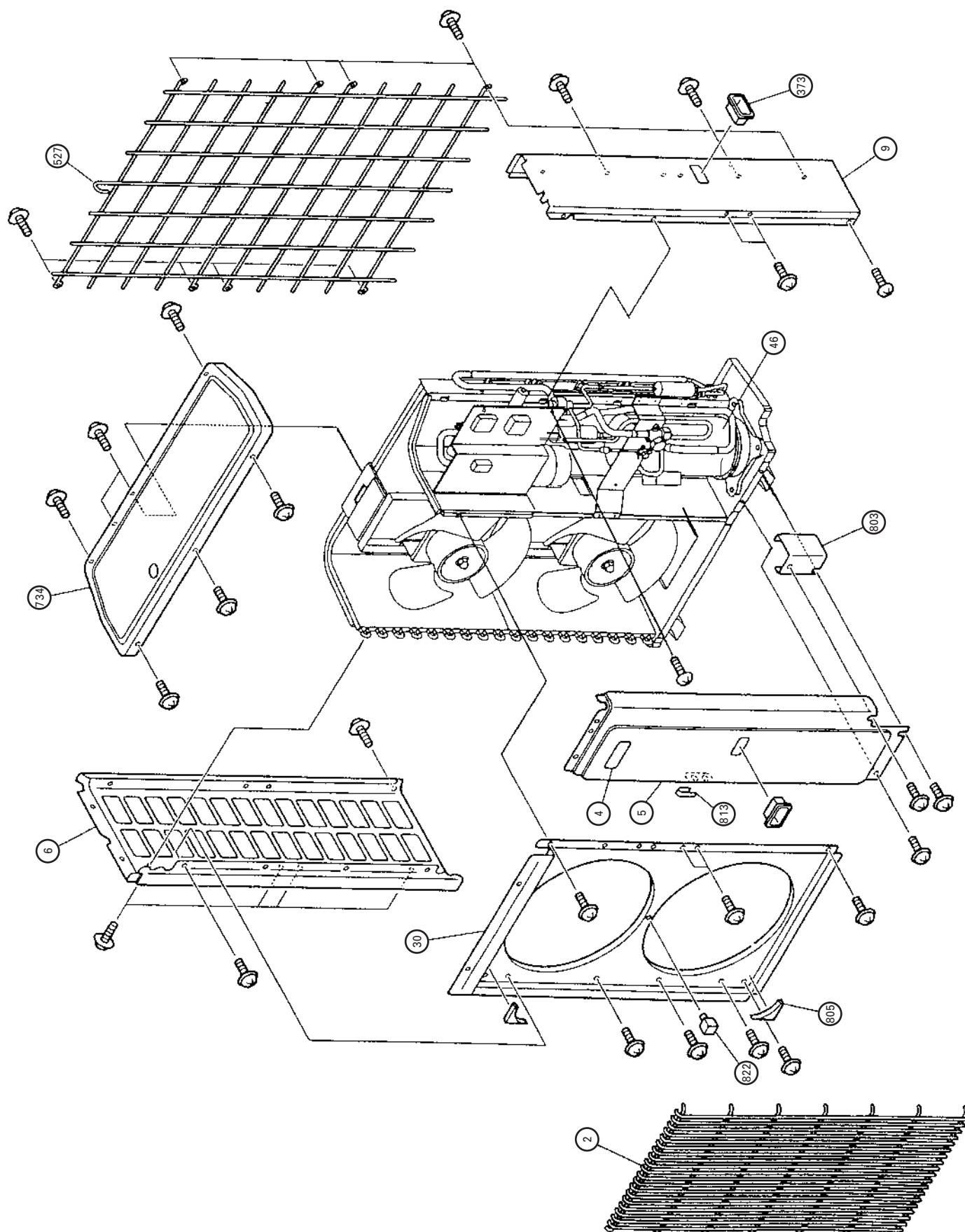
Models : RC-40SB, RC-40RSA
RC-50SA, RC-50RSA



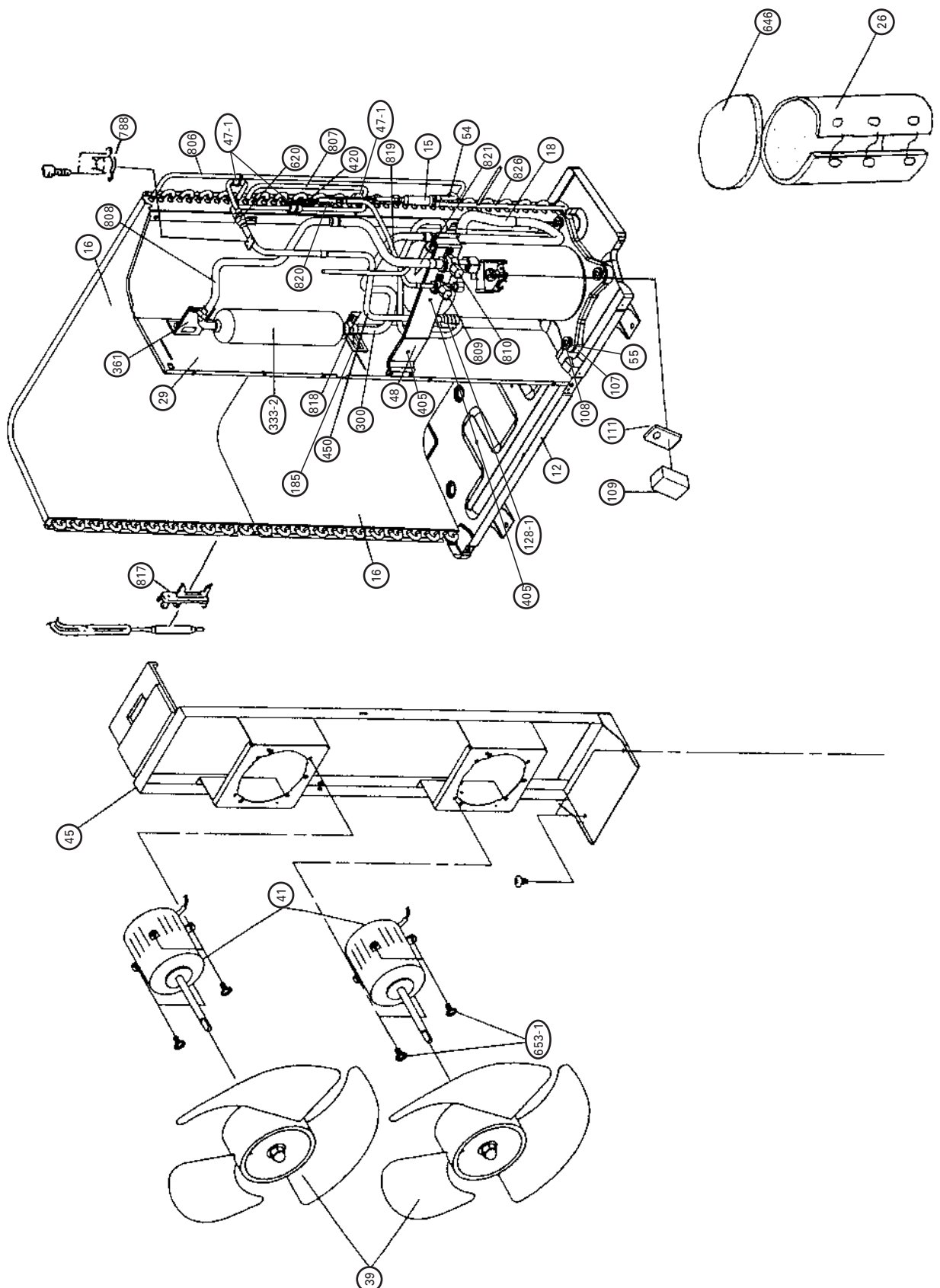
Models : RC-40SB, RC-40RSA
RC-50SA, RC-50RSA



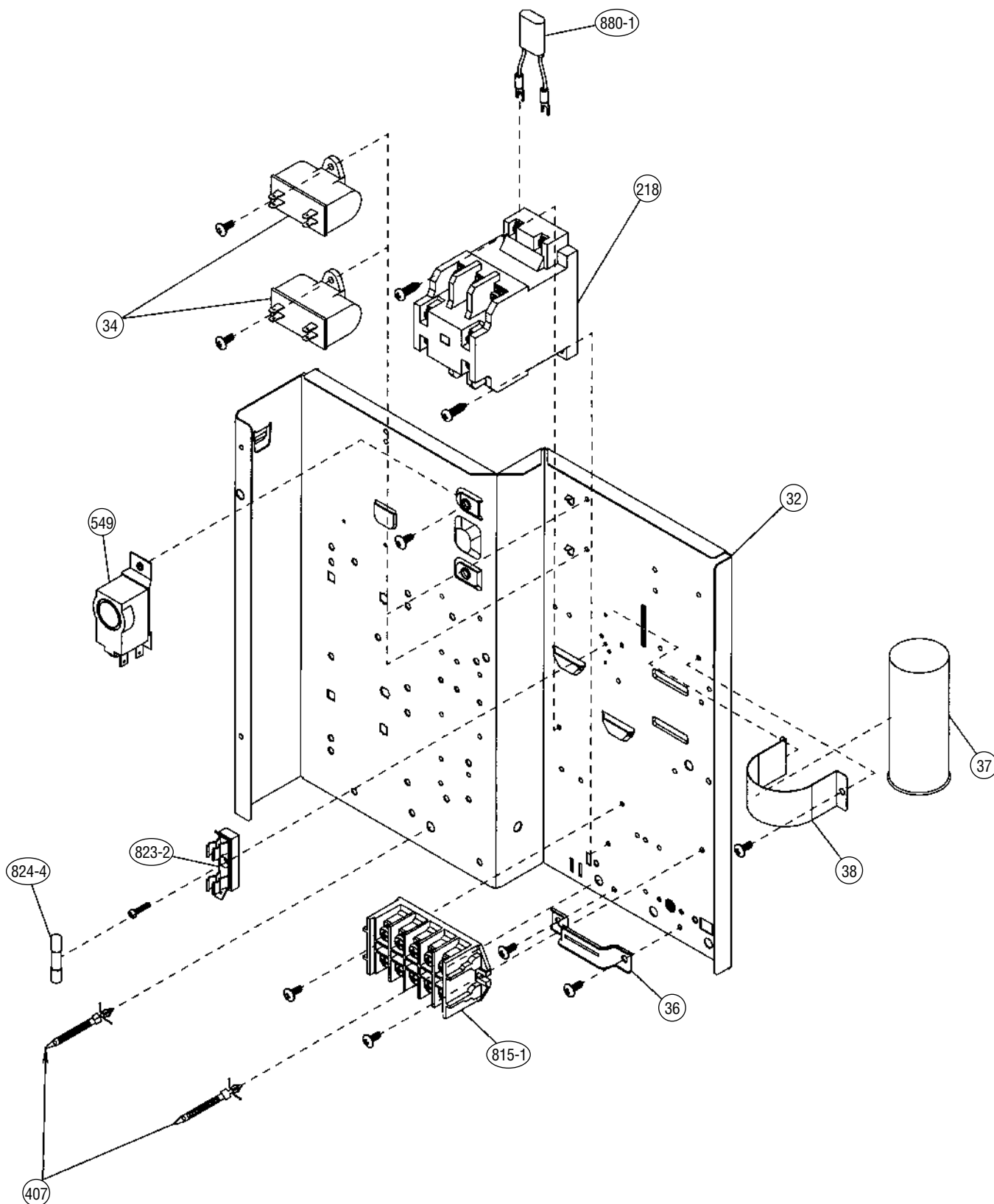
Models : RO-40SB
RO-50SB



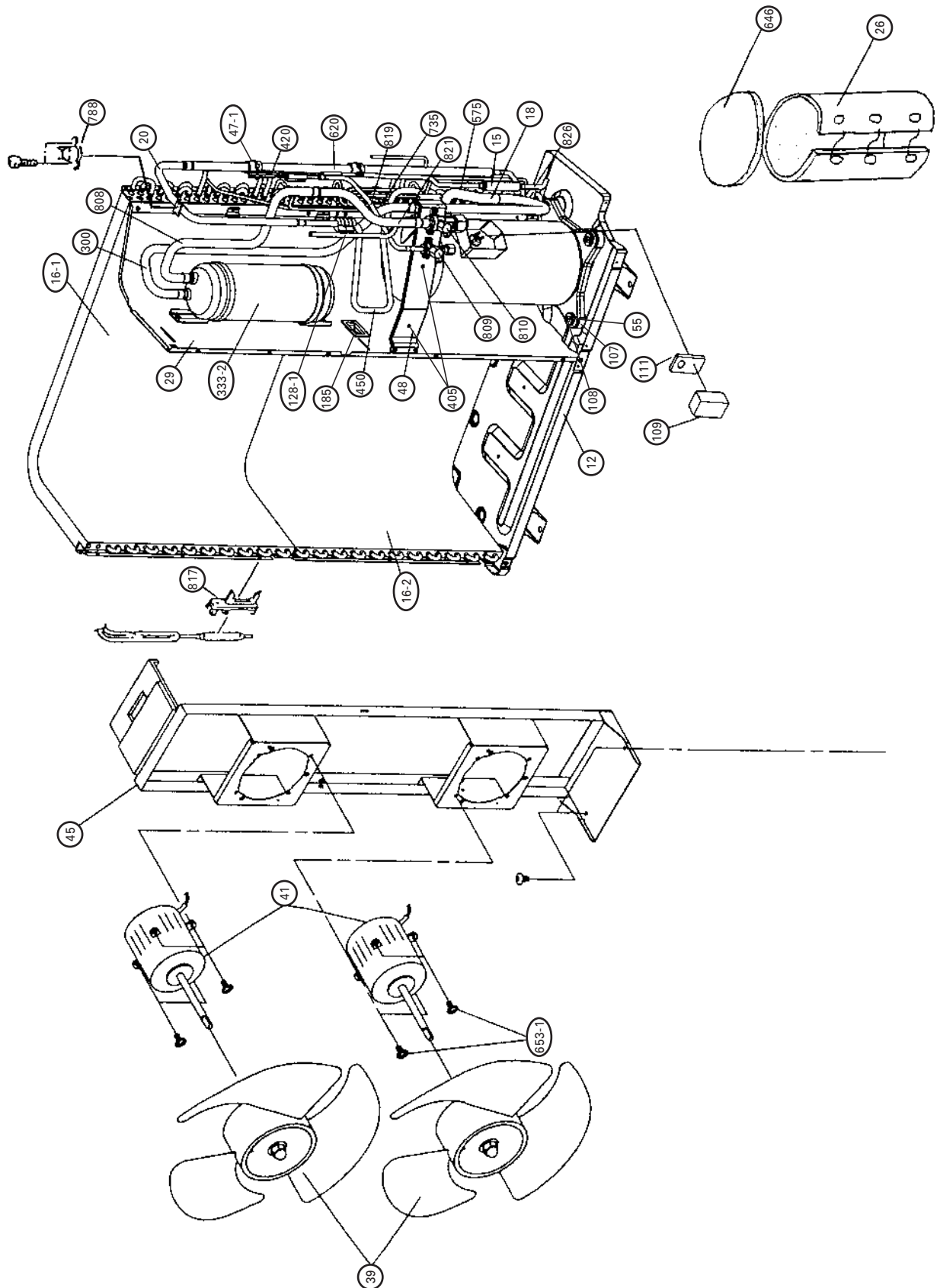
Model : RO-40SB



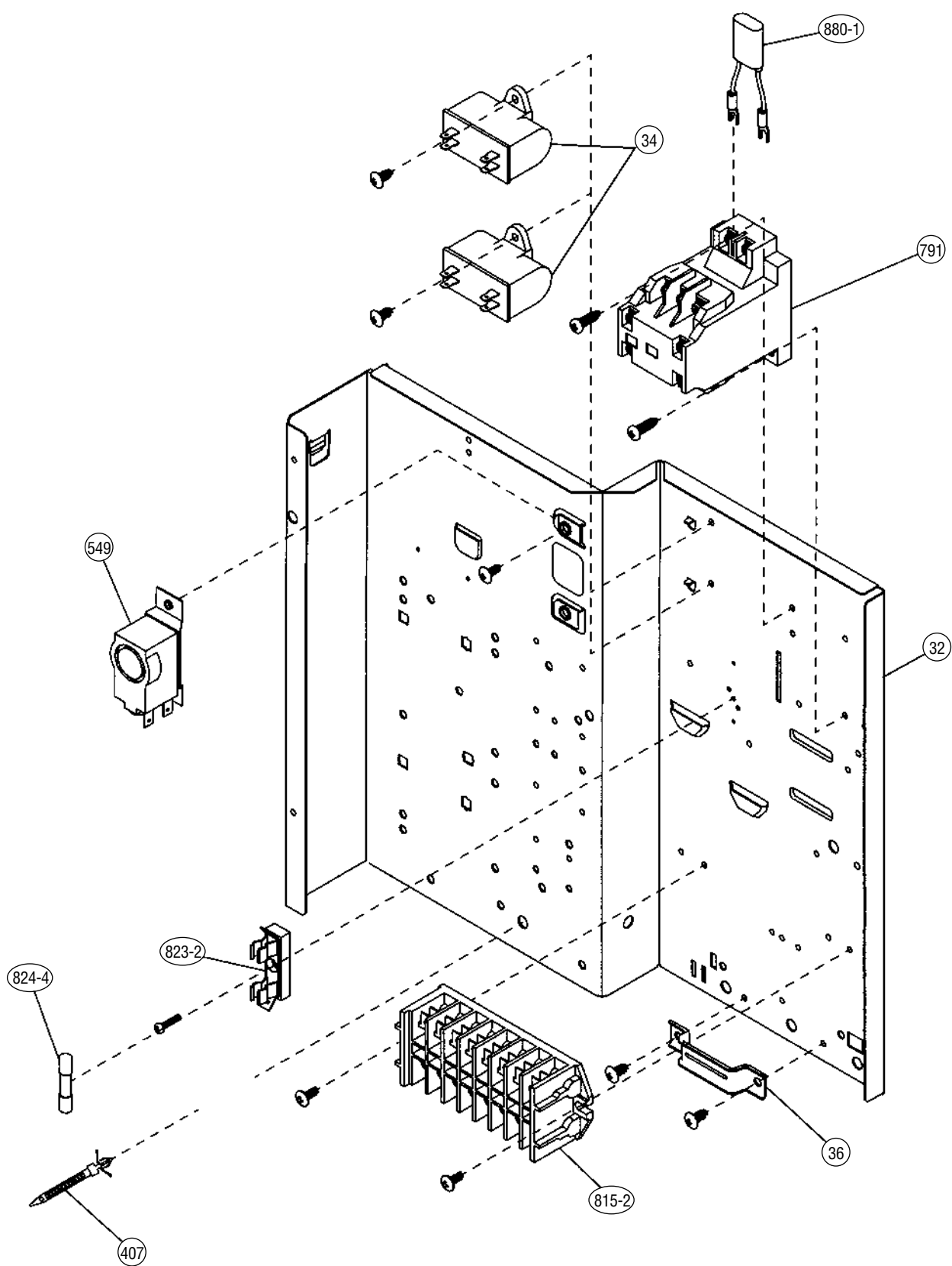
Model : RO-40SB



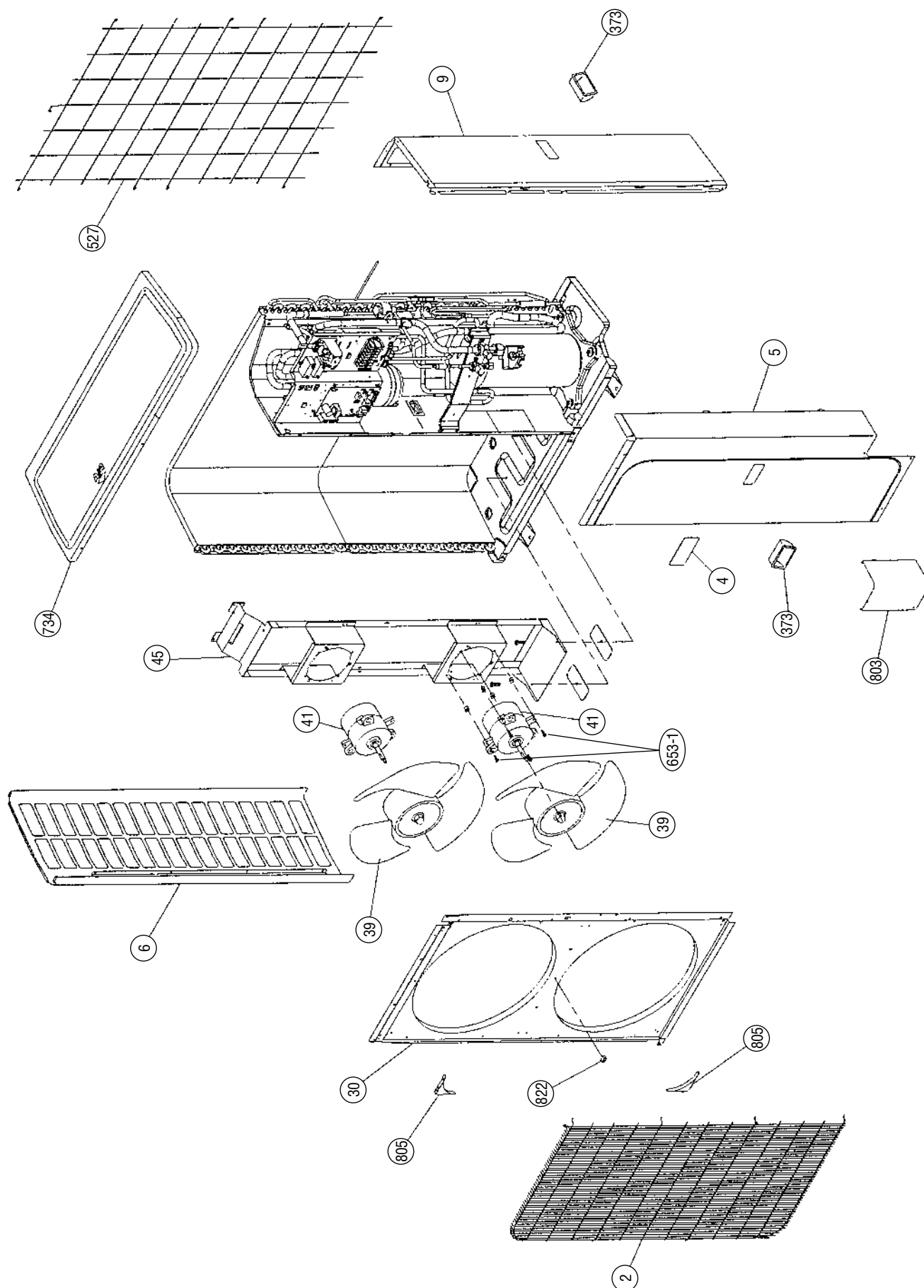
Model : RO-50SB



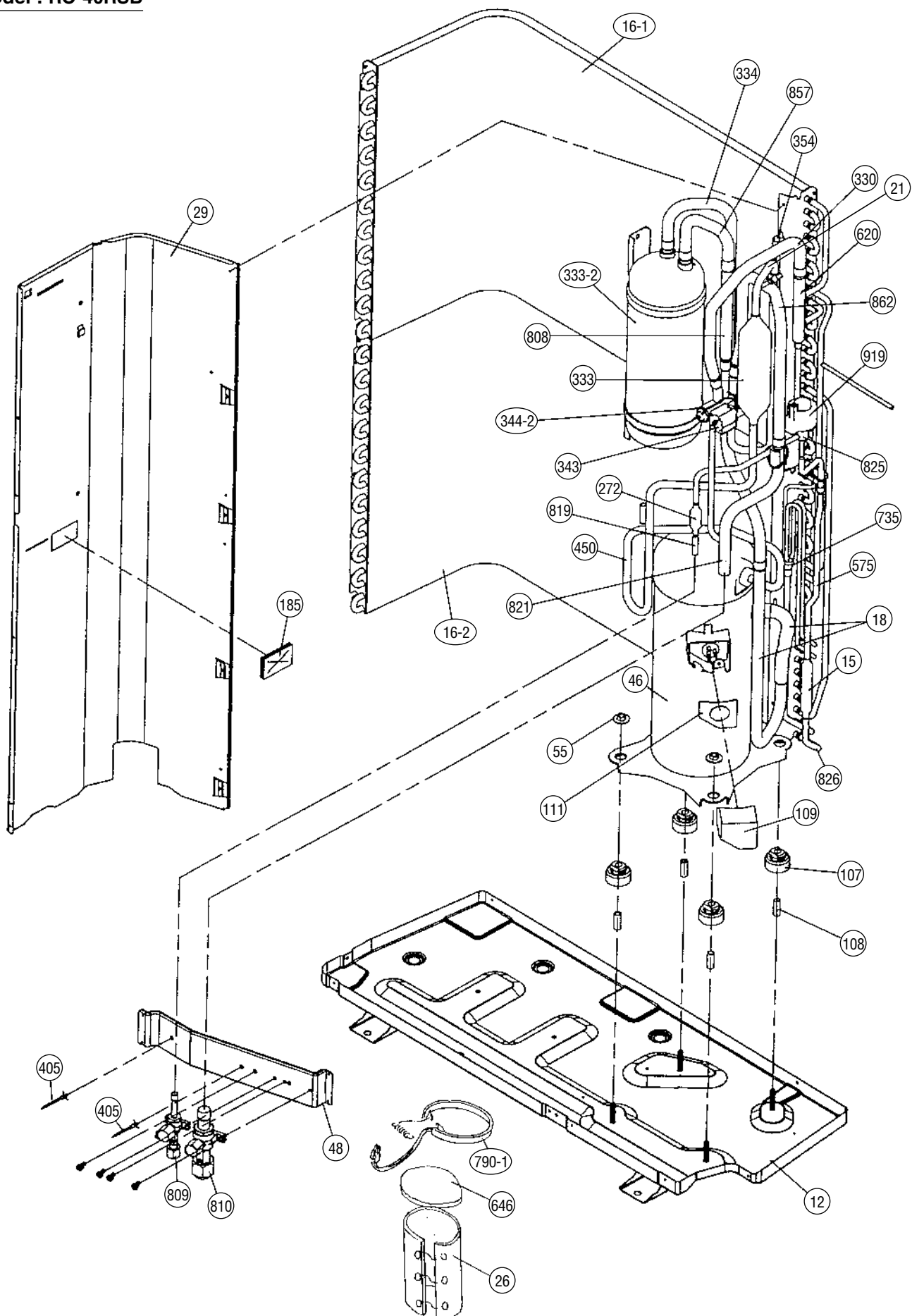
Model : RO-50SB



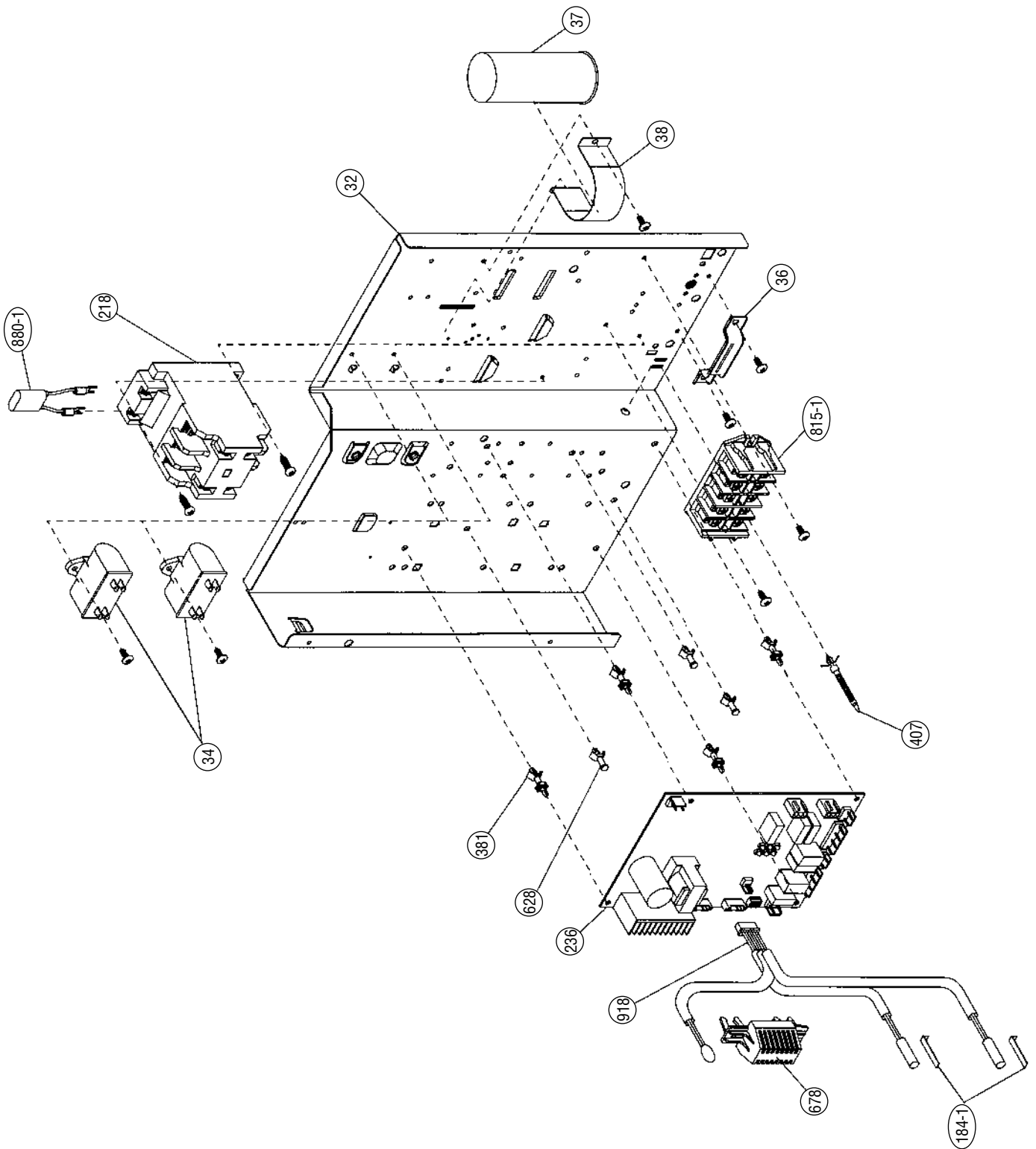
Models : RO-40RSB
RO-50RSC



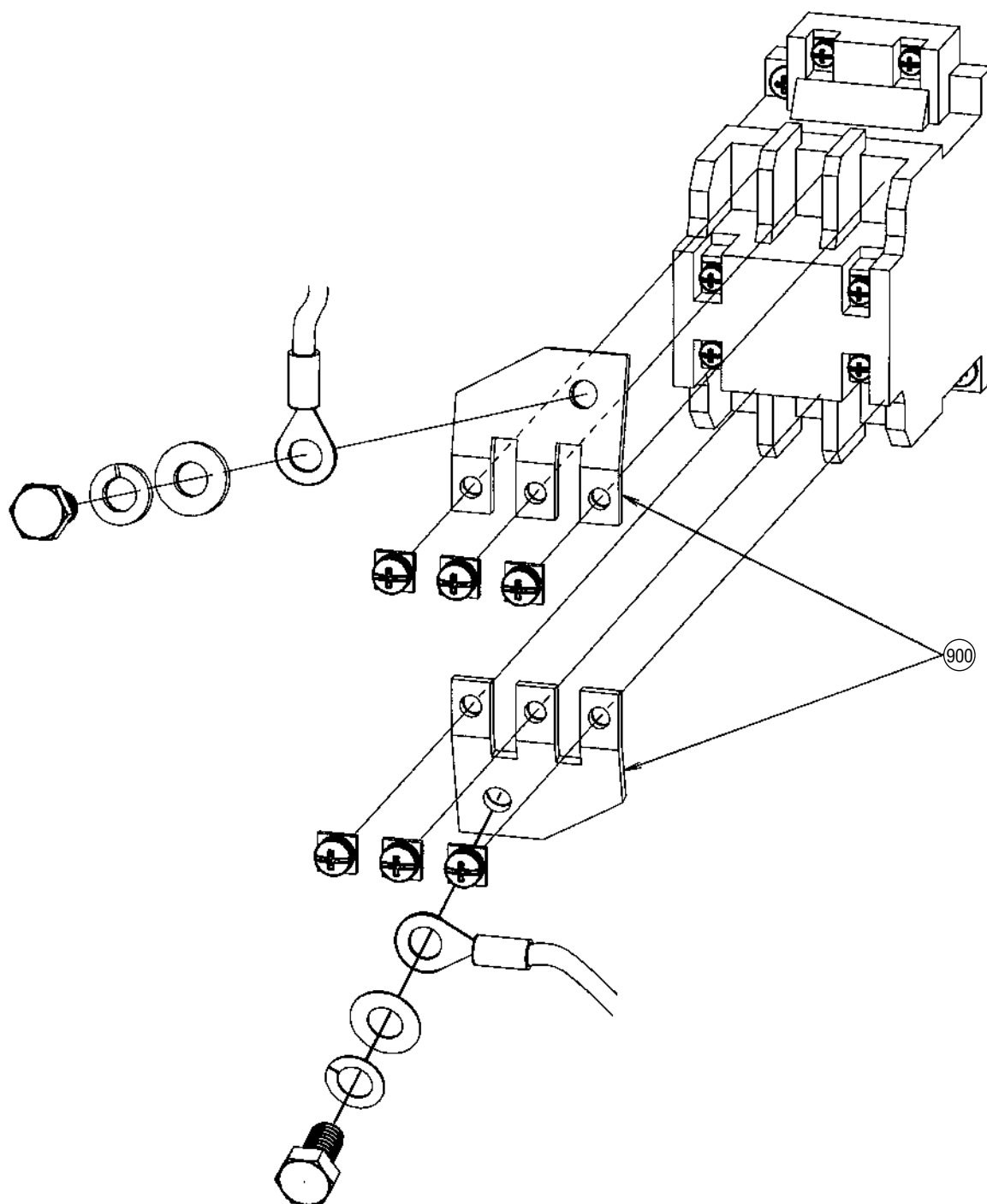
Model : RO-40RSB



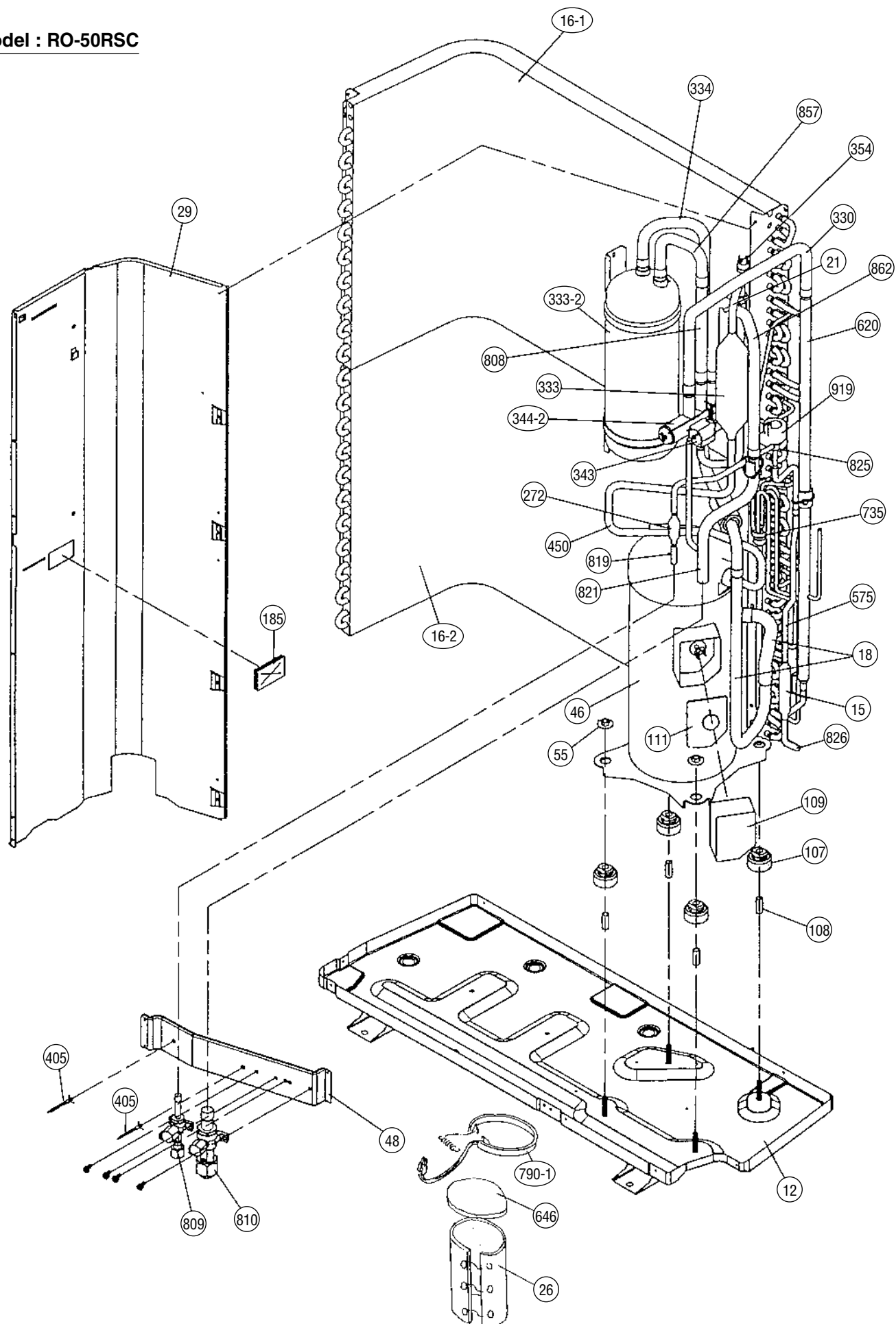
Model : RO-40RSB



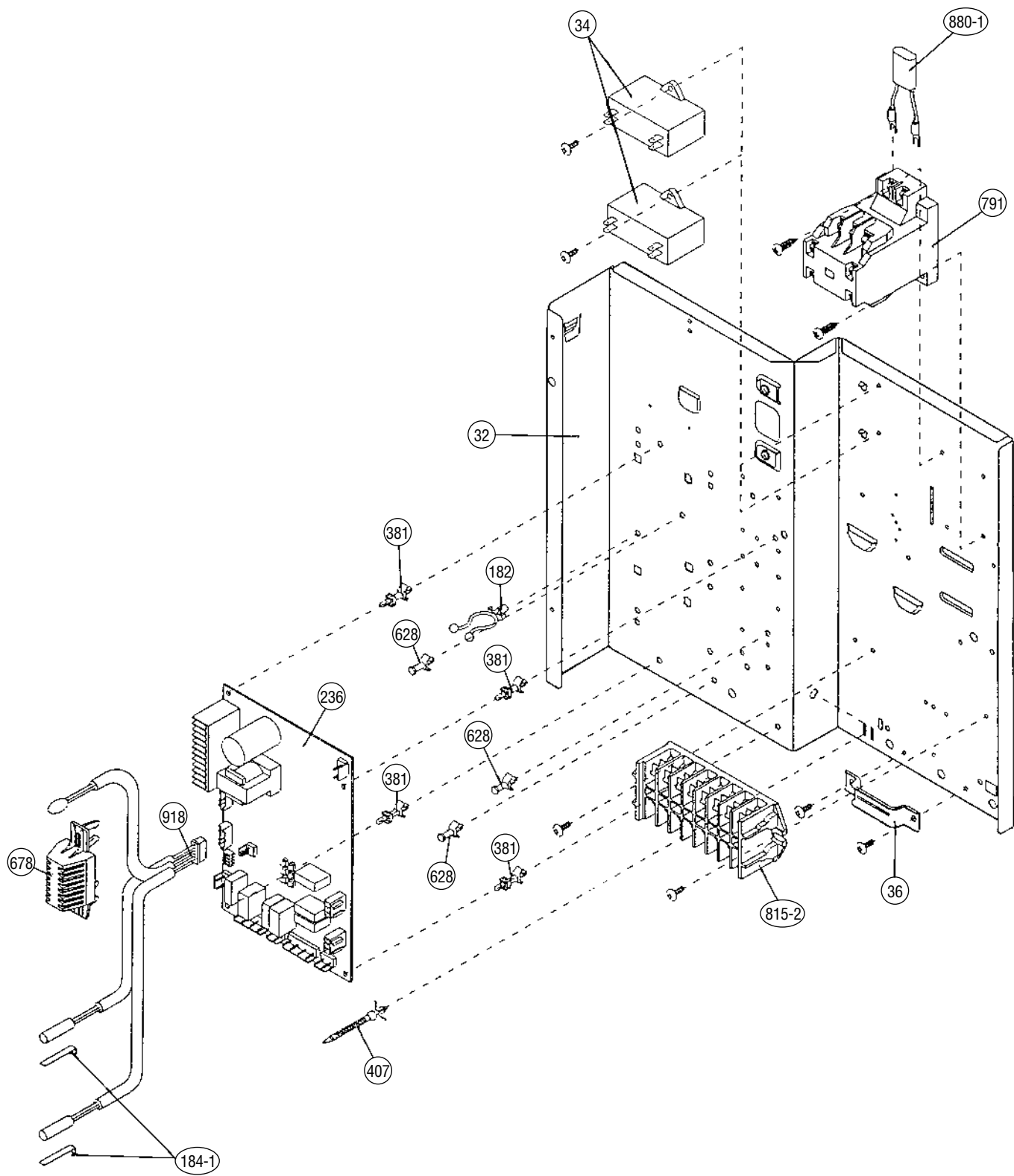
Models : RO-40SB
RO-40RSB



Model : RO-50RSC



Model : RO-50RSC



P A R T S L I S T

When you order parts, please make a photocopy of this page and fill the number of the parts in the "Order" column.

INDOOR UNIT

Ref. No.	Description	Part No.				Ord. Q'ty
		RC-40SB	RC-40RSA	RC-50SA	RC-50RSA	
34	Capacitor (Fan Motor)	9703306068	9703306068	9703306068	9703306068	
47-1	Rubber (Discharge Pipe)	313194159807	313194159807	313194159807	313194159807	
61	Decoration Plate	9363133004	9363133004	9363133004	9363133004	
67	Rubber (Vibration Proof)	9362783002	9362783002	9362783002	9362783002	
71	Grille Hook Holder	9362782005	9362782005	9362782005	9362782005	
93	Filter	9362766005	9362766005	9362766005	9362766005	
117-3	Hex. Nut w/Spring Washer	301721180114	301721180114	301721180114	301721180114	
122	Louver Support Holder	9362799003	9362799003	9362799003	9362799003	
127	Drain Hose	9362784009	9362784009	9362784009	9362784009	
138	Separate Wall	9362737005	9362737005	9362737005	9362737005	
143-1	Clamp NK-3N	313361274700	313361274700	313361274700	313361274700	
143-3	Clamp NK-9N	313209399700	313209399700	313209399700	313209399700	
146-1	Evaporator-A Assy	9364804002	9363149005	9363149005	9363149005	
146-2	Evaporator-B Assy	9364805009	9363150001	9363150001	9363150001	
155	Special Nut M6	9307615016	9307615016	9307615016	9307615016	
160	Drain Pan Assy	9362804004	9362804004	9362804004	9362804004	
164	Fan Motor Assy-IN	9600878019	9600878019	9600878019	9600878019	
168	Cabinet-E	9362735001	9362735001	9362735001	9362735001	
184-1	Thermistor Spring-A	313728262708	313728262708	313728262708	313728262708	
187	Clamp No.1219	313361271706	313361271706	313361271706	313361271706	
195	Clamp SKB-100	313361275805	313361275805	313361275805	313361275805	
196-2	Clamp SKB-150	313035356905	313035356905	313035356905	313035356905	
197	Wind Guide board	9363117004	9363117004	9363117004	9363117004	
223	Control Box	9362762007	9362762007	9362762007	9362762007	
226	Motor Gear	9362764001	9362764001	9362764001	9362764001	
234	Thermistor Assy-Room	9703299025	9703299025	9703299025	9703299025	
235	Thermistor Assy-Pipe	9703297014	9703297014	9703297014	9703297014	
236	Controller PCB Assy	9704557445	9704557421	9704557322	9704557438	
240	Remote Control Unit	9371438023	9371438016	9371438023	9371438016	
244	Pipe Cover	9362748001	9362748001	9362748001	9362748001	
245	Cable Clamp	313714181904	313714181904	313714181904	313714181904	
337-1	Reinforcement (Eva.)-A	9362749008	9362749008	9362749008	9362749008	
337-2	Reinforcement (Eva.)-B	9362750004	9362750004	9362750004	9362750004	
338	Motor Holder	9362765008	9362765008	9362765008	9362765008	
381	Locking Spacer	313209391506	313209391506	313209391506	313209391506	
457	Reinforcement (Drain Pan)	9362757003	9362757003	9362757003	9362757003	
460-1	Pump Cover-A	9362775007	9362775007	9362775007	9362775007	
460-2	Pump Cover-B	9362776004	9362776004	9362776004	9362776004	
462	Top Cover Plate	9362806015	9362806015	9362806015	9362806015	
464	Cabinet-A	9362800013	9362800013	9362800013	9362800013	
465	Cabinet-B	9362801010	9362801010	9362801010	9362801010	
467	Drain Port	9362786003	9362786003	9362786003	9362786003	
468	Special Nut-A (Large)	313005446653	313005446653	313005446653	313005446653	
469	Special Nut-B (Small)	313005446759	313005446759	313005446759	313005446759	
472-1	Grille Reinforcement-T-A	9362738002	9362738002	9362738002	9362738002	
472-2	Grille Reinforcement-T-B	9362739009	9362739009	9362739009	9362739009	
472-3	Grille Reinforcement-T-C	9362740005	9362740005	9362740005	9362740005	
472-4	Grille Reinforcement-T-D	9362741002	9362741002	9362741002	9362741002	
472-5	Grille Reinforcement-T-E	9362742009	9362742009	9362742009	9362742009	
474	Turbo Fan Assy	9362803014	9362803014	9362803014	9362803014	
476-2	Special Washer	9362756006	9362756006	9362756006	9362756006	
477	Bellmouth (B)	9362774000	9362774000	9362774000	9362774000	
479	Float Switch	9703285004	9703285004	9703285004	9703285004	
481	Insulation (Grille)-A	9362780001	9362780001	9362780001	9362780001	
481-1	Insulation (Grille)-B	9362781008	9362781008	9362781008	9362781008	
482	Pump Unit	9703125010	9703125010	9703125010	9703125010	
484	Hook	9362736008	9362736008	9362736008	9362736008	
487	Grille Hinge Wire	9362754002	9362754002	9362754002	9362754002	
488	Drain Pan Plug	313005174654	313005174654	313005174654	313005174654	
514	Control Box Cover	9362763004	9362763004	9362763004	9362763004	

When you order parts, please make a photocopy of this page and fill the number of the parts in the "Order" column.

INDOOR UNIT (Continued)

Ref. No.	Description	Part No.				Ord. Q'ty
		RC-40SB	RC-40RSA	RC-50SA	RC-50RSA	
522	Joint Gear	9362772006	9362772006	9362772006	9362772006	
540	Bypass Pipe-B	9363152005	9363152005	9363152005	9363152005	
541	Terminal Plate	9363642001	9363642001	9363642001	9363642001	
542	Panel Base	9362759014	9362759014	9362759014	9362759014	
543	Panel Frame Holder	9362761017	9362761017	9362761017	9362761017	
544	Panel Base Holder	9362760010	9362760010	9362760010	9362760010	
545	Panel Frame	9362758017	9362758017	9362758017	9362758017	
563	Insulation (Inner Box)	9362768009	9362768009	9362768009	9362768009	
564	Bypass Pipe-A Assy	9363151008	9363151008	9363151008	9363151008	
565	Evaporator Holder Assy	9362802017	9362802017	9362802017	9362802017	
568	Noise Insulation	9363143003	9363143003	9363143003	9363143003	
628	Locking Spacer-B	313005446558	313005446558	313005446558	313005446558	
652-1	Thermistor Holder Pipe	313806262805	313806262805	313806262805	313806262805	
690	Joint-A	9362773003	9362773003	9362773003	9362773003	
692	Joint Shaft	9362771009	9362771009	9362771009	9362771009	
705	Louver	9362769013	9362769013	9362769013	9362769013	
710	Intake Grille-B	9362854016	9362854016	9362854016	9362854016	
735	Distributor Assy	9363154009	9363154009	9363154009	9363154009	
777-1	Grille Hook-A	9362779012	9362779012	9362779012	9362779012	
777-2	Grille Hook-B	9362778015	9362778015	9362778015	9362778015	
798	Pump Hook Bracket	9362753005	9362753005	9362753005	9362753005	
803	Cabinet-D	9362734004	9362734004	9362734004	9362734004	
814	Cabinet-C	9362733007	9362733007	9362733007	9362733007	
815-1	Terminal-3P	9306489069	9306489069	9306489069	9306489069	
815-2	Terminal-3P	9703345012	9703345012	9703345012	9703345012	
834-1	Wire Cover-A	9362789004	9362789004	9362789004	9362789004	
834-2	Wire Cover-B	9362788007	9362788007	9362788007	9362788007	
835	Cushion Rubber (Pump)	9362777001	9362777001	9362777001	9362777001	
847	Louver Supporter	9362770019	9362770019	9362770019	9362770019	
858	Grille Spring	9362755009	9362755009	9362755009	9362755009	
875	Filter PCB Assy	9704561107	9704561091	9704561107	9704561091	
876	Step Motor	9360307019	9360307019	9360307019	9360307019	
897	Coupling Pipe-A Assy	9363153002	9363153002	9363153002	9363153002	
898	Coupling Pipe-B Assy	9364806006	9363155006	9363155006	9363155006	
982-1	Cord Clamp	9356857009	9356857009	9356857009	9356857009	

When you order parts, please make a photocopy of this page and fill the number of the parts in the "Order" column.

OUTDOOR UNIT

Ref. No.	Description	Part No.				Ord. Q'ty
		RO-40SB	RO-50SB	RO-40RSB	RO-50RSC	
2	Fan Cover	9352159015	9352159015	9352159015	9352159015	
4	Emblem-Rear	9361328006	9361328006	9361328006	9361328006	
5	Cabinet-A, Painted	9352146015	9352146015	9352146015	9352146015	
6	Cabinet-C, Painted	9352149016	9352149016	9352149016	9352149016	
9	Cabinet-B, Painted	9352147012	9352147012	9352147012	9352147012	
12	Base Assy, Painted	9352136016	9352136016	9352136016	9352136016	
15	Dryer	9368117016	9368117016	9368111014	9368111014	
16	Condenser Assy	9352128011	—	—	—	
16-1	Condenser-A Assy	—	9369544002	9353023001	9355338011	
16-2	Condenser-B Assy	—	9369545009	9353024008	9353363008	
18	Suction Pipe Assy	9372226032	9372226018	9372226032	9372226018	
20	Discharge Pipe Assy	—	9370950052	—	—	
21	Discharge Pipe-B	—	—	9372246023	9372246016	
26	Compressor Cover-A	9365270004	9370774030	9365270004	9370774030	
29	Separate Wall	9355277013	9355277013	9355277013	9355277013	
30	Blower Cover, Painted	9352151019	9352151019	9352151019	9352151019	
32	Control Box Metal	9370453010	9352134012	9370453010	9352134012	
34	Capacitor (Fan Motor)	9703306051	9703306051	9703306051	9703306051	
36	Cord Holder Metal	9356934007	9356934007	9356934007	9356934007	
37	Running Capacitor	9703107153	—	9703107153	—	
38	Capacitor Clamp Metal	9351770013	—	9351770013	—	
39	Propeller Fan Assy	9366378013	9366378013	9366378013	9366378013	
41	Fan Motor Assy-OUT	9600832028	9600832028	9600832028	9600832028	
45	Bracket (Motor) Assy	9368108007	9368108007	9368108007	9368108007	
46	Compressor Assy	9370863000	9371396057	9370863000	9371396057	
47-1	Rubber (Discharge Pipe)	313194159807	313194159807	—	—	
48	Bracket (Coupler) Assy	9355281010	9355281010	9355281010	9355281010	
54	Condensing Pipe-A	9364070001	9372232019	—	9372232019	
55	Special Nut M8 (For Comp.)	9355091008	9355091008	9355091008	9355091008	
107	Rubber Seat-A (For Comp.)	9364084008	9364084008	9364084008	9364084008	
108	Sleeve-A (For Comp.)	9364085005	9364085005	9364085005	9364085005	
109	Terminal Cover (For Comp.)	9364087009	9364087009	9364087009	9364087009	
111	Terminal Packing	9364086002	9364086002	9364086002	9364086002	
128-1	Rubber (Discharge Pipe)	313155086308	313155086308	—	—	
182	Clamp No. 249	—	—	313361271505	313361271505	
184-1	Thermistor Spring-A	—	—	313728262708	313728262708	
185	Rubber	313005066051	313005066051	313005066051	313005066051	
218	Magnetic Relay	9900115012	—	9900115012	—	
236	Controller PCB Assy	—	—	9704764188	9704764133	
272	Strainer Assy	—	—	9354139008	9354139008	
300	Suction Pipe-C	9372228029	9372228012	—	—	
320	Wire Clamp Metal	313483219905	313483219905	—	—	
330	Inlet Pipe (Cond.)-A	—	—	9372239025	9372239018	
333	Accumulator	—	—	9350363018	9350363018	
333-2	Accumulator-B	9301942019	9371615011	9371615011	9371615011	
334	Suction Pipe-B	—	—	9372227039	9372227015	
343	Solenoid Coil	—	—	9900165024	9900165024	
344-2	4-Way Valve	—	—	9900164010	9970035012	
354	Pressure Switch	—	—	9704045003	9704045003	
361	Accumulator Support	9355351003	—	—	—	
373	Grip	9352157004	9352157004	9352157004	9352157004	
381	Locking Spacer	—	—	313209391403	313209391506	
405	Clamp No. 1763	313816345304	313816345304	313816345304	313816345304	
407	Clamp (Cable) No. 1259	313739340109	313739340109	313739340109	313739340109	
420	Capillary Assy	9371224091	9371224084	—	—	
450	Discharge Pipe-A	9372229057	9370951097	9372229040	9372229019	
527	Protection Net	9352163012	9352163012	9352163012	9352163012	
549	Thermistor-Outdoor	9352426001	9352426001	—	—	
575	Condensing Pipe-C	—	9372225011	9372225028	9372225011	
620	Inlet Pipe (Cond.) Assy	9355316026	9372224014	9372224021	9372224014	

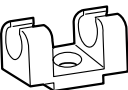
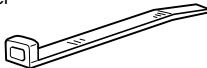
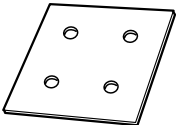
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OUTDOOR UNIT (Continued)

Ref. No.	Description	Part No.				Ord. Q'ty
		RO-40SB	RO-50SB	RO-40RSB	RO-50RSC	
628	Locking Spacer	—	—	—	313005446558	
646	Compressor Cover-B	9365271001	9370774047	9365271001	9370774047	
653-1	Bolt (Fan Motor Fixing)	9385089020	9385089020	9385089020	9385089020	
678	Bracket (Thermistor)	—	—	313557406106	313557406106	
734	Cabinet Top Plate	9352161018	9352161018	9352161018	9352161018	
735	Distributor Assy	—	9372230015	9372230022	9372230015	
788	Thermistor-Overheat	9354061002	9354061002	—	—	
790-1	Belt Heater-A	—	—	9361140066	9361140042	
791	Magnetic Relay	—	9900227012	—	9900227012	
803	Cabinet-D, Painted	9352150012	9352150012	9352150012	9352150012	
805	Blower Cover Corner	9352160011	9352160011	9352160011	9352160011	
806	Cond. Pass Pipe-A	9352294006	—	—	—	
807	Cond. Pass Pipe-B	9353090010	—	—	—	
808	Inlet Pipe (Accumulator)	9352556005	9352285004	9372244029	9372244012	
809	Ball Valve-A	9371799049	9371799049	9371799049	9371799049	
810	Ball Valve-B	9371799056	9371799056	9371799056	9371799056	
813	Cabinet Hook	9352148002	9352148002	9352148002	9352148002	
815-1	Terminal-5P	9363275018	—	9363275018	—	
815-2	Terminal-8P	—	9363276022	—	9363276022	
816	Wire Clamp Metal	313584219902	313584219902	313584219902	313584219902	
817	Thermostat Fixture	9352164019	9352164019	—	—	
818	Accumulator Support-B	9355350006	—	—	—	
819	Joint Pipe (Valve-A)	9370739039	9370739039	—	—	
819	Valve-A Coupl. Pipe	—	—	9363457001	9363457001	
820	Joint Pipe (Capillary)	9352299001	—	—	—	
821	Joint Pipe (Valve-B)	9352284007	9352284007	9352284007	9352284007	
822	Fan Cover Fixture-A	9352158018	9352158018	9352158018	9352158018	
823-2	Fuse Holder	0500063024	0500063024	—	—	
824-4	Fuse Holder	0600222529	0600222529	—	—	
825	Expansion Valve	—	—	9900170011	9900170028	
826	Condensing Pipe-B	9364102009	9372231012	9372231012	9372231012	
857	Inlet Pipe (Accumulator)-B	—	—	9372244036	9372244036	
862	Valve-B Coupl. Pipe	—	—	9372243022	9372243015	
863	Joint Pipe (Capillary)-B	—	9353206008	—	—	
880-1	Network	9700987017	9700987017	9700987017	9700987017	
900	Terminal (Three Phase)	9900137014	—	9900137014	—	
918	Thermistor Assy	—	—	9900129019	9900129019	
919	Expansion Valve Coil	—	—	9900172015	9900172015	

STANDARD ACCESSORIES

INDOOR UNIT ACCESSORIES

Name and Shape	Part No.	
	RC-40SB RC-50SA	RC-40RSA RC-50RSA
Coupler heat insulation 	9350716029 } 1 each 9352766015 }	9350716029 } 1 each 9352766015 }
Remote control unit cord clamp 	313714181904	313714181904
Binder 	313035356905 (Large)	313035356905 (Large)
	313361275805 (Small)	313361275805 (Small)
Screw 	(A) 301141134166 For installing the mounting bracket	(A) 301141134166 For installing the mounting bracket
	(B) 301141153027 For installing the cord clamp	(B) 301141153027 For installing the cord clamp
Special nut A (large flange) 	313005446653	313005446653
Special nut B (small flange) 	313005446759	313005446759
Remote control unit 	9371438023	9371438016
Template 	9363173000	9363173000
Blower cover insulation 	9363265002	9363265002
Hook wire 	9363168006	9363168006

OUTDOOR UNIT ACCESSORIES

Name and Shape	Part No.
Power cap 	9352173011
Auxiliary pipe assembly 	9355292016
Edge cover 	9352436000
Tapping screw 	301463040100
Binder 	313035356905
Putty 	303020200114
Coupler heat insulation 	313005074759

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